

## **WSIS Forum 2017: Open Consultation Process**

### **1<sup>st</sup> Physical Meeting on the Thematic Aspects and Innovations on the Format\***

**12 October 2016**

**16:30 – 18:00**

**Room H, ITU Headquarters, Geneva**

**[www.wsis.org/forum](http://www.wsis.org/forum)**

### **Draft Agenda**

1. Welcome Remarks
2. Open Consultation Process: WSIS Forum 2017 | The Information Society for SDGs
3. Thematic focus and format of event
  - Action Line Facilitation Meetings (Action Line C1 to C11), WSIS Stocktaking and Prizes, WSIS Regional, Partnership on Measuring ICTs, UNGIS
  - Format
    - i. High Level Track
    - ii. Forum Track
4. Virtual Reality for Sustainable Development
5. Hackathon
6. TEDx
7. Remote participation at WSIS Forum 2017
8. Media outreach and partners
9. Other business

\* Please note that this meeting will benefit from contributions by onsite as well as remote participants.