The failure appears to be caused by a negative surge entering under the firing voltage of the thyristor protection circuit (±190 V) and causing the -70 V and the -35 V rails to become more negative by the current entering the power supply via the diode which clamps the incoming line to the -70 V supply rail. When the -70 V rail is surged to approximately -100 V and the -35 V rail is surged to approximately -45 V, the SLIC latches up and the current is conducted from the -70 V and -35 V rails to ground, see Figure 2.10-4, which shows the current path through the thyristor protection circuit and the diode to -70 V, and the current from the -70 V and -35 V rails through the SLIC. It is the power supply current that damages the two diodes which connect from the -35 V and -70 V supply lines to the SLIC circuit (based on the fact that the diode which clamps the incoming line to the -70 V supply rail is not damaged).

The diode which clamps the incoming line to the -70 V supply rail was probably added to prevent the SLIC line inputs exceeding -70 V. However, adding this diode has resulted in rendering the thyristor protection circuit redundant and causing the SLIC to have its -70 V and -35 V ratings exceeded.

The scenario was confirmed by applying surges to a working circuit.

