

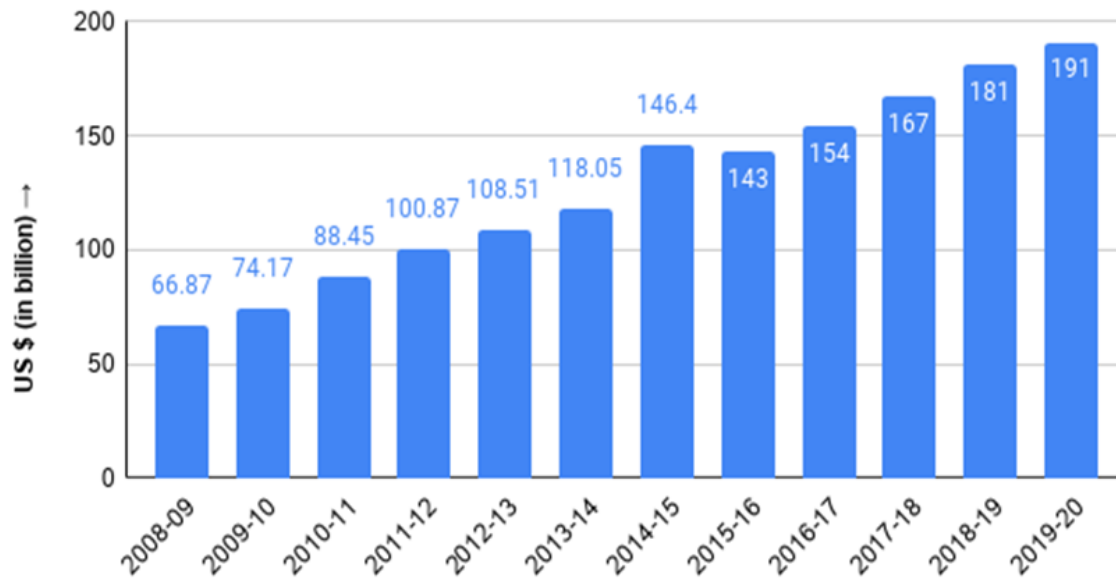


Appropriating Digital Technology for Automation of Indian Agriculture

Dr. Nachiket Kotwaliwale
Director, ICAR-CIPHET

IT advancement in Indian Agriculture

Market size of India's IT industry



Data source: IBEF, Ministry of Commerce & Industry, Government of India

- **INDIA:** The largest sourcing destination (67%) for the information technology (IT) industry
- Information technology (IT) is increasingly being used in agriculture to improve efficiency, productivity and labour dependency.
- IT can play a leading role in many phases of agriculture.

Development in Agriculture System

Mechanization in Agriculture:

- ❑ India has been making efforts to increase mechanization in agriculture to enhance efficiency and productivity.
- ❑ Tractor usage has been widespread, especially in regions with larger landholdings.

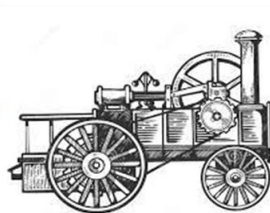
Digitization in Agriculture:

- ❑ **Precision Farming:** Farmers are adopting precision farming techniques with the use of sensors, GPS, and data analytics for optimized resource use.
- ❑ **Mobile Apps:** Several mobile applications provide farmers with information on weather forecasts, market prices, and crop management.

Agriculture 0
Animal power



Agriculture 1
Steam power tractors



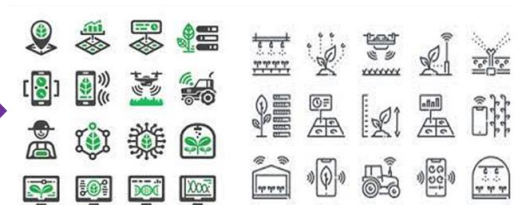
Agriculture 2
Tractor IC engine



Agriculture 3
Farming system

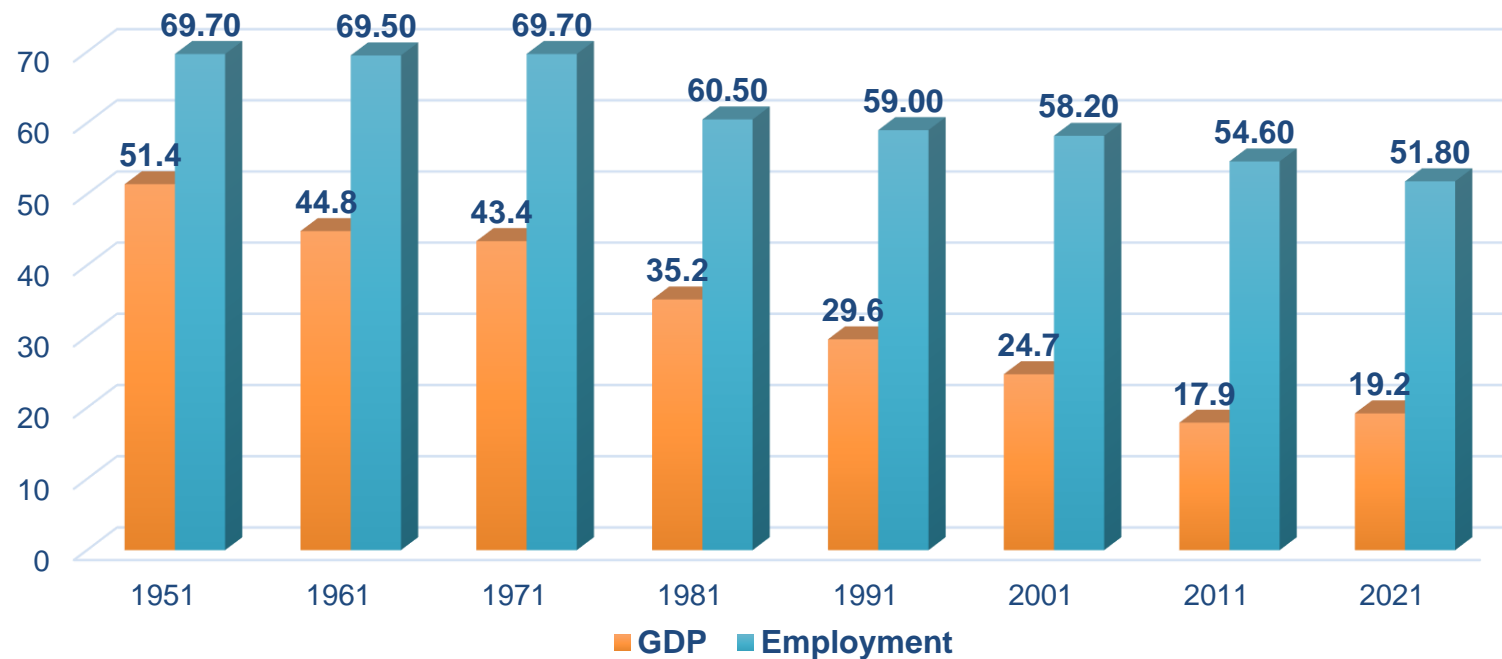


Agriculture 4
Systems of system





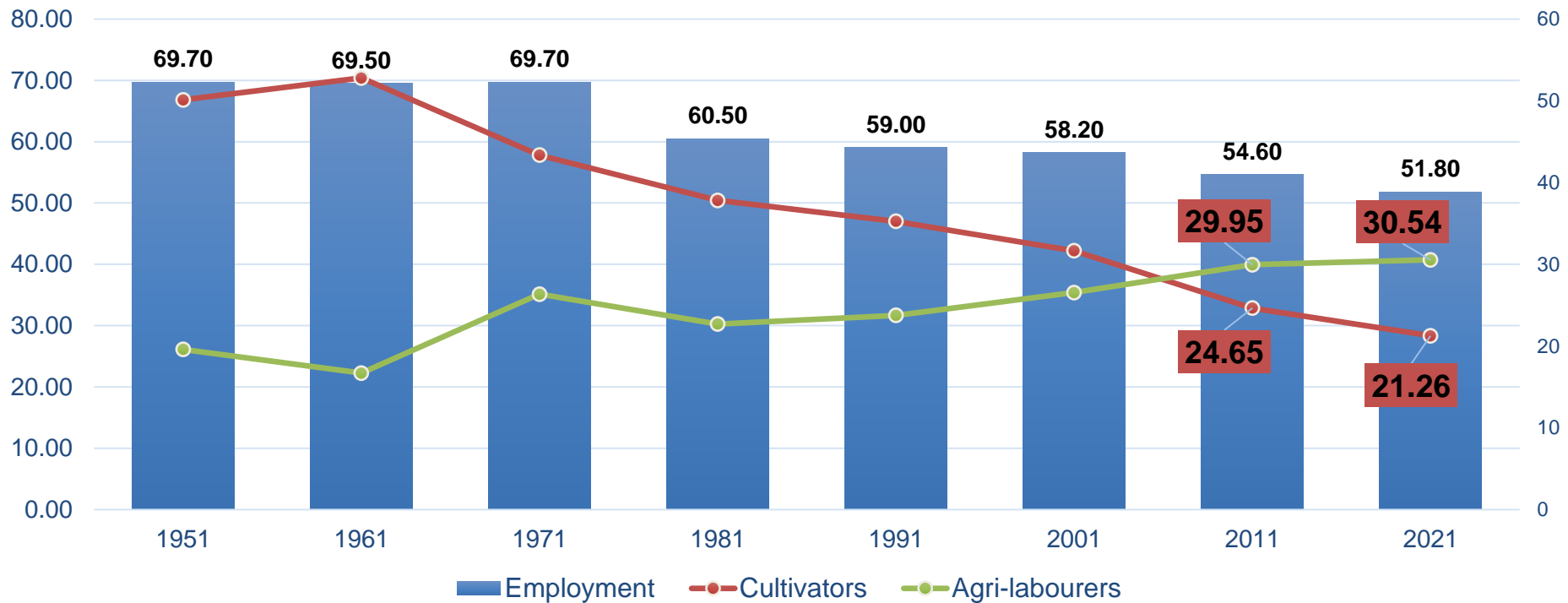
Share of agriculture in GDP and employment of India



(Source: Agricultural Statistics at Glance (2022-23), MOSPI, Government of India)



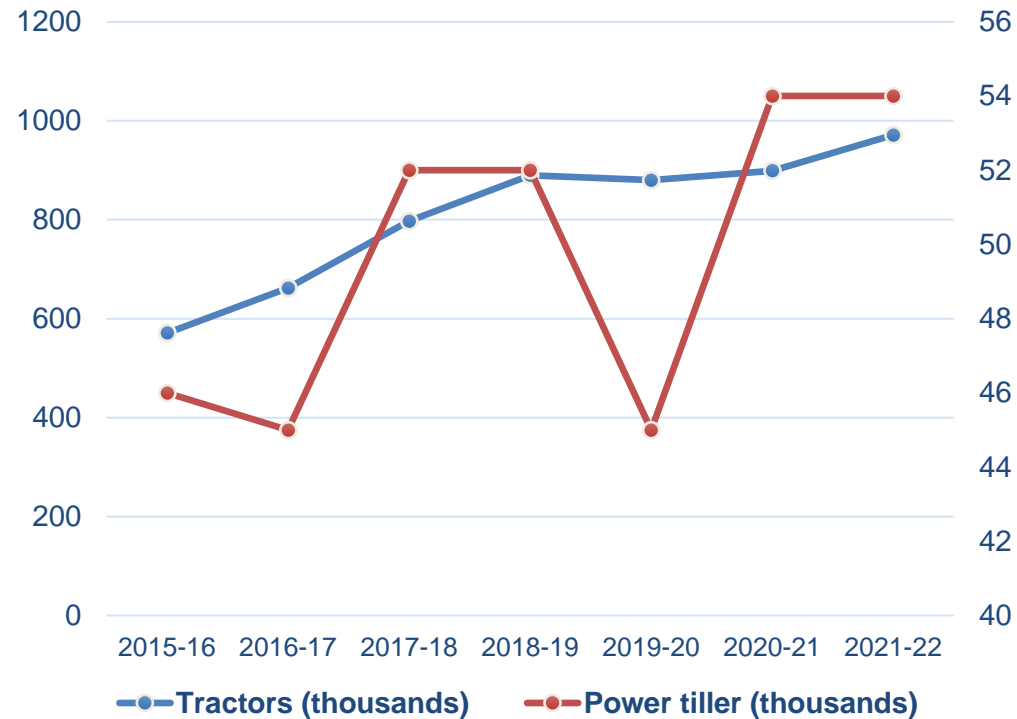
Composition of cultivators and agri-labourers in total agricultural workers



(Source: Agricultural Statistics at Glance (2022-23), MOSPI, Government of India)

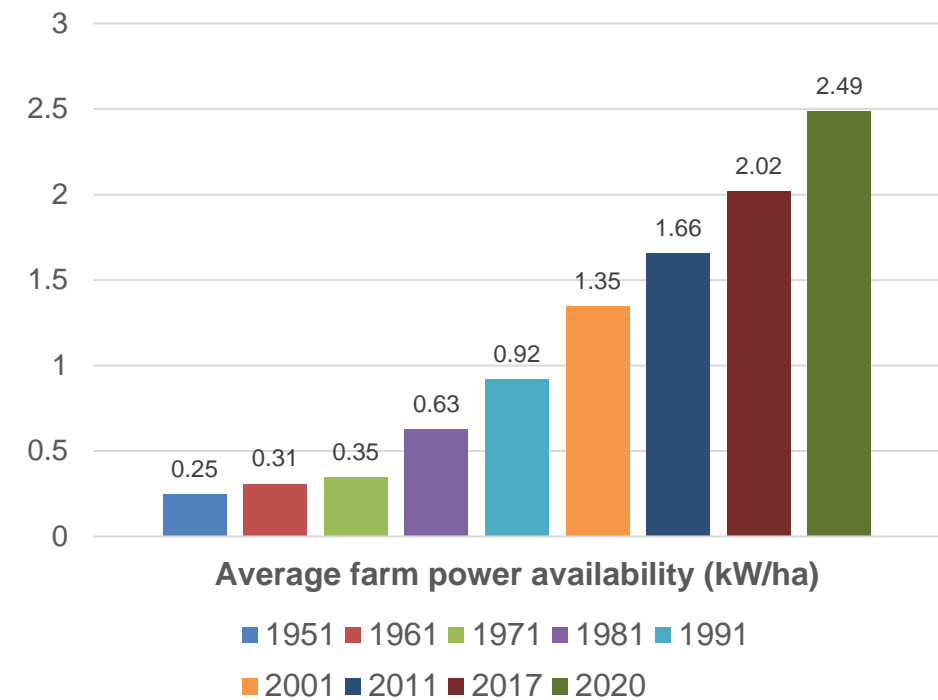


Level of farm mechanization



Trend in sale of tractors and power tillers

(Source: Agricultural Statistics at a Glance, 2022)



Average farm power availability in India

Source: NCAER, 2023

(<https://www.ncaer.org/wp-content/uploads/2023/02/NCAER-Report-Making-India-Feb-2023.pdf>)

Agriculture unit operations & issues

- **Land Preparation:** Inefficient manual plowing and leveling
- **Seeding and Planting:** Inconsistent seed spacing and depth
- **Crop Care:** Lack of real-time monitoring for pest and disease control.
- **Irrigation:** Inefficient water use and over-irrigation.
- **Fertilization:** Inaccurate application leading to nutrient imbalances.
- **Harvesting:** Manual harvesting is labor-intensive and time-consuming.
- **Post-Harvest Operations:** Inadequate post-harvest handling leading to losses.
- **Transportation:** Inefficient transportation leading to delays and spoilage.
- **Marketing and Sales:** Limited market access for smallholder farmers



AI and IoT in Agriculture

- Robots
- Drones
- Remote sensors
- Computer imaging
- Machine learning
- Analytical tools



Cultivation Phase

Seed selection
Land preparation
Water irrigation
Seed sowing



Monitoring Phase

Monitoring & data collection
Disease identification
Weed control
Use of Fertiliser & Pesticides



Harvesting Phase

Segmentation
Cutting
Picking of Crop and fruits
Storing
Selling



Post-harvest Phase

Post-harvest technology
Packaging and storage
Transportation



Digital technologies in Agriculture

1. Precision Agriculture:

1. Utilizing GPS, sensors, and data analytics for precise resource management.
2. Addressing resource scarcity and optimizing input use.

2. IoT and Sensors:

1. Continuous monitoring of crops, soil, weather, grain storage and animal conditions.
2. Enhancing decision-making and minimizing risks.

3. Machine Learning and AI:

1. Predictive analytics for pest detection, disease prevention, and yield forecasting.
2. Improving efficiency and reducing losses.

4. Blockchain:

1. Transparent and secure supply chain management.
2. Ensuring food safety and traceability.

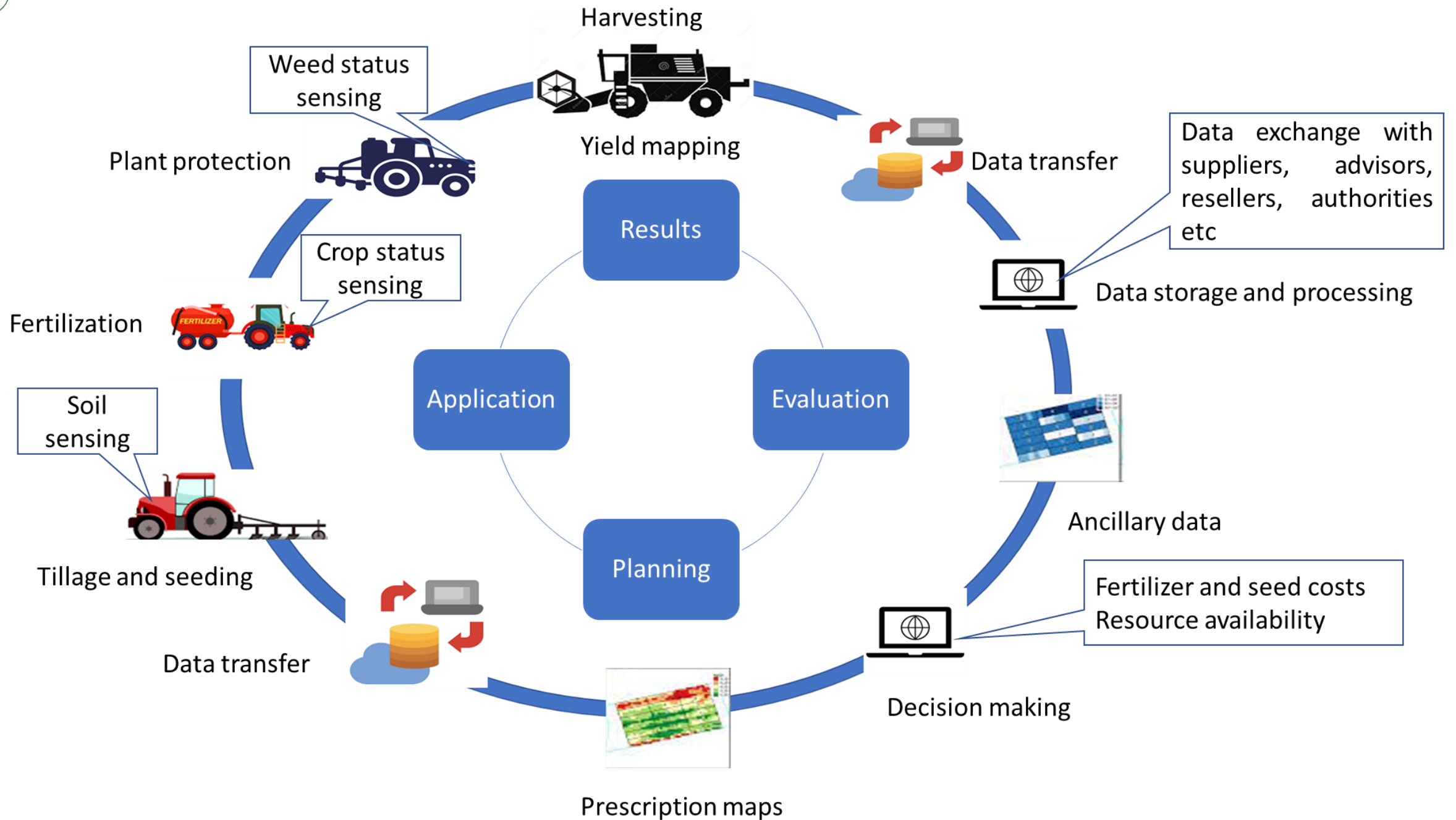
5. Drones and Satellite Imaging:

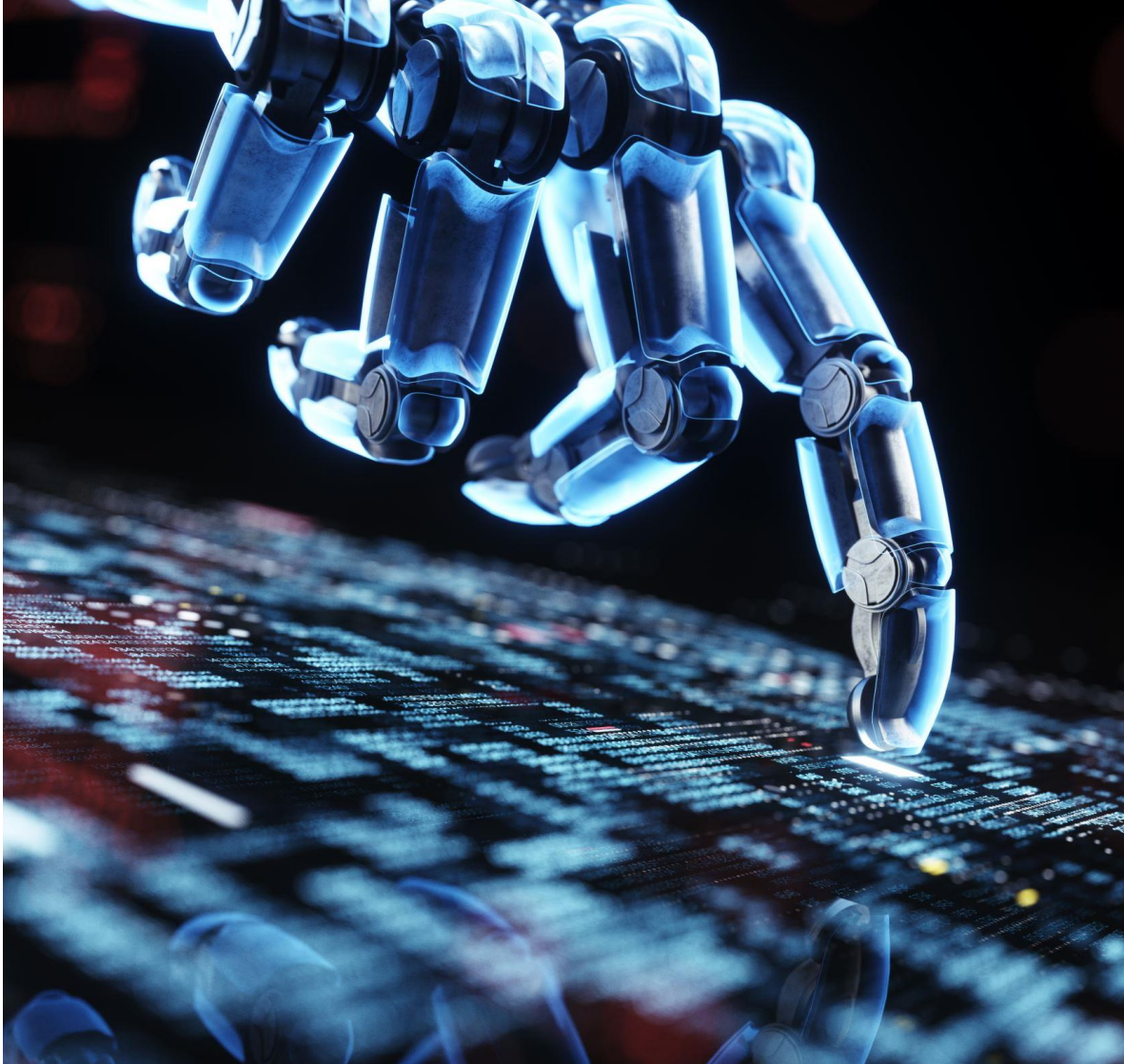
1. Monitoring large agricultural areas for crop health assessment.
2. Aiding in precision farming and disaster management.

6. Mobile Applications:

1. Providing farmers with real-time information on weather, market prices, and best practices.
2. Enhancing accessibility and knowledge dissemination.







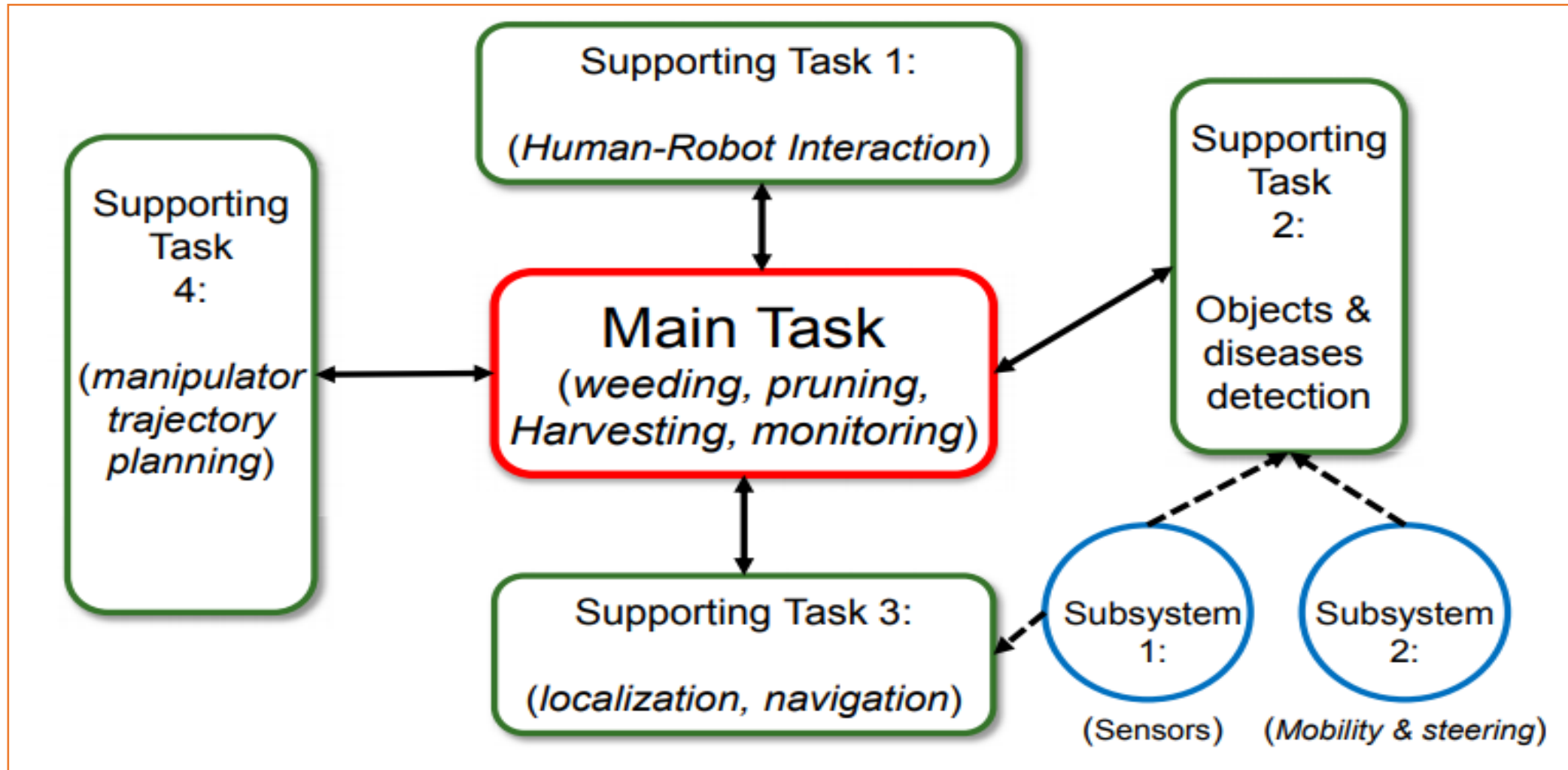
Robotics

- Grafting
- Transplanting
- Weeding
- Spraying
- Planting
- Irrigation
- Fruit picking
- Harvesting of crop
- Post harvest quality & food safety management
- Storage and inventory management

Autonomous Robot Systems (ARS)

- ARS developed to perform tasks, make decisions and act in real time without human intervention
- It used for crop production are composed of numerous subsystems and devices that enable them to operate and perform their tasks (Van Henten et al., 2013).
 - Path and Trajectory planning,
 - Navigation or guidance abilities,
 - Mobility,
 - Steering and control,
 - Sensing,
 - Manipulators or similar functional devices,
 - Manage individual or simultaneous unexpected events, and
 - Autonomy (Some level).

Structure of Sub-Systems in Agricultural Robot System



Weed detecting robot in sugarcane fields

- The robotic model employs a Raspberry Pi based control system placed in a moving vehicle.
- An automated image classification system has been designed which extracts leaf textures and employs a fuzzy real-time classification technique.
- Totally 48 features have been extracted from each texture image and finally 9 features are selected for the weed identification system.
- Weed detecting robotic model uses a fuzzy real time classifier on leaf textures.

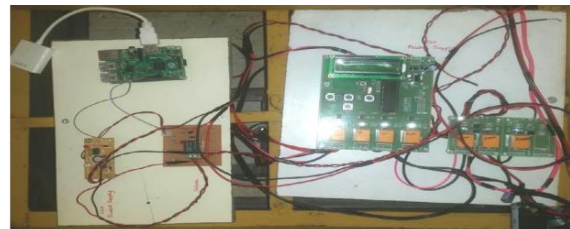


Fig. 4. The hardware implementation of colour based Algorithm.

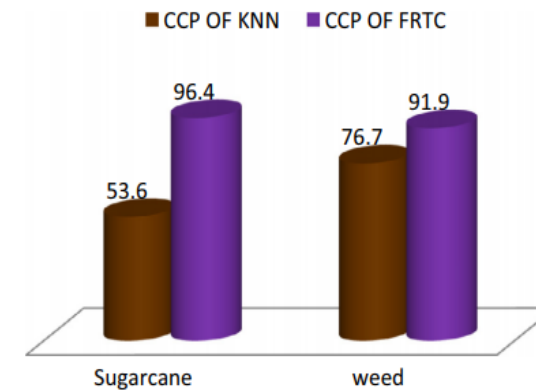
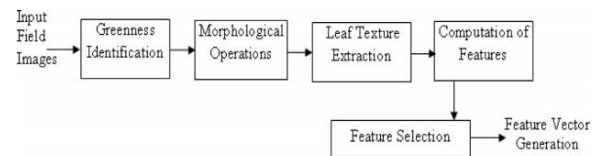


Fig. 12. Performance comparison between k-NN and FRTC.



Robotic Precision Planter :

- Wireless control through microprocessor using Wi-Fi module
- **Controls:** Traction wheel control, steering control, seeding mechanism control in three Cartesian coordinates.
- Total time: for completion of one block is 3 min 40 s

Indian Agricultural Robots

Cotton Harvesting

The arm is fitted with a tube that has vacuum maintained in it that sucks out the cotton boll and collects it in one go.



(Source: [Link:https://economictimes.indiatimes.com/smallbiz/startups/features/robot-harvester-this-precision-farm-machine-can-shape-the-future-of-india](https://economictimes.indiatimes.com/smallbiz/startups/features/robot-harvester-this-precision-farm-machine-can-shape-the-future-of-india))

Robotic transplanter

Automatic Transplanting Mechanism

1. Pneumatic actuated gripper for grasping and releasing the plug type seedling
2. The transplanting rate of developed mechanism was set as 20 – 25 seedlings/minute.



Robotic Rice Pellet Seeder

1. The control of the seeder is done remotely from the telemetry controller.
2. The basic feature of the controller are the two Joy sticks for right and left moment.



Robotic apple harvester fruit detection and localization using depth data

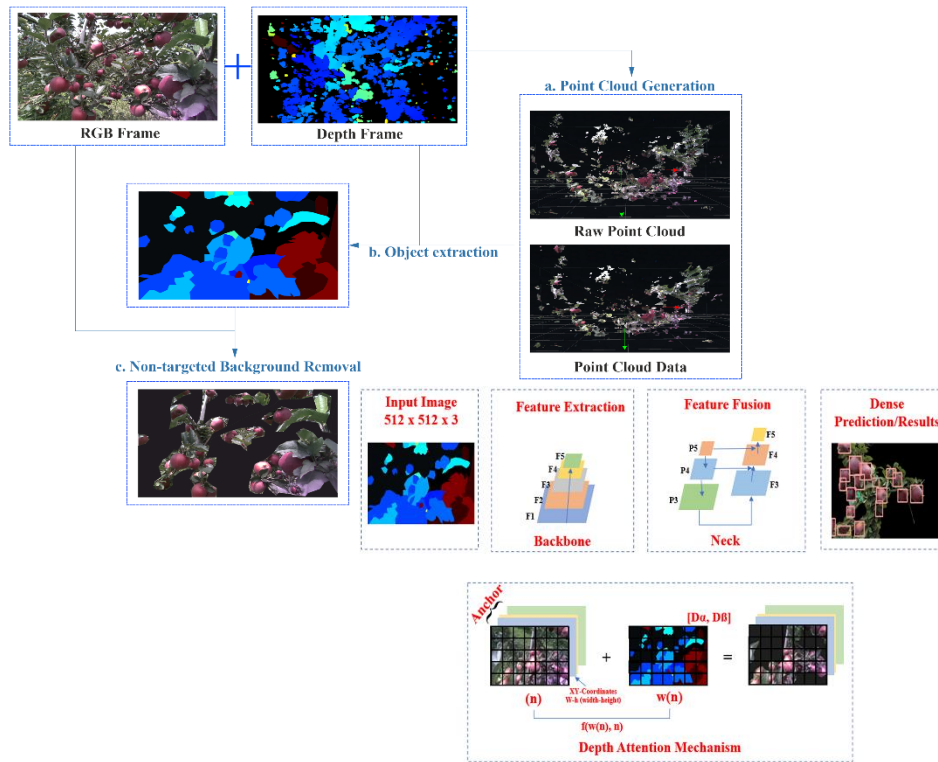
Data Collection



Apple Variety: Red Velox
 Location: Orchards of Kashmir
 Image Categories: Sunny, Shady, occluded

Image corpus created:
 Red Velox
 Red Gala

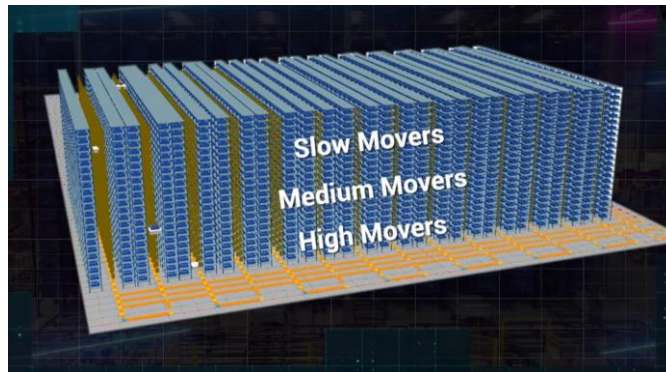
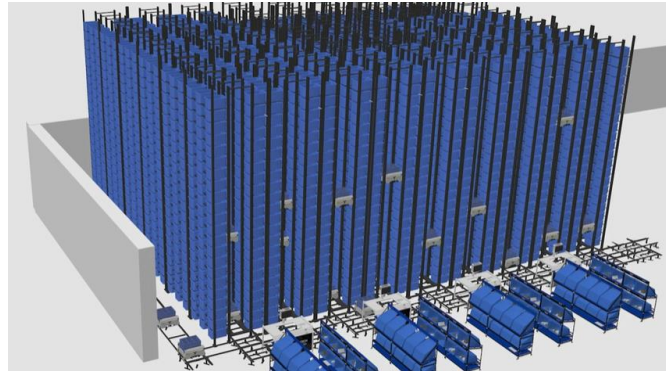
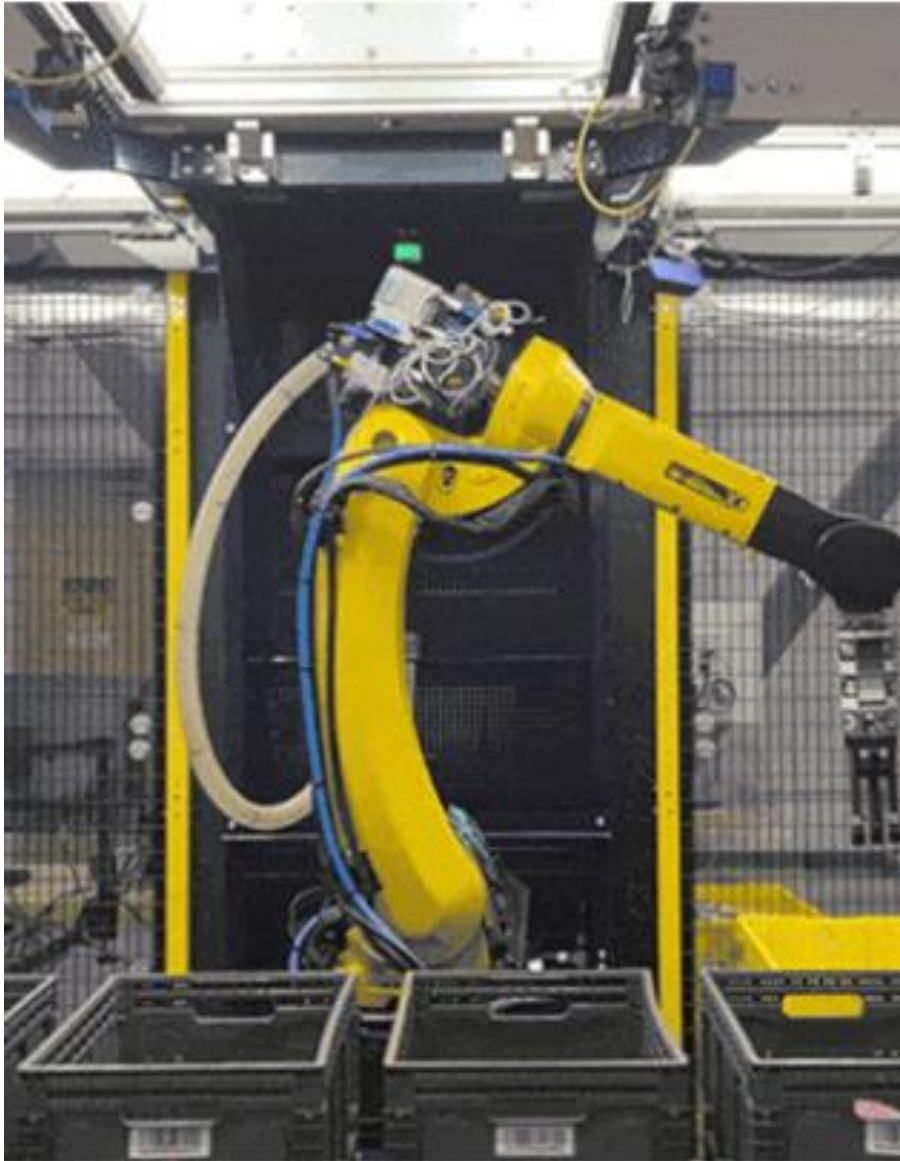
Detection model development with depth fusion



Achieved detection accuracy of 94% with YOLOv5 and 96% with YOLOv7

Detection model communication on lab simulated setup

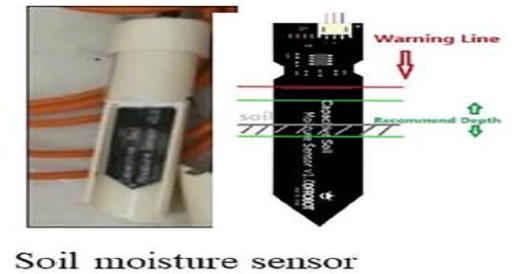
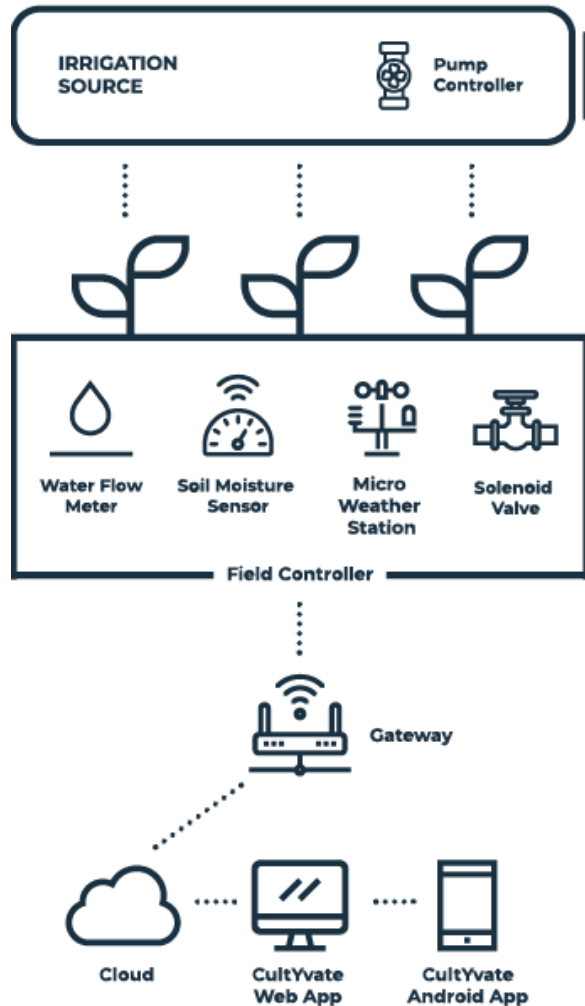




Robots in warehouse management

(Source: amazon.com)

IoT based smart irrigation system



Automatic Irrigation System for Rice

- The water level sensor for detection of ponding water in the rice field
- Water level sensor operates with solar power and transmits signals to the controller wirelessly
- The developed controller operates the pump based on water level above and below the threshold limits.

Water Level Sensor for Rice Field



Controller



Water Level Indicator



Field View





Real time soil moisture-based sprinkler irrigation system

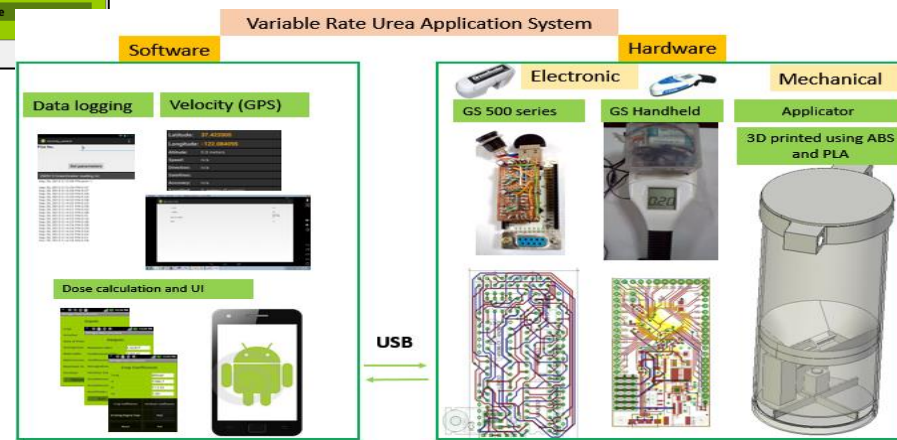




Fertigation system based on plant needs

The software interface consists of several screens for configuring the system:

- Inputs:** Select Sensor (GS or HHGS), No Sensor, Sensors (2), Crop (Wheat), Swath Width (m) (2.0), Planting Date (12/11/2015), Sensing Date (27/12/2015), NDVI (NRS) (0.88), NDVI (FP) (0.7), Max Yield (kg/ha) (5500), Rate (kg/ha)/ RPM (1), PWM Spn (0.0), Speed (m/s) (2.0).
- Variable Rate Controller:** Similar to Inputs, but includes Crop 1, Crop 2, and Crop 3 options.
- Crop Coefficients:** Crop (Wheat), Crop 1 (10), Crop 2 (7), Crop 3 (1), rice (1), Wheat (1), Max RI(adj) (1.75), %N in Grain (1.28), Price(Rs/Kg) (20).
- Fertilizer Coefficients:** Fertilizer (Urea), Nitrogen Content (0.47), Cost(Rs./kg) (9), NUE (0.48).
- Growing Degree Days:** Days of Emergence (5), No. of Days Tavg (0), GDD (0).
- Help:** Instructions to use: 1) Connect the android(2.3 or higher) smartphone using adb. 2) Start GPS of the connected smartphone. 3) Select sensor type - GreenSeeker(GS) or Handheld GreenSeeker (HHGS) depending upon the sensor used. 4) If no sensor is connected, then select No Sensor option. 5) Against Sensor select the number of sensor to attached(i.e. for No Sensor -0 is selected) to variable rate controller. 6) Select Crop to which the application of fertilizer is to be made. If crop variety is not available then add the crop coefficients for new crop (crop 1, crop 2, crop 3 options), under Crop Coefficient tab visible after pressing option button (generally leftmost button) of



Plant disease diagnostics based on AI



Hand held Device

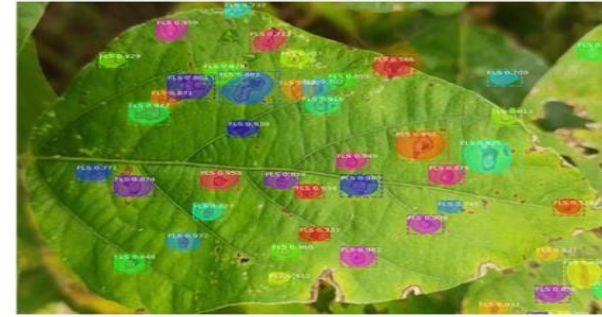
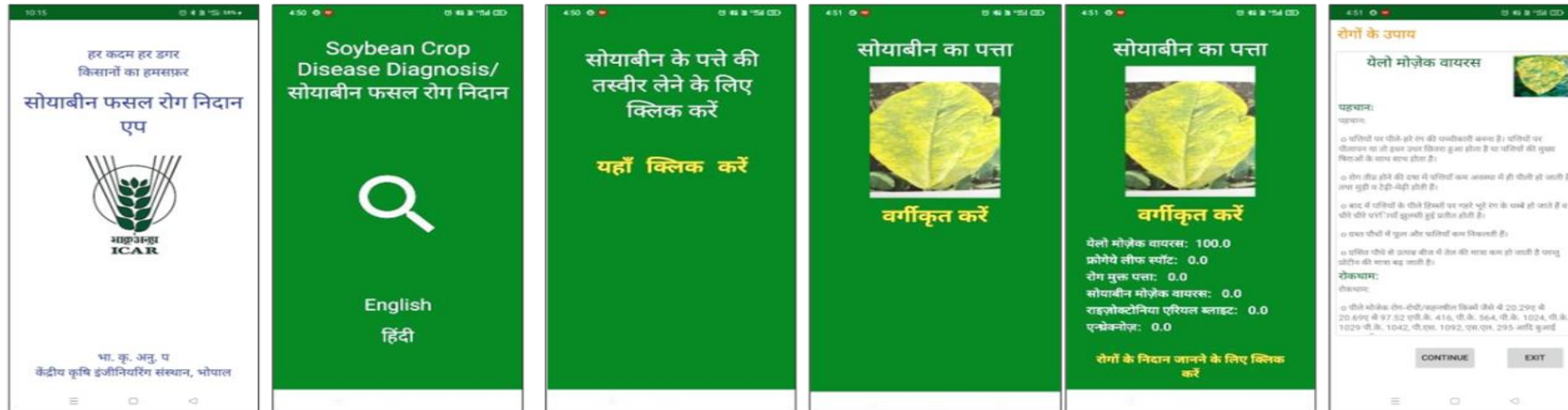


Image segmentation



GUI of Mobile App

Real-time uniform rate spraying system



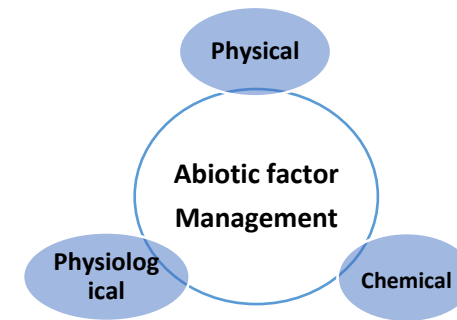
- Rate of chemical spraying - independent of forward speed
- No chemical loss during turning at head lands



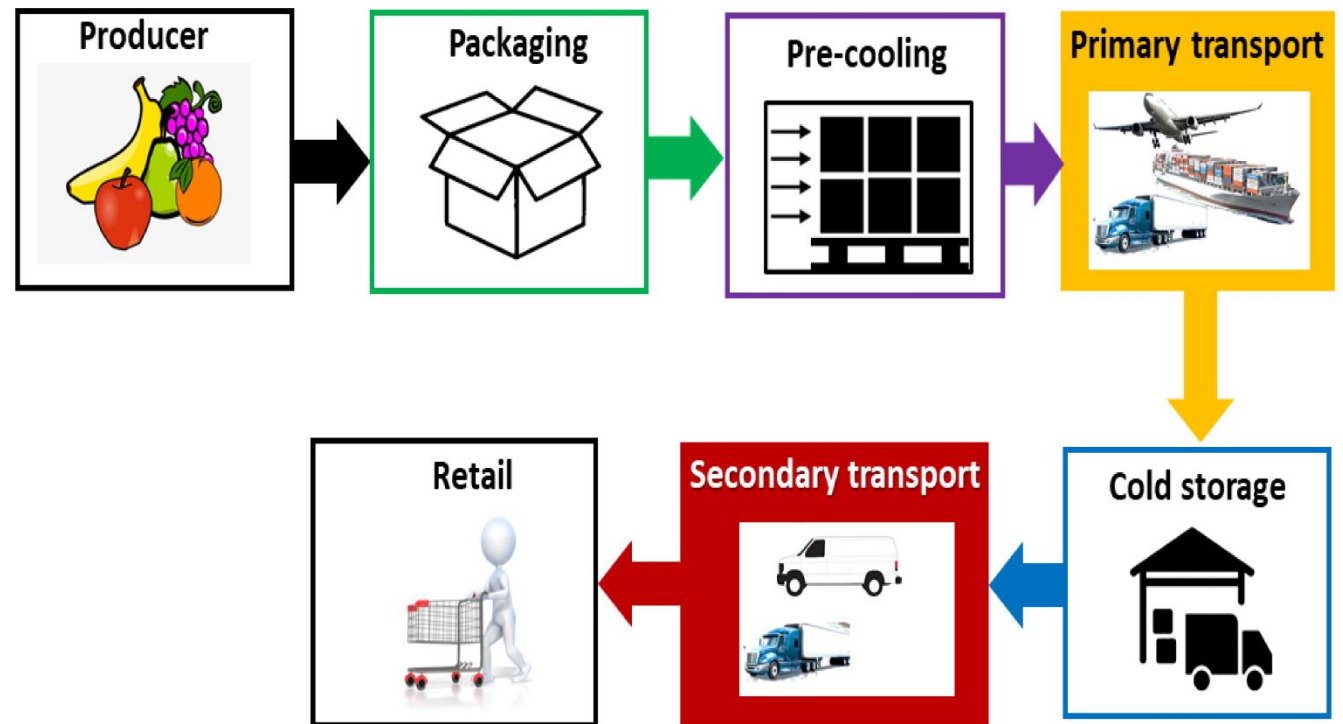
More areas to be covered

- Seed quality detection
- On-field pest management
- On the go soil sampling and quality detection
- Picking/ harvesting of commercial crops
- Scouting for crop insurance

Post-harvest operations



- **Losses** of agricultural produce are a major problem
- **Wide variety of factors:** physical, microbial, chemical, insect/pests etc. Growing conditions to handling at the retail level.
- **Need for efficient** handling, storage, transport & marketing of agricultural produce to reduce losses and improve the lives of farmers.

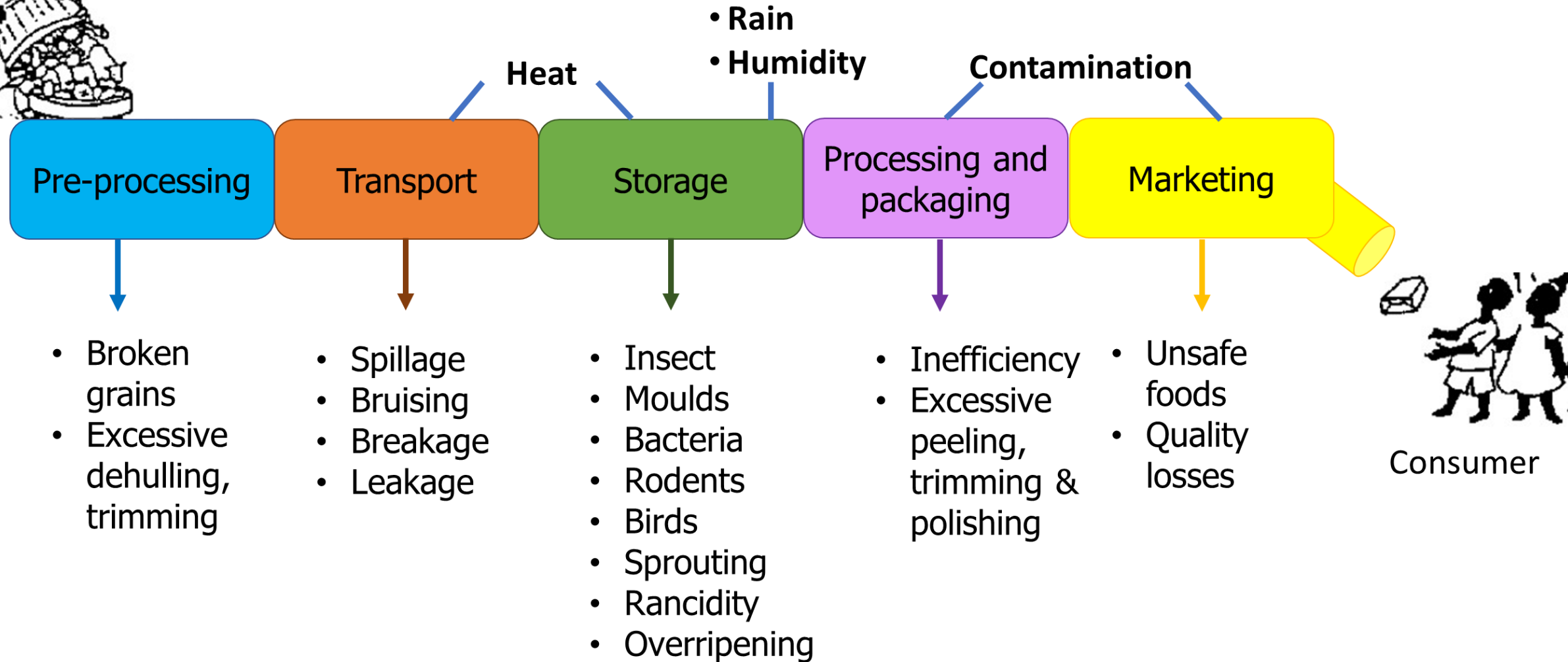


Food loss during these supply chains = 25 - 30% of total global food produced [1-2]

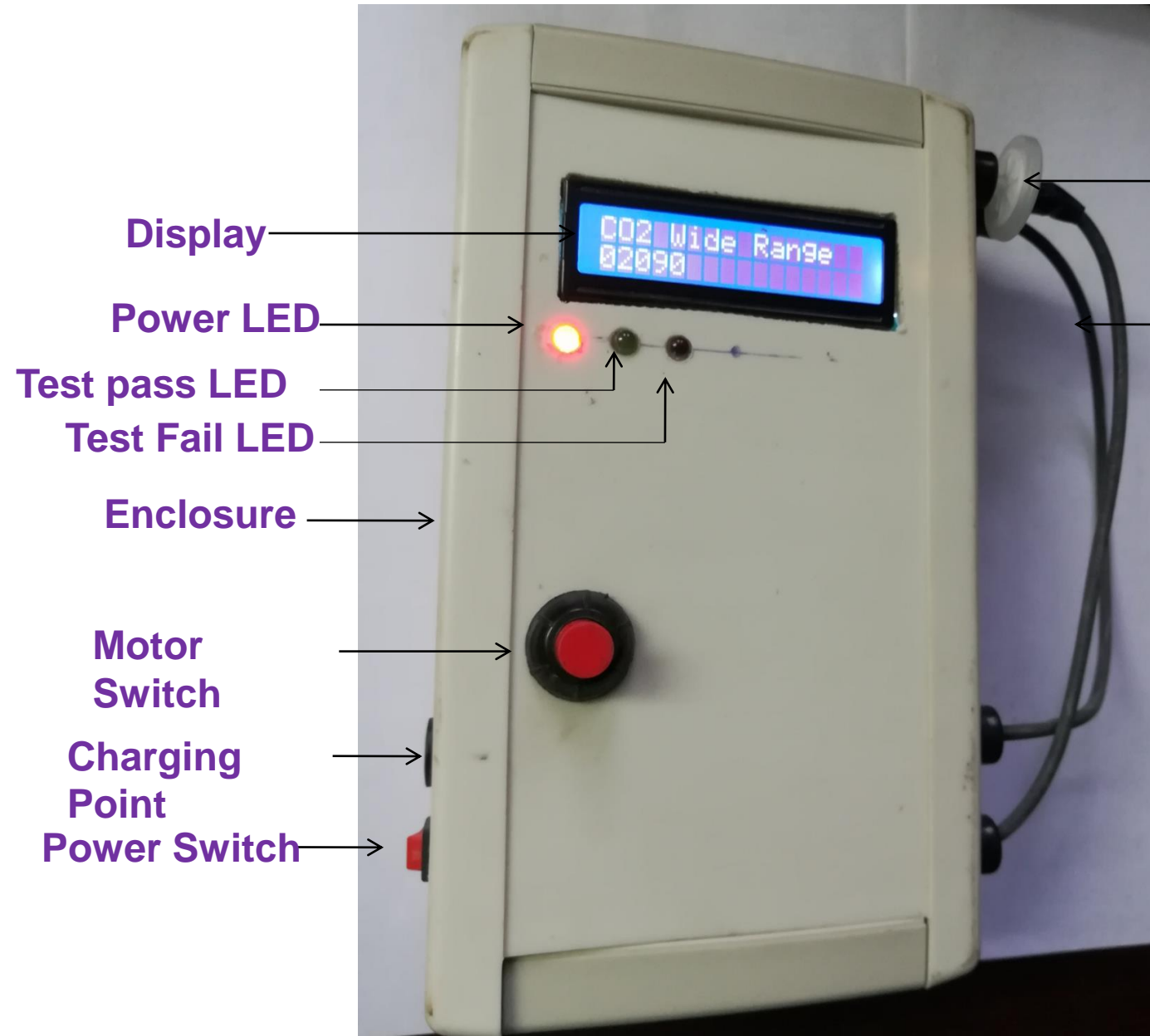
Post-harvest unit operations and Losses



Producer



Quality sensing system for packaged Mushroom



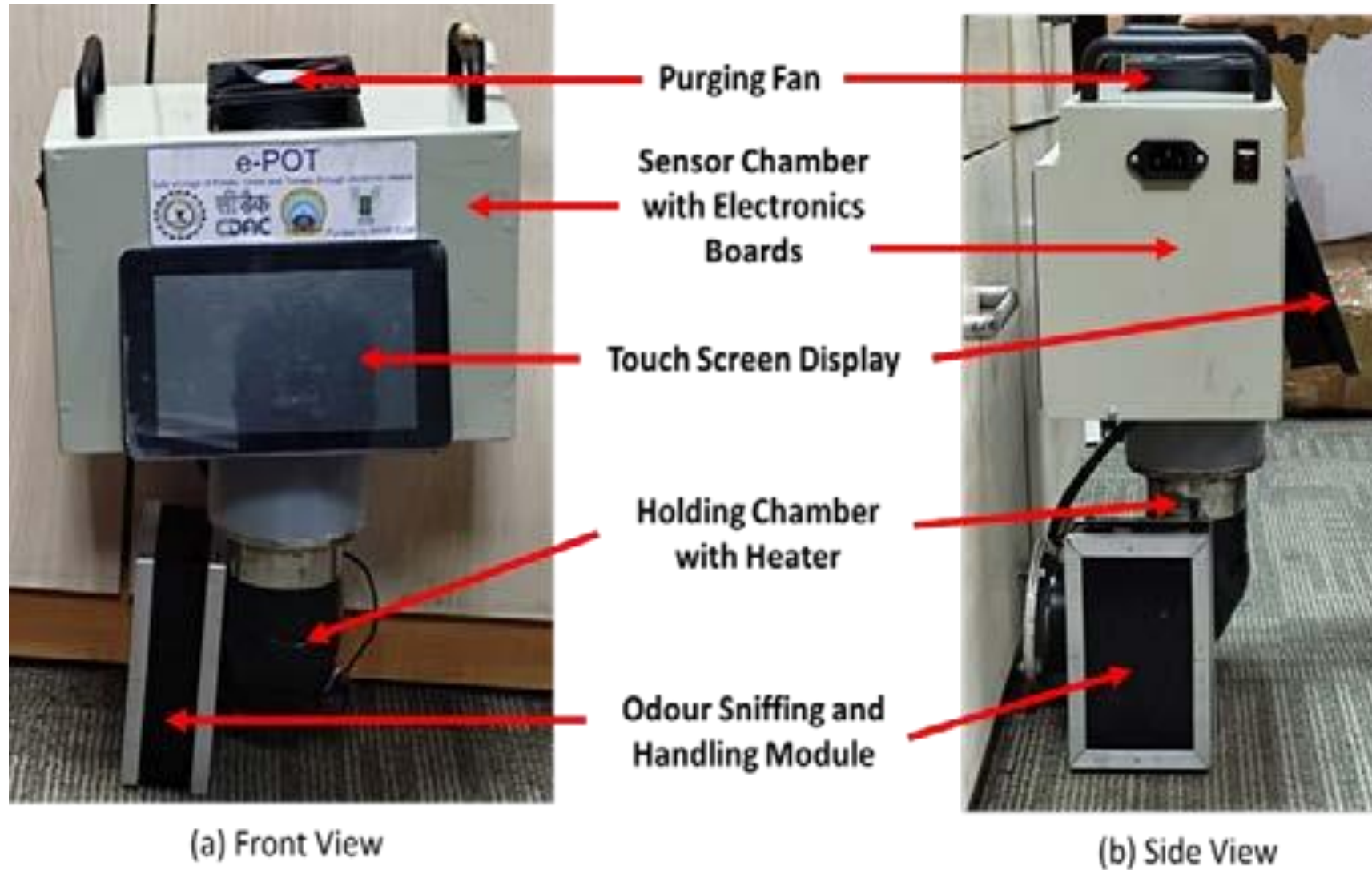
Inlet Syringe with Filter

Outlet Syringe



Packaged Mushroom quality can be evaluated

Post-harvest quality evaluation



e-POT device.

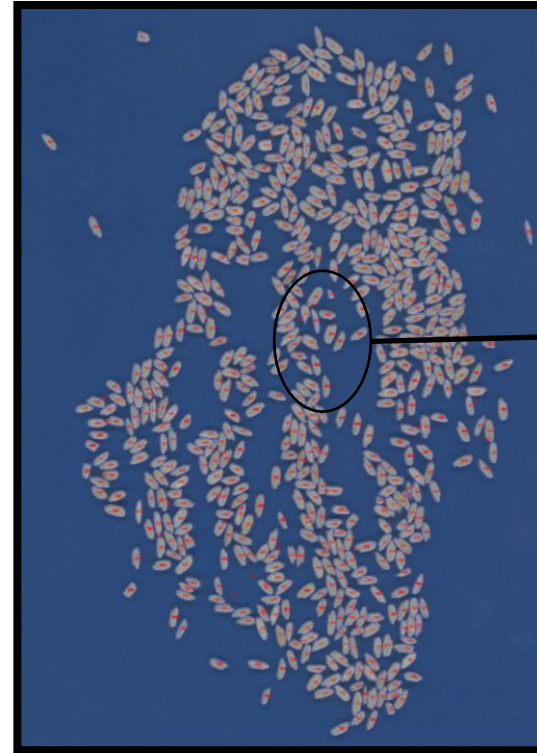
AI enabled machine vision based grain analyzer



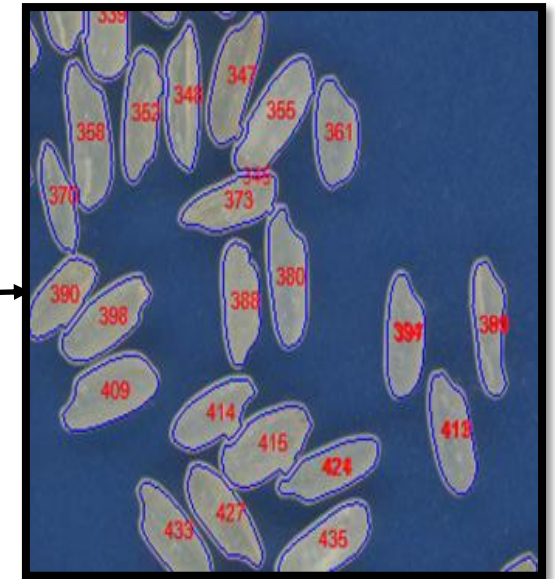
**Scanner
with computer**



**Rice Images from
scanner**

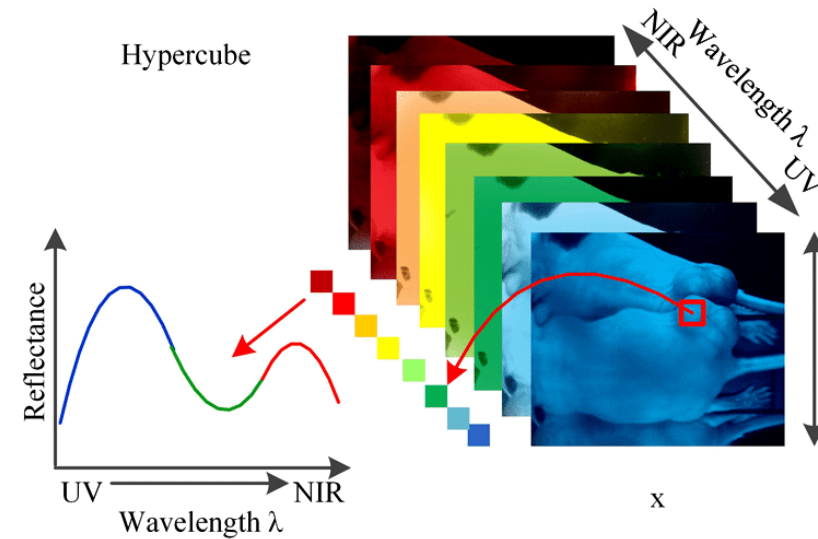


**Rice Grain
Segmentation**



**Individual rice grain
identification**

Hyperspectral imaging for safety and quality



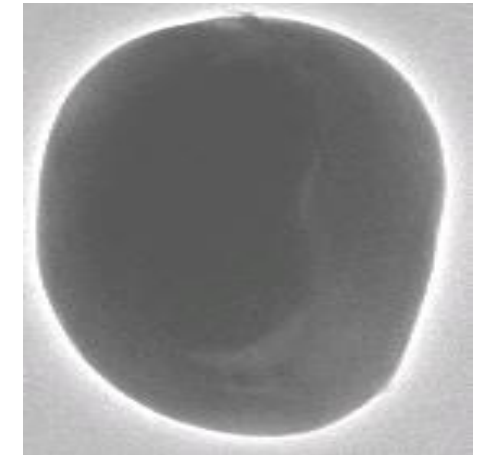
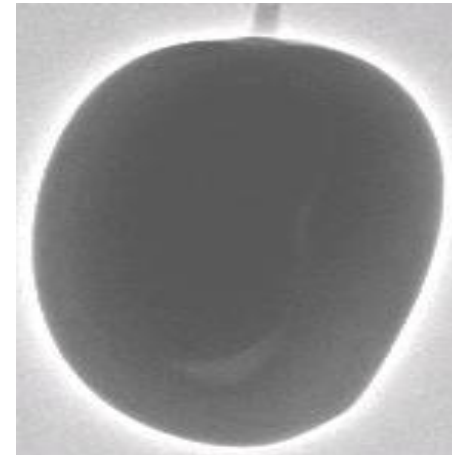
- Freeze damage to cucumbers
- Nitrates in leafy vegetables
- Aflatoxin detection

Radiography setup

Good fruit



Fruit from outside



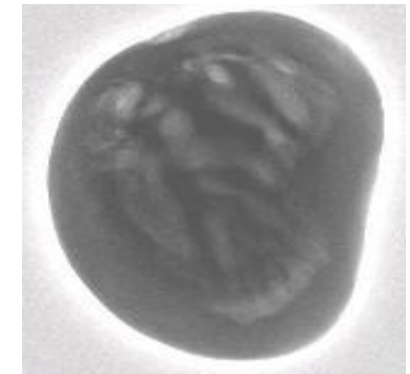
Radiographs



Fruit from outside



Cut away image



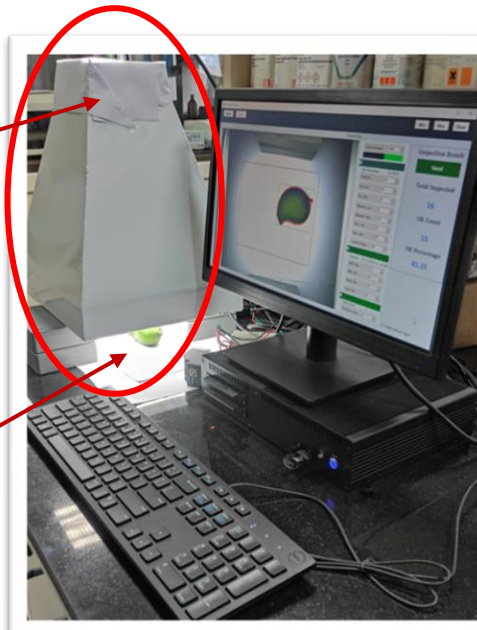
Radiograph

Fruit with internal disorders not visible from outside

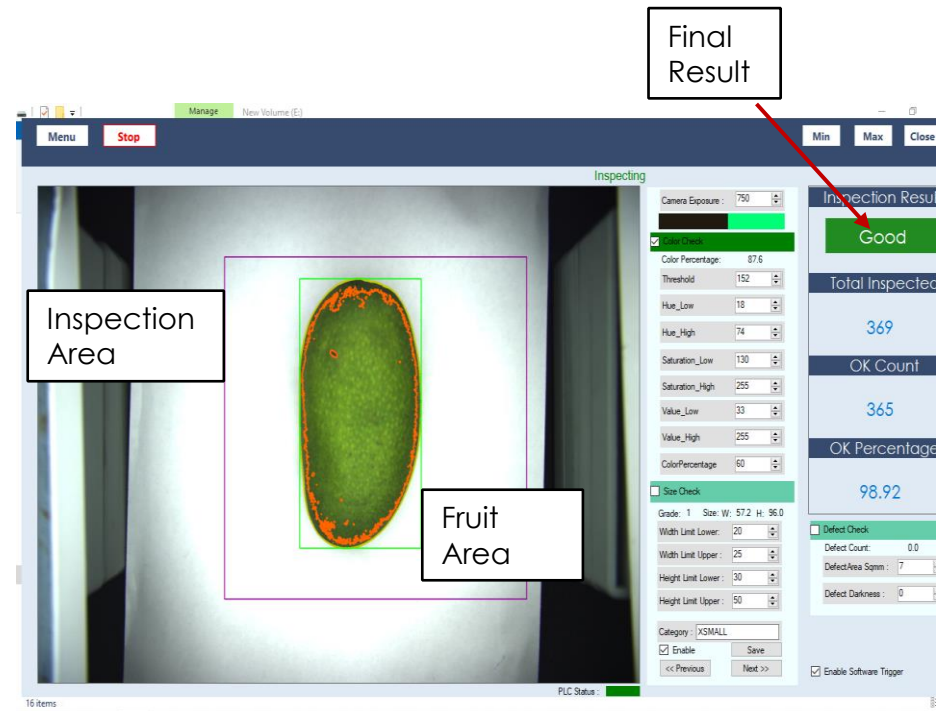
Image (Visual and X-Ray) based sorting & grading systems

**Imaging Chamber
Imaging Sensor (inside)-**

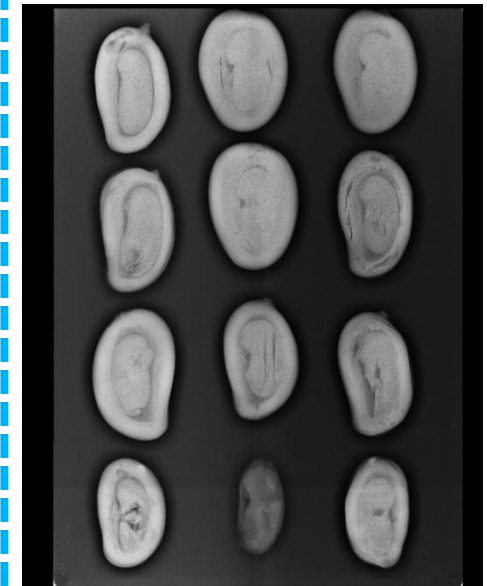
Illumination System



Machine vision camera setup is being developed for mango

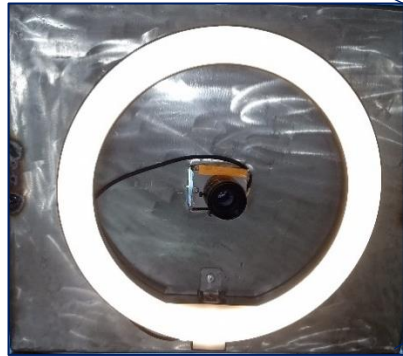


Software developed using vision camera (under testing for grading and surface defects detection)

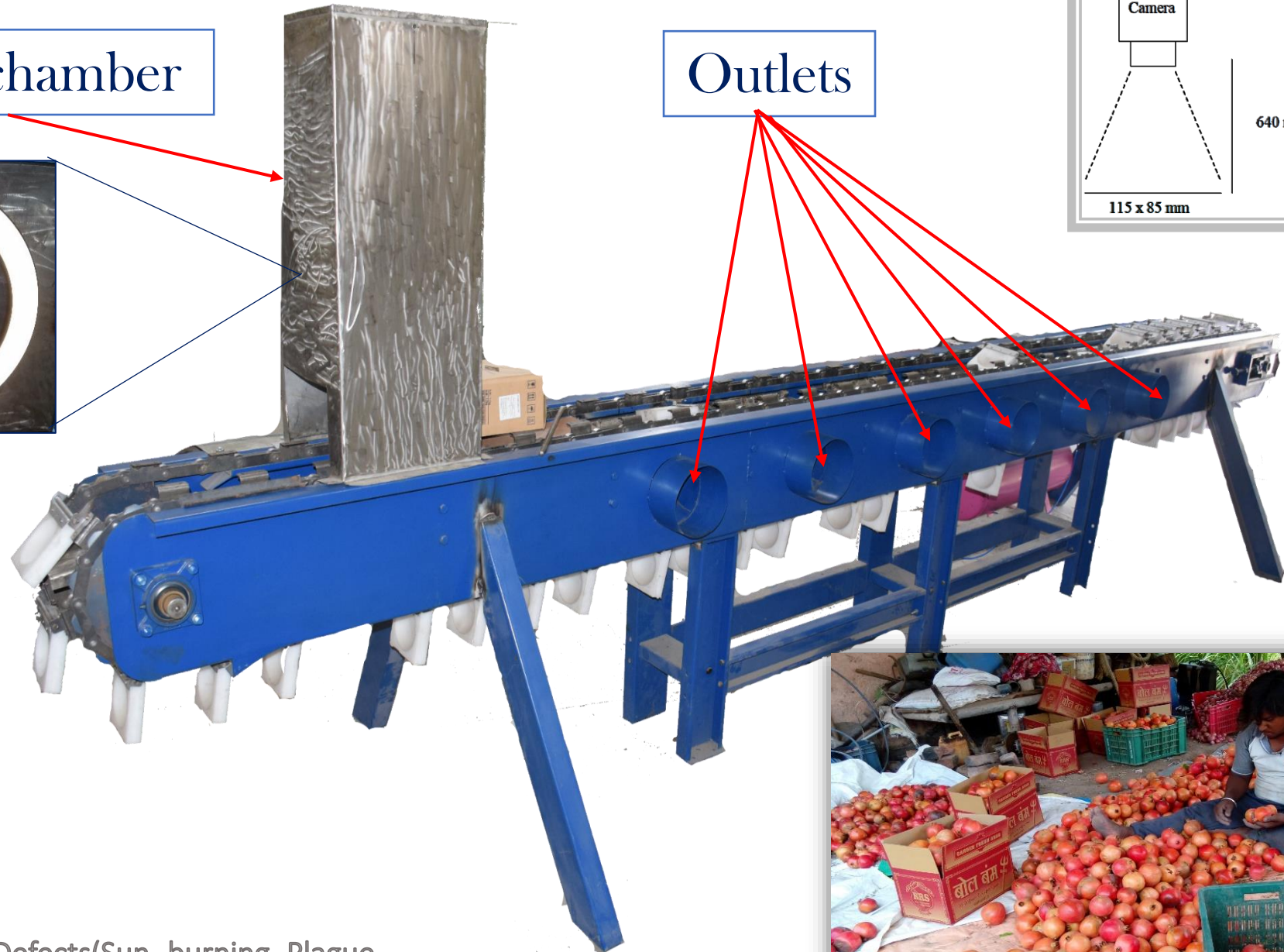
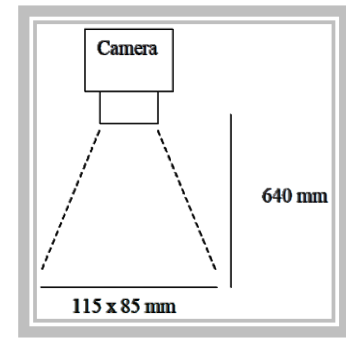


Using radiography (internal defects in mango)

Imaging chamber



Outlets



Sorting: Color, Size(Weight), Defects(Sun- burning, Plague, thrips attack, blemishes etc.)



Image based quality measurement systems



Colour based sorting of fruits

- Uses sensors to accept or reject a product based on its colour
- Capacity ~ 400 kg/h
- Presently suitable for round fruits

Technology developed at ICAR-CIAE, Bhopal

The Supply Chain





IoT solutions in Food Supply Chain



WAREHOUSING

- Quality monitoring, real-time monitoring
- Safety and security
- Collaborative warehousing



INVENTORY MANAGEMENT

- Information sharing
- Inventory accuracy
- Self replenishment



LOGISTIC

- Real-time environmental monitoring
- Quality-controlled logistics
- Accurate and timely delivery

IoT Enabled Logistic

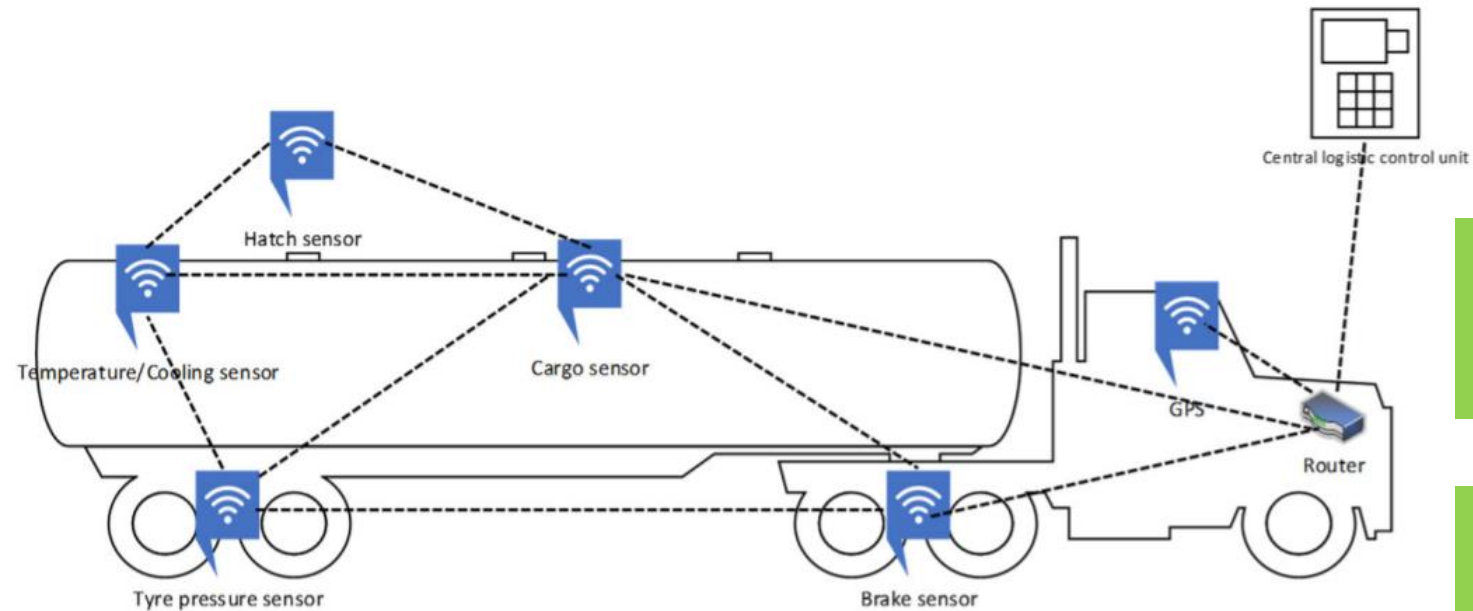
Capacity sensing

Planning and reporting

Route optimisation

Energy management

Fault detection and resolution



Environmental monitoring and management

Threat detection and prevention

Real-time traceability

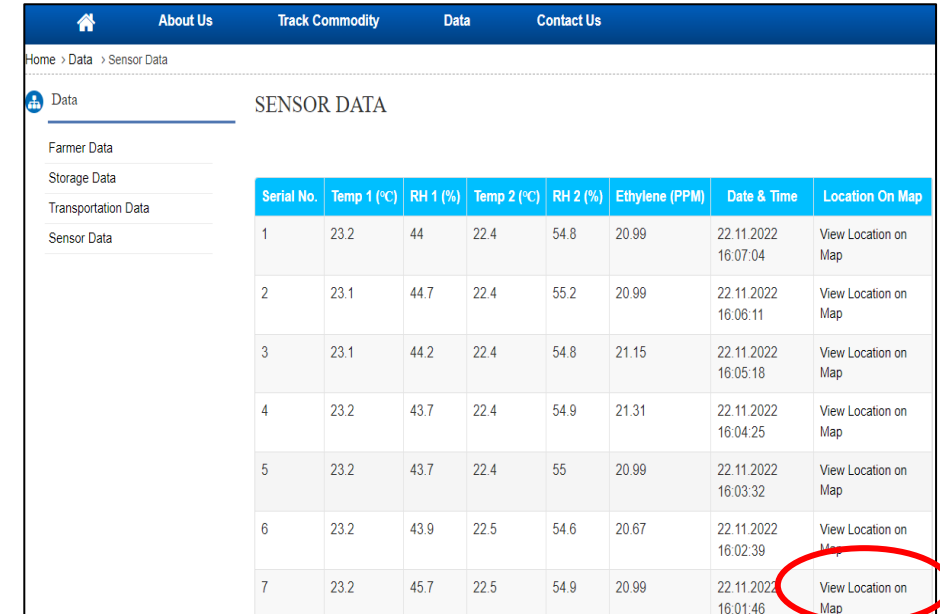
Sensor-based monitoring system for supply chain management of banana



Sensor (temperature, RH, ethylene) based system



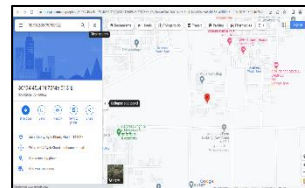
Tracking website home page



Serial No.	Temp 1 (°C)	RH 1 (%)	Temp 2 (°C)	RH 2 (%)	Ethylene (PPM)	Date & Time	Location On Map
1	23.2	44	22.4	54.8	20.99	22.11.2022 16:07:04	View Location on Map
2	23.1	44.7	22.4	55.2	20.99	22.11.2022 16:06:11	View Location on Map
3	23.1	44.2	22.4	54.8	21.15	22.11.2022 16:05:18	View Location on Map
4	23.2	43.7	22.4	54.9	21.31	22.11.2022 16:04:25	View Location on Map
5	23.2	43.7	22.4	55	20.99	22.11.2022 16:03:32	View Location on Map
6	23.2	43.9	22.5	54.6	20.67	22.11.2022 16:02:39	View Location on Map
7	23.2	45.7	22.5	54.9	20.99	22.11.2022 16:01:46	View Location on Map

Sensor data log page

Location tracking

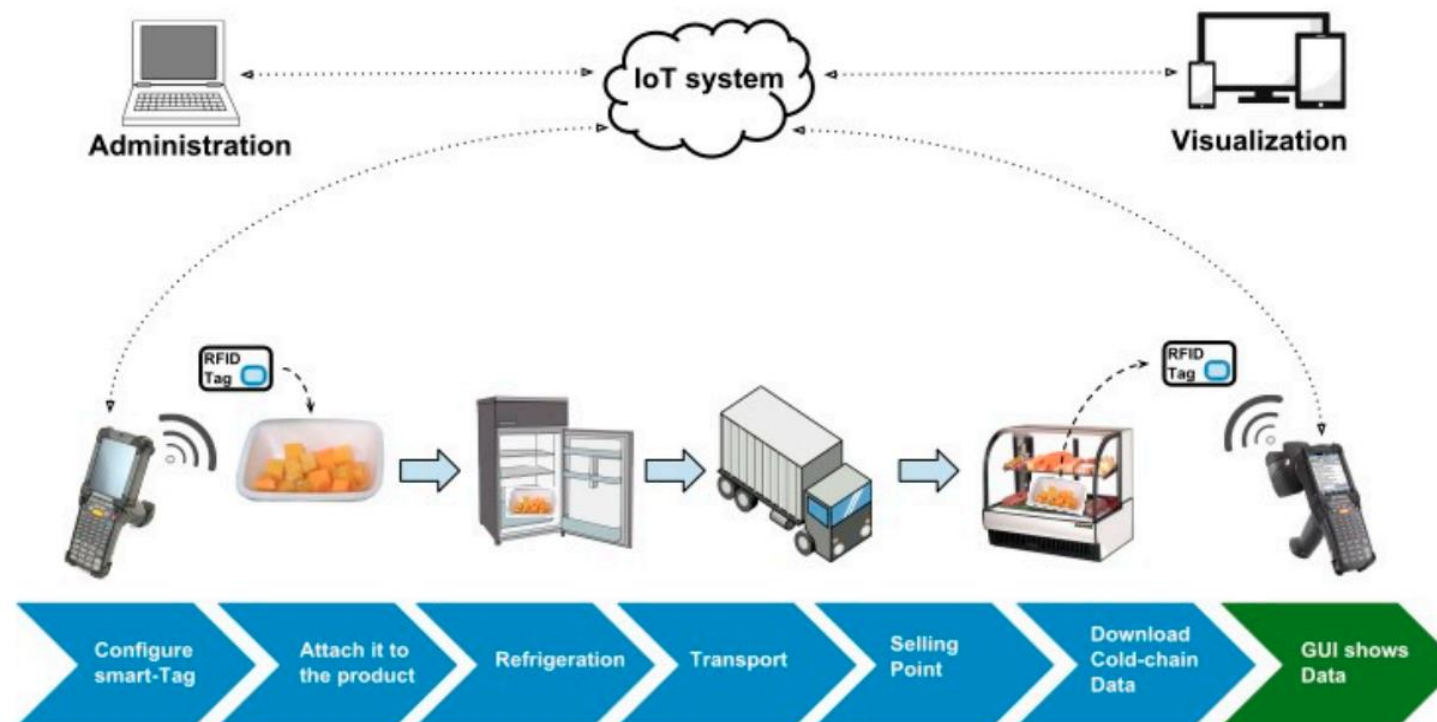


- Sensor-based system is being developed for monitoring the banana during transportation ;
- sensor data, traceability related data and location etc. can be fetched using web based software

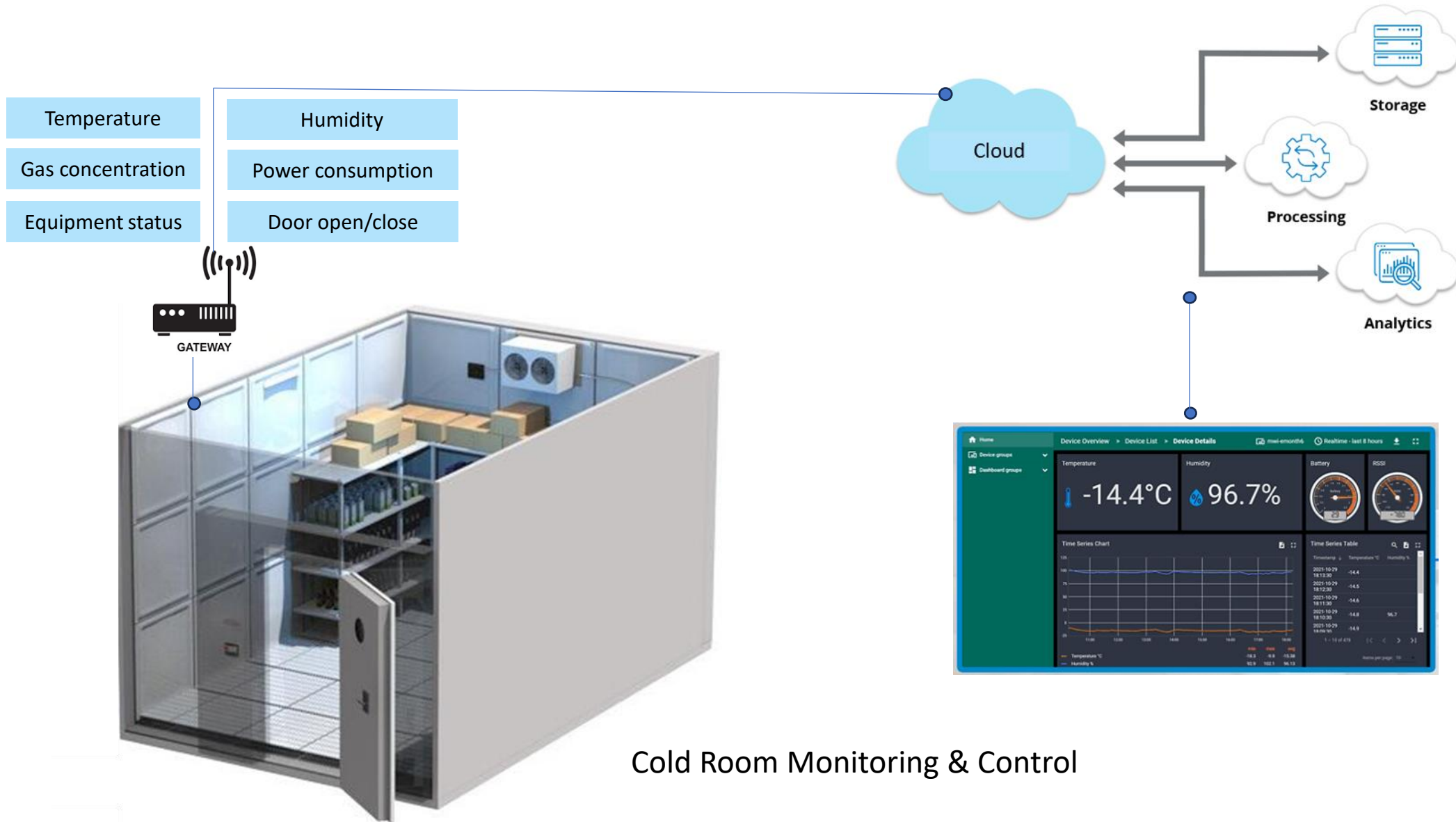


Radio Frequency Identification (RFID)

- It includes a sensor, a tag and a reader which communicates with each other via radio transmission.
- RFID tags can store an EPC (Electronic Product Code) for logistics management purposes and number of temperature readings if equipped with the appropriate sensor and battery power.



Post harvest quality maintenance



Cold Room Monitoring & Control

Smart Storage



Challenges in Digitalizing Agriculture



Limited Awareness and Education



Affordability and Access



Connectivity Issues



Language and Literacy Barriers



Complexity of Technology



Traditional Mindset and Resistance to Change



Fragmented Agriculture Landscape



Shortage of Local Support and Training



Limited Government Support and Infrastructure

```
mirror_mod = modifier_ob.  
#set mirror object to mirror.  
mirror_mod.mirror_object =  
    operation == "MIRROR_X":  
    mirror_mod.use_x = True  
    mirror_mod.use_y = False  
    mirror_mod.use_z = False  
    operation == "MIRROR_Y":  
    mirror_mod.use_x = False  
    mirror_mod.use_y = True  
    mirror_mod.use_z = False  
    operation == "MIRROR_Z":  
    mirror_mod.use_x = False  
    mirror_mod.use_y = False  
    mirror_mod.use_z = True  
  
#selection at the end -add  
mirror_ob.select= 1  
modifier_ob.select=1  
context.scene.objects.active  
("Selected" + str(modifier_ob.name))  
mirror_ob.select = 0  
= bpy.context.selected_objects  
data.objects[one.name].select  
  
print("please select exactly  
-- OPERATOR CLASSES ----  
  
types.Operator):  
X mirror to the selected  
object.mirror_mirror_x"  
mirror X"  
  
context):  
context.active_object is not
```

What is required to be done?

- Ample data collection
 - Uniform protocols for data collection
- Logic development
- Compatible hardware development
- HRD



भातभन्नु
ICAR



Thank You

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Dr. Bikram Jyoti

Ms. Soumya Mohapatra