

# Activities for sustainable optical network construction

June 2017

Ichiro KOBAYASHI

**FURUKAWA ELECTRIC CO., LTD.**

# Corporate Profile

Company name: Furukawa Electric Co., Ltd.

President: Keiichi Kobayshi

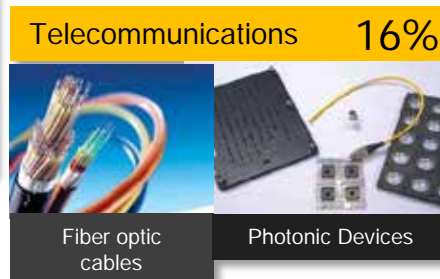
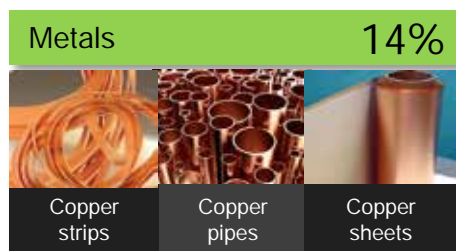
Founded: 1884

Established: 1896

Paid-in Capital: ¥69,395 million

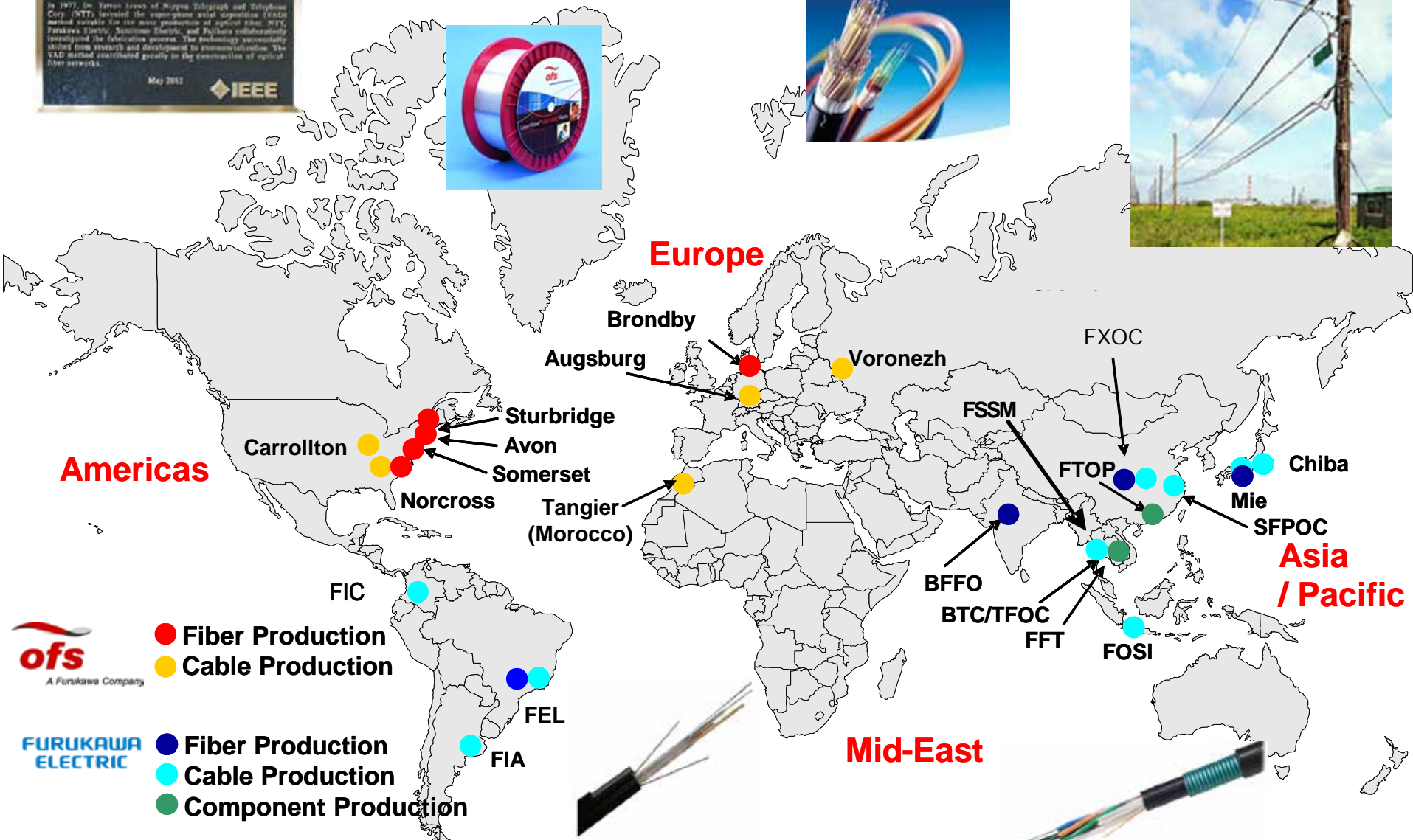
Net sales: ¥843,344 million (Consolidated) (Years ended March 31, 2017)  
¥398,777 million (Non-Consolidated) (Years ended March 31, 2017)

Employees: 52,254 (Consolidated) (As of March 31, 2017)  
3,657 (Non-Consolidated) (As of March 31, 2017)



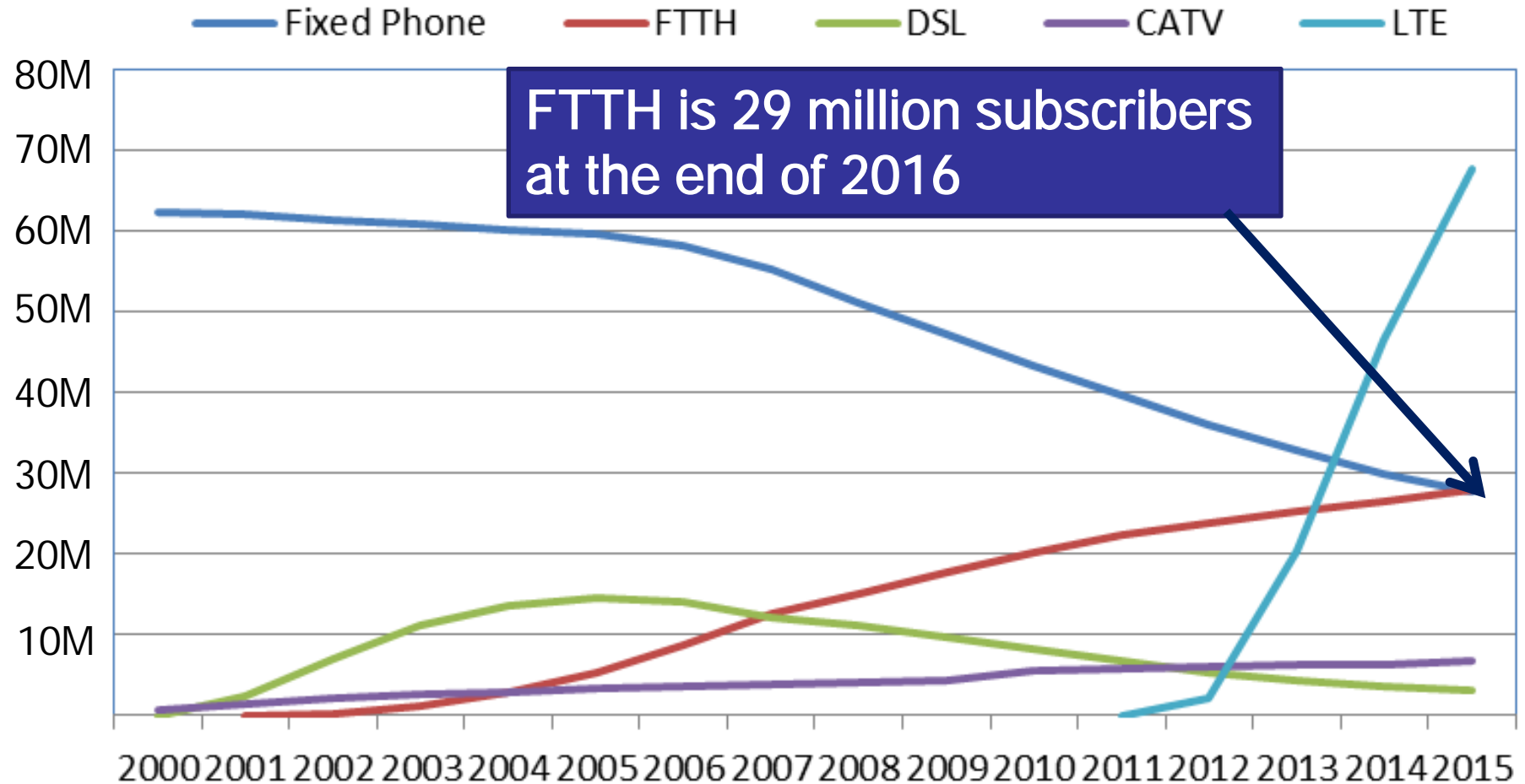
# Optical Fiber and Cable Factory (Global)

**FURUKAWA  
ELECTRIC**



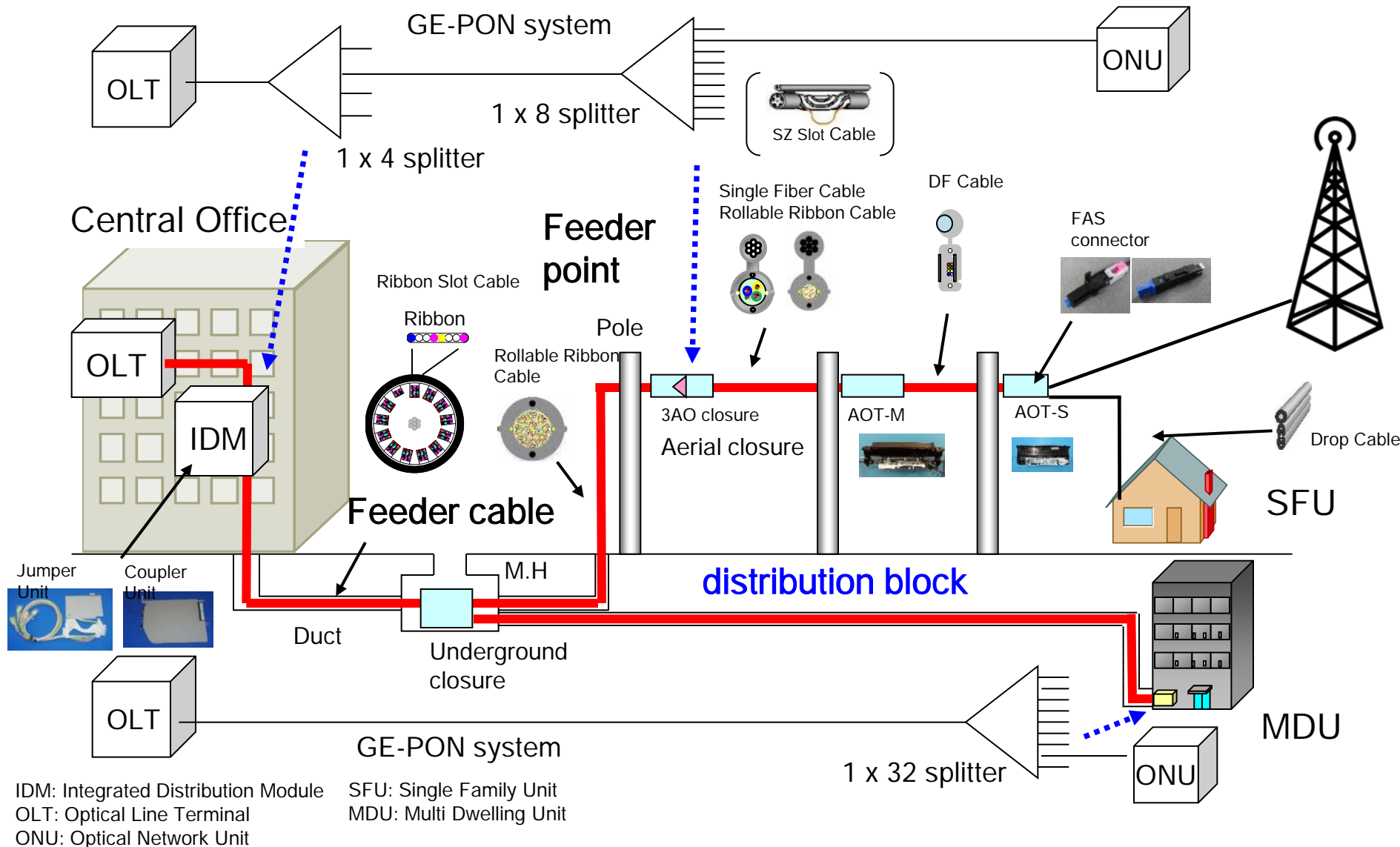
# Broad band subscribers in Japan

Population of Japan : 127M



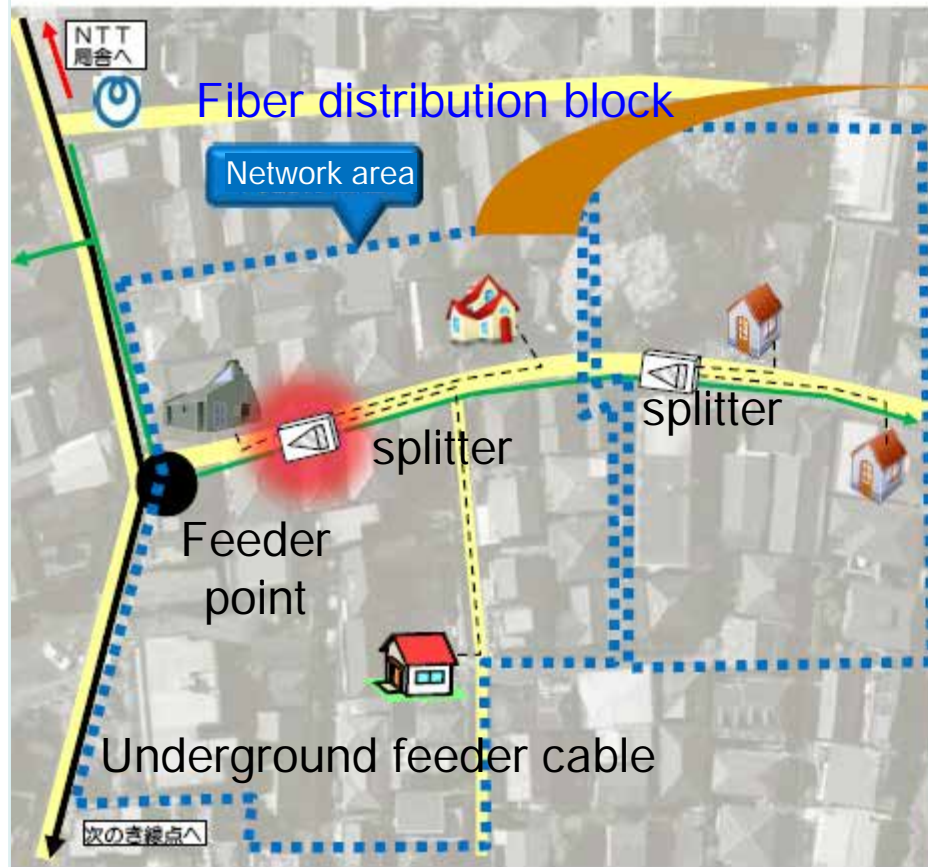
(source: MIC Japan)

# Typical Optical Access Network Configuration **FURUKAWA ELECTRIC**

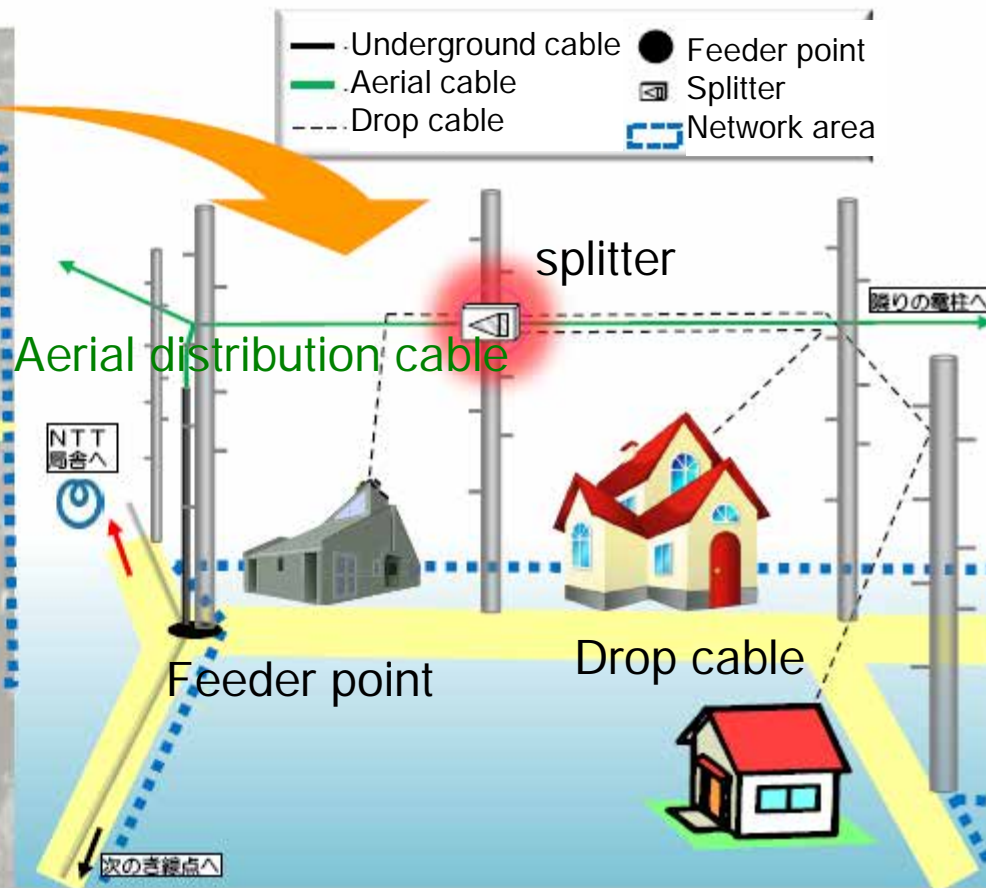


# Optical Access network in JAPAN

Aerial photograph



Stereo picture



(quoted from : MIC Japan)

# Optical Access network in JAPAN

FURUKAWA  
ELECTRIC



# Sustainable optical network ?



# Which is stable? reliable?



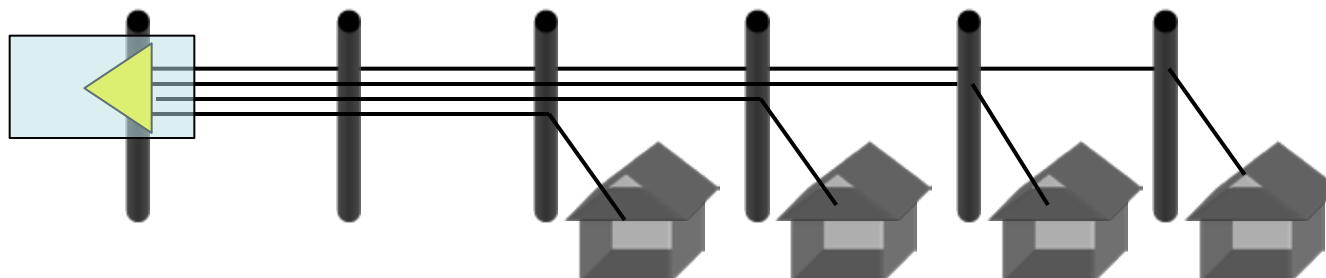
Optical Access network in JAPAN



Optical Access network in X

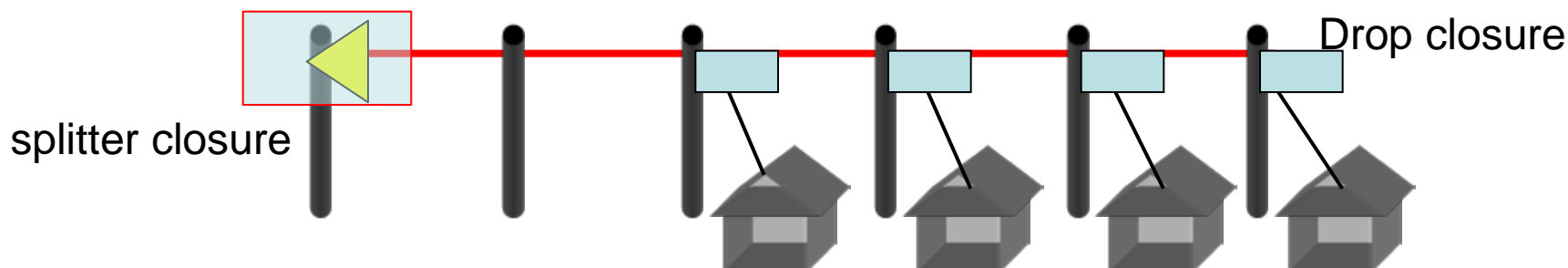
## Conventional network design:

small fiber count cable installation frequently



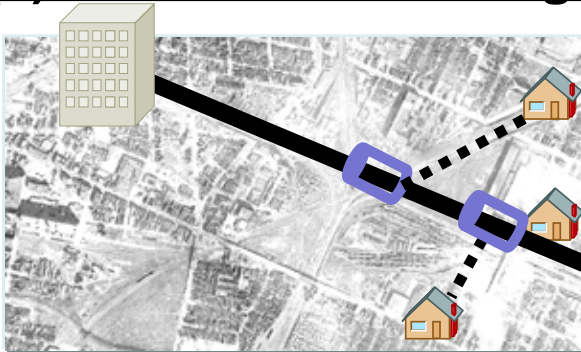
## Sustainable network design:

High fiber count cable and cable branching

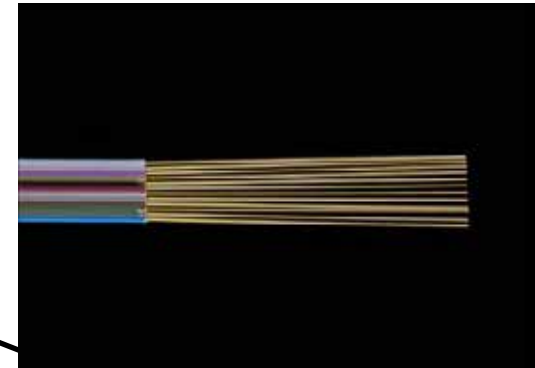


**Cable network design is important for sustainable network !**

## (1) cable network design



## (2) Optical fiber ribbon



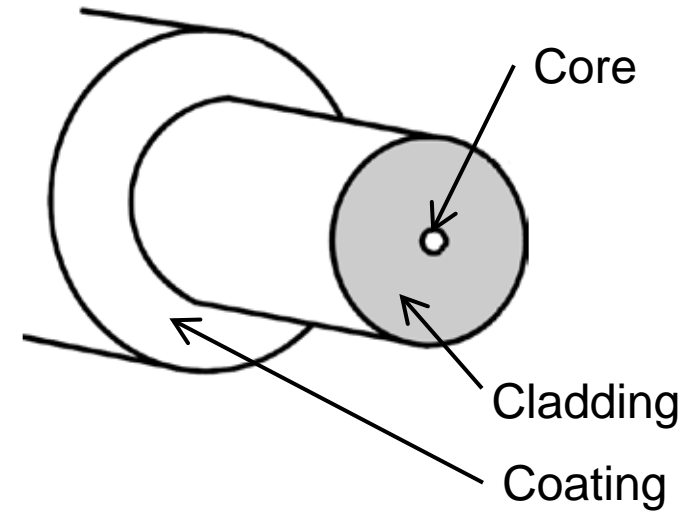
## (3) training



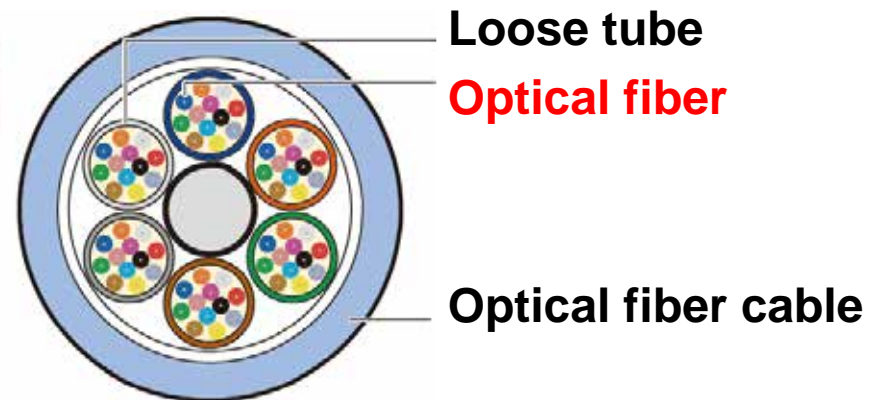
# What is optical fiber?

## Optical fiber

	Diameter	Material
Core	0.01 [mm]	Silica (glass)
Cladding	0.125 [mm]	Silica (glass)
Coating	0.250 [mm]	UV resin



## Optical fiber cable

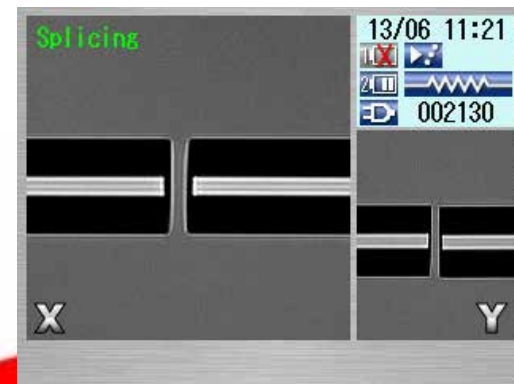


Optical fiber joint is necessary for optical fiber network construction

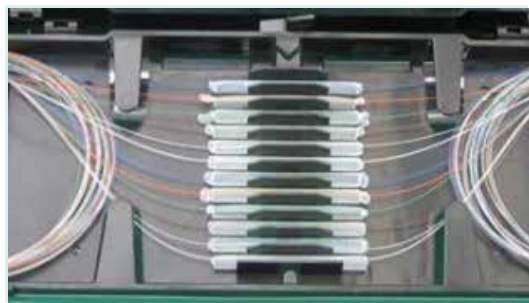
- Splicing process of each fiber (one by one) required.



Preparation



Fusion Splice



storage

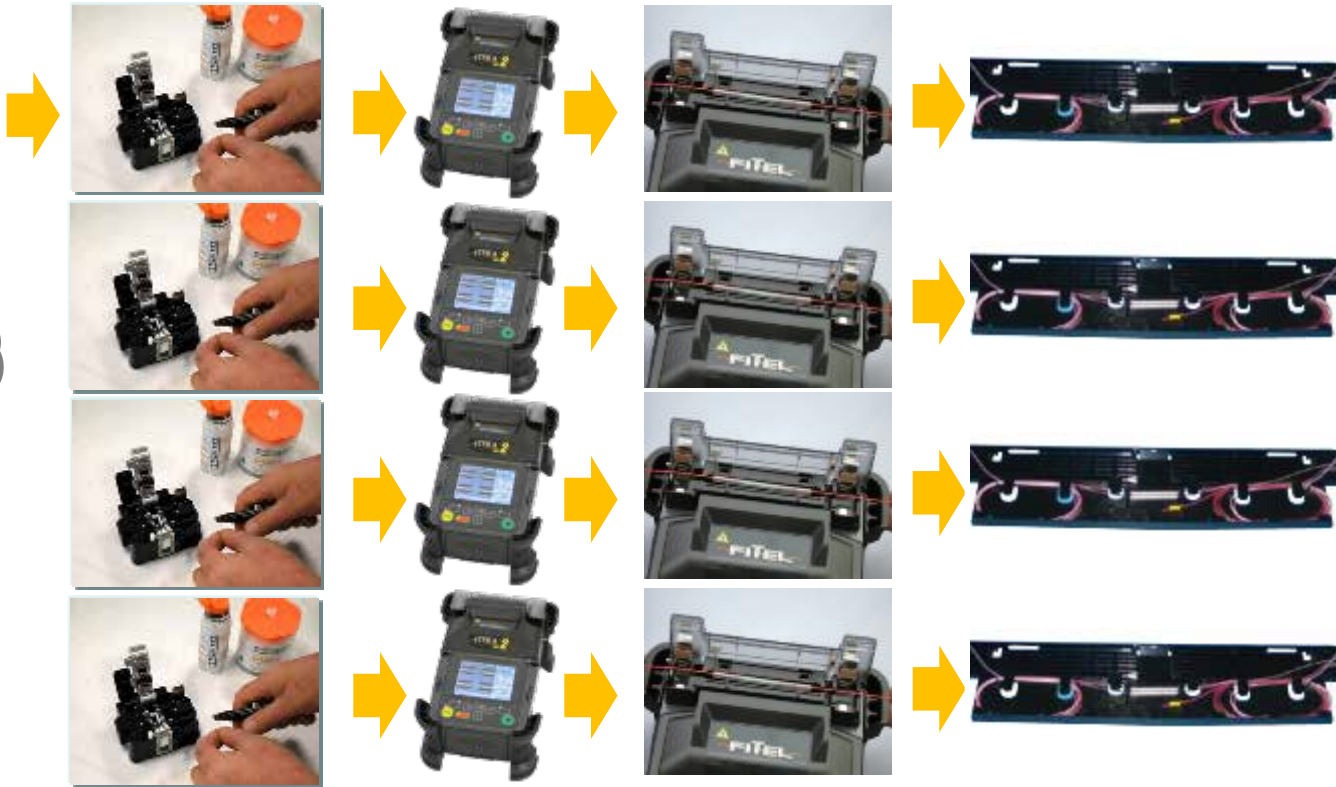


Protection



Preparation      Fusion Splice      Protection      storage

  
Fiber Pick Up

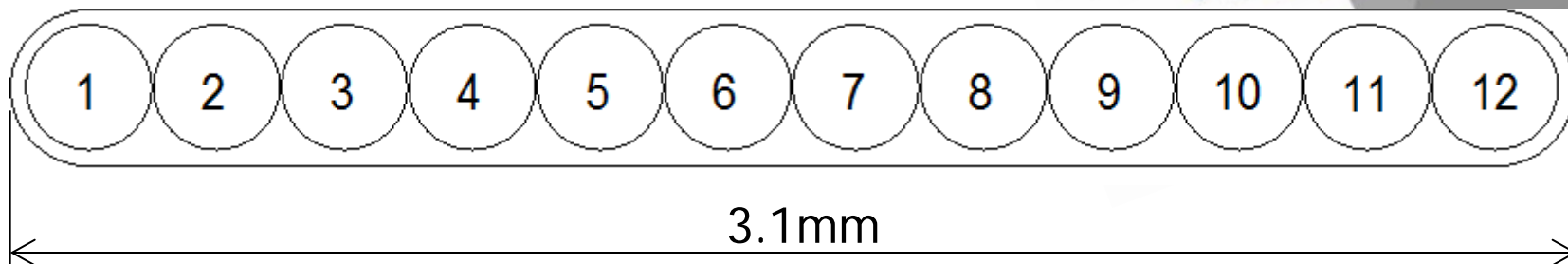
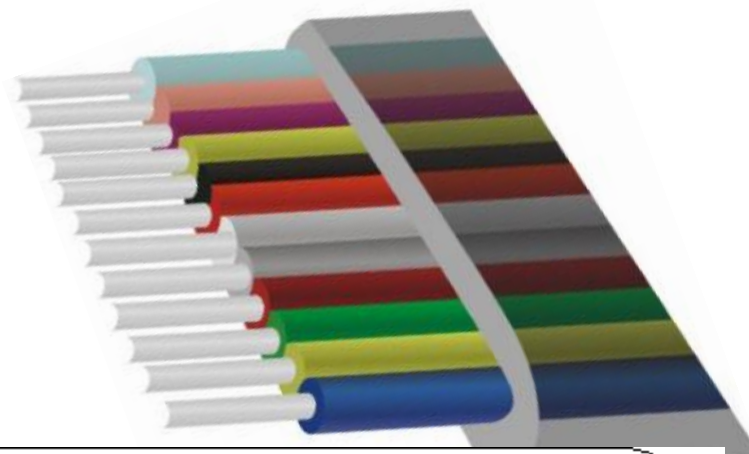
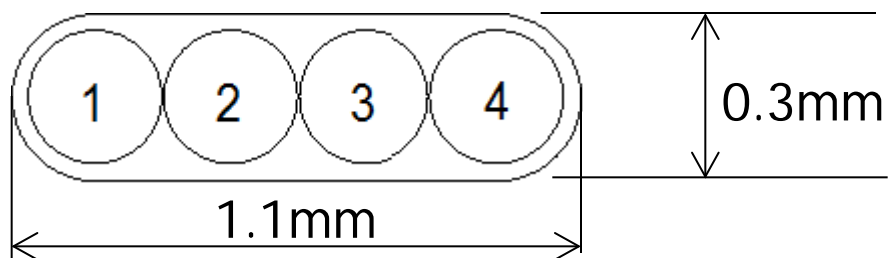
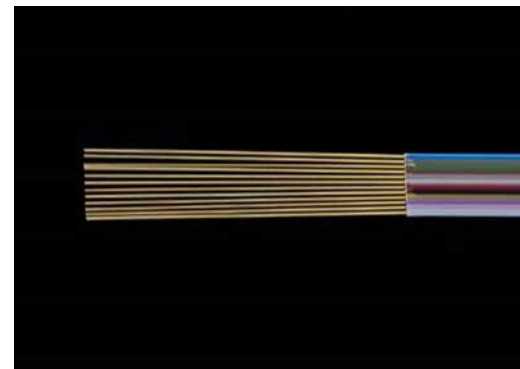
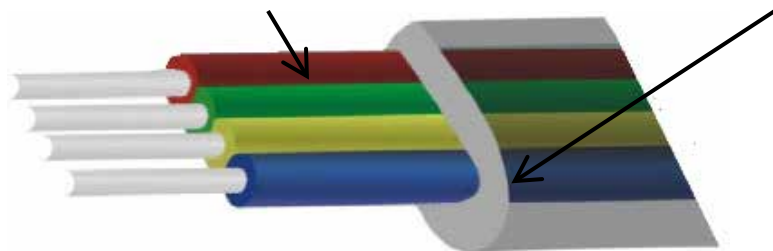


■ 24 fiber cable	× 24	× 24	× 24	× 24
■ 288 fiber cable	× 288	× 288	× 288	× 288

efficient fiber joint technology is demanded

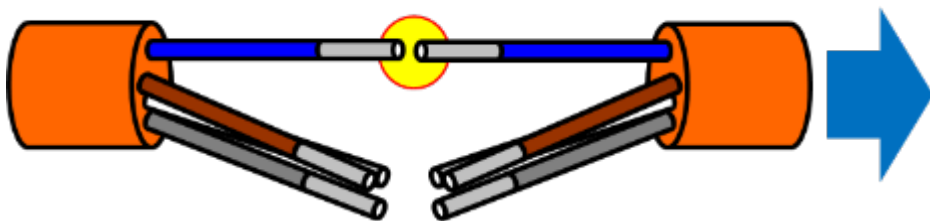
Optical Fiber

UV resin



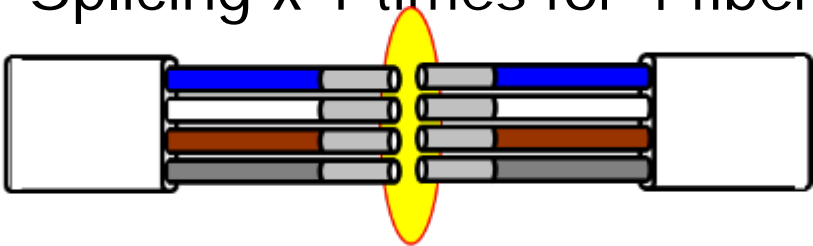
4 Optical fibers can be spliced at once by mass fusion splice

Splicing x 4 times for 4 fibers



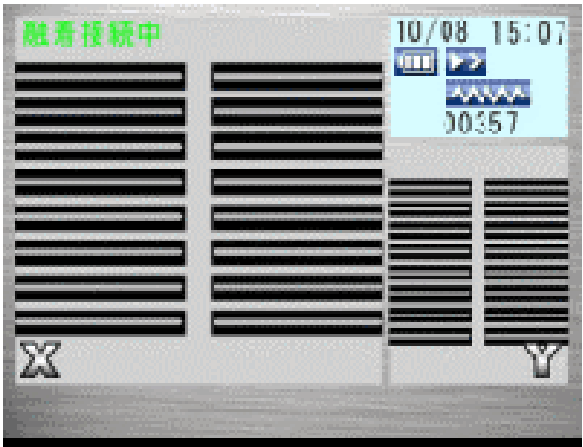
Conventional cable

Splicing x 1 times for 4 fibers



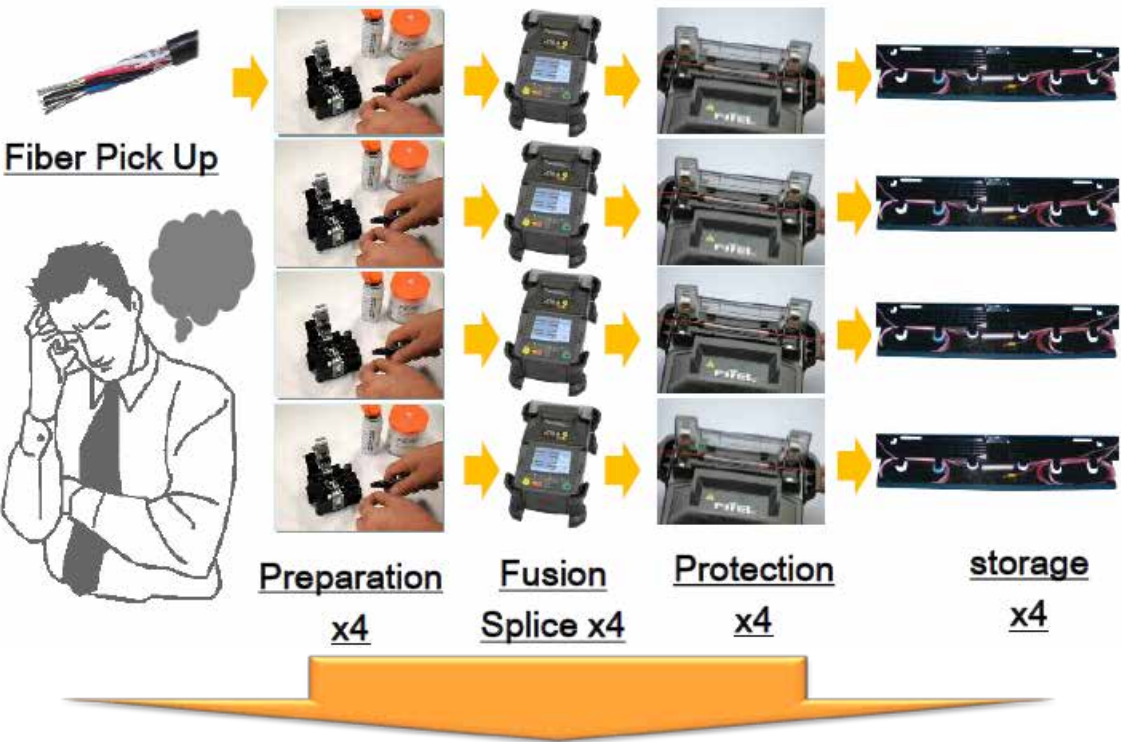
Optical fiber ribbon

## Mass Fusion Splicer



# Benefit of Mass Fusion Splice: reduction of splice

■ Splicing process of each fiber (one by one) required.



■ Available for fusion splicing several fibers at once



# Benefit of Mass Fusion Splice: saving of splice space

Reduction of splice number makes splice tray storage simple.

Simple storage state is more reliable and sustainable



- 24F Single fiber cable: 24 splicing x single fiber

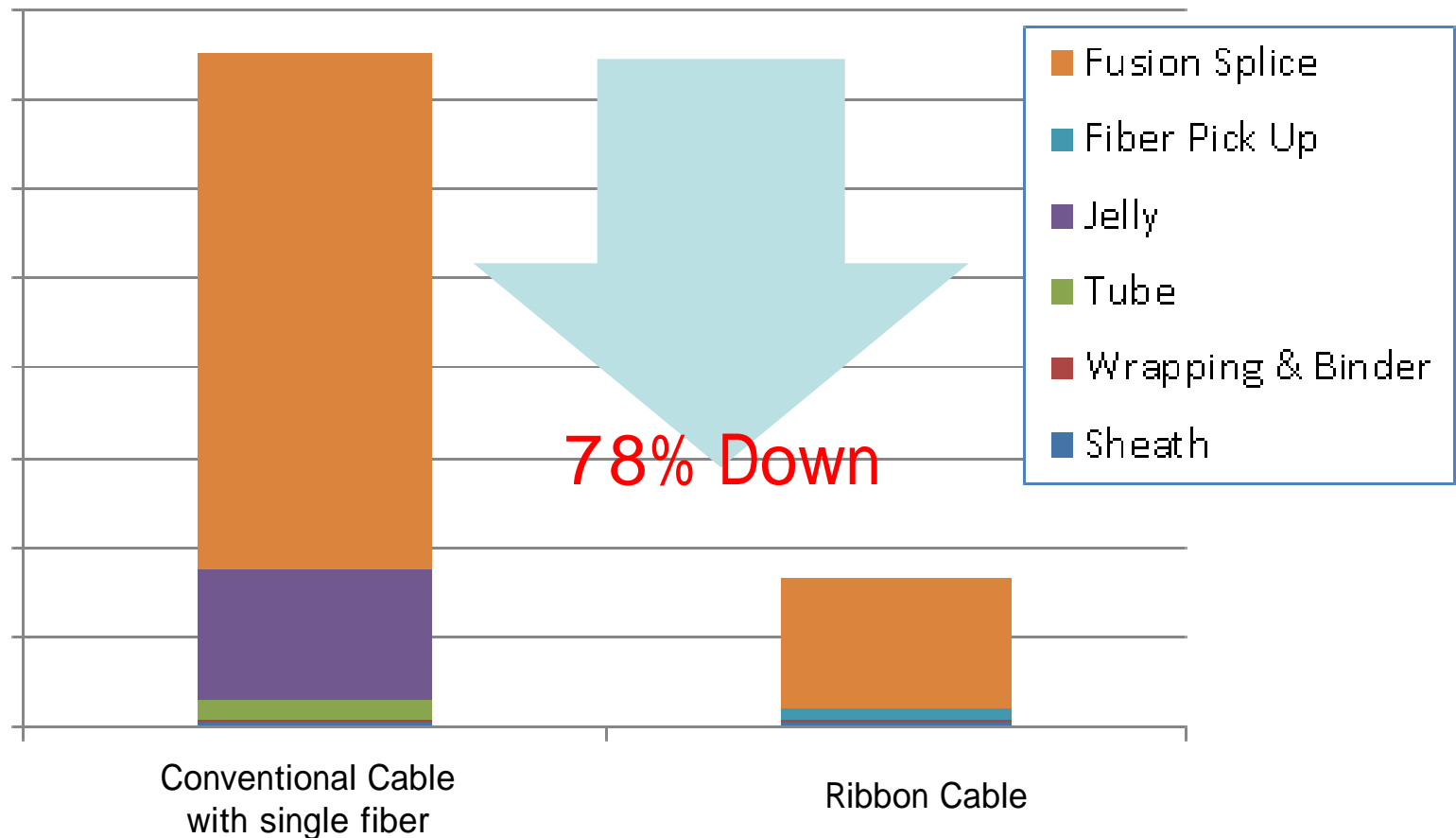


- 24F Ribbon fiber Cable: 6 splicing x 4-ribbon fiber

# Benefit of Mass Fusion Splice: reduction of construction time

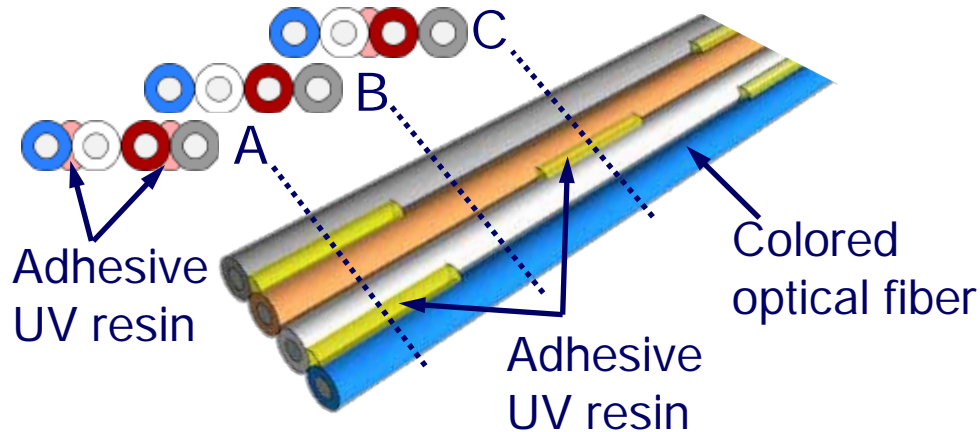
Mass fusion splicing can reduce construction time and cost.

**Installation time (288 fibers cable)**



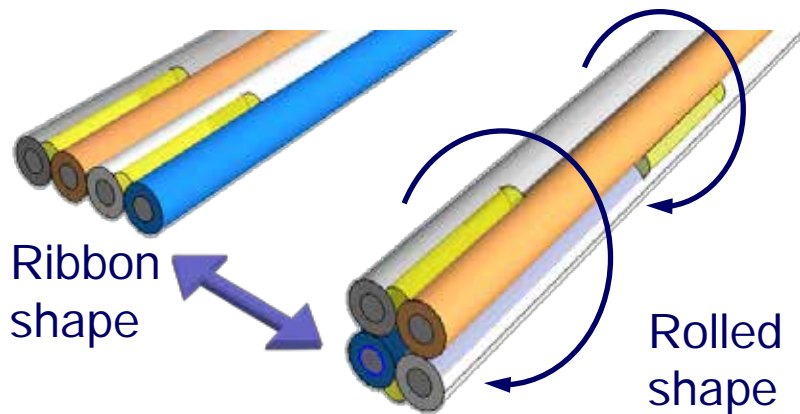
\*Installation time depends on worker's skill and other conditions.

## ● Structure

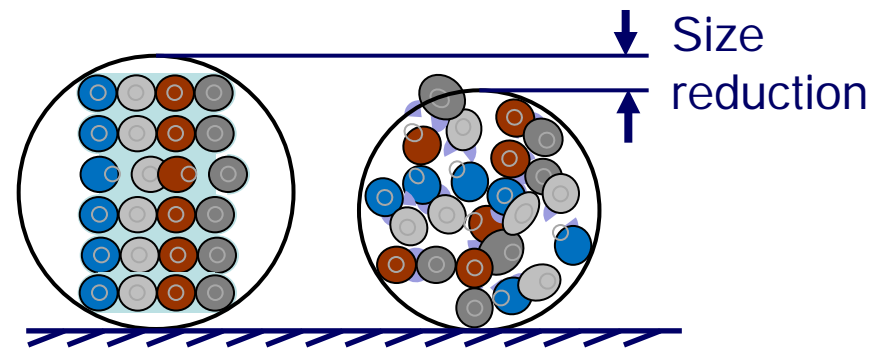


Ø Easy to split

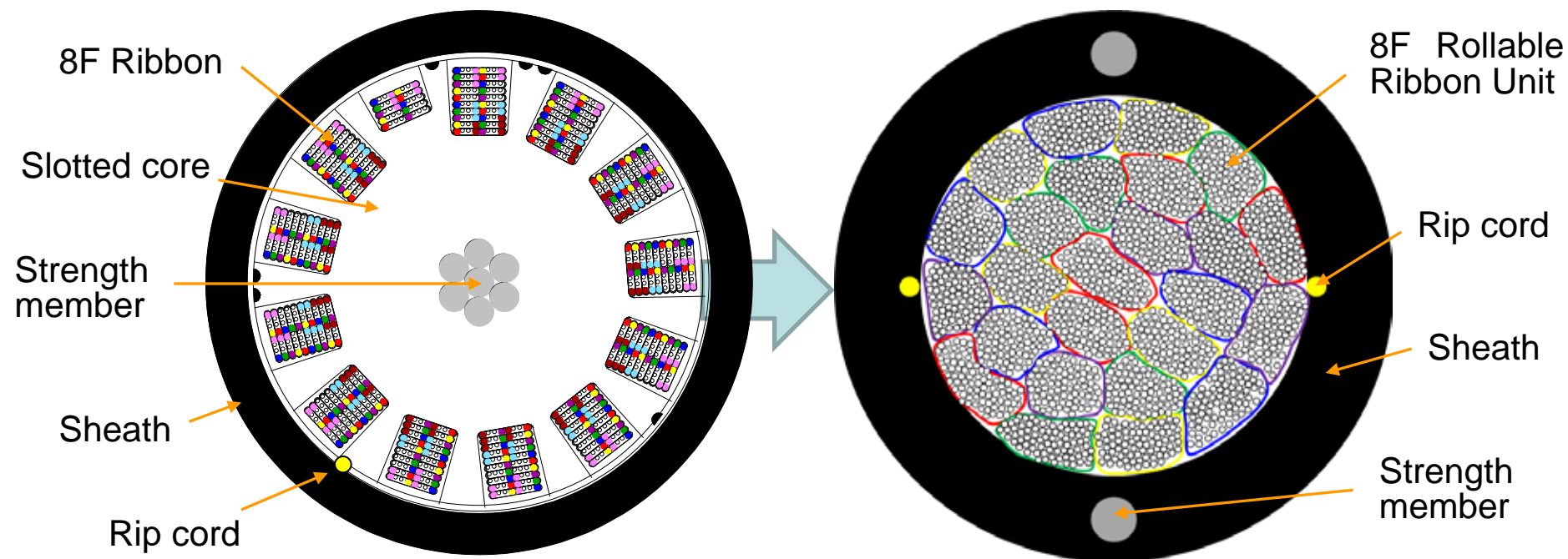
## ● Flexible handling



Ø Smaller diameter



# Advantages of Roll-able ribbon: 2000f !



1000F Conventional  
Ribbon Slotted Core Cable  
23.0mm, 0.45kg / m

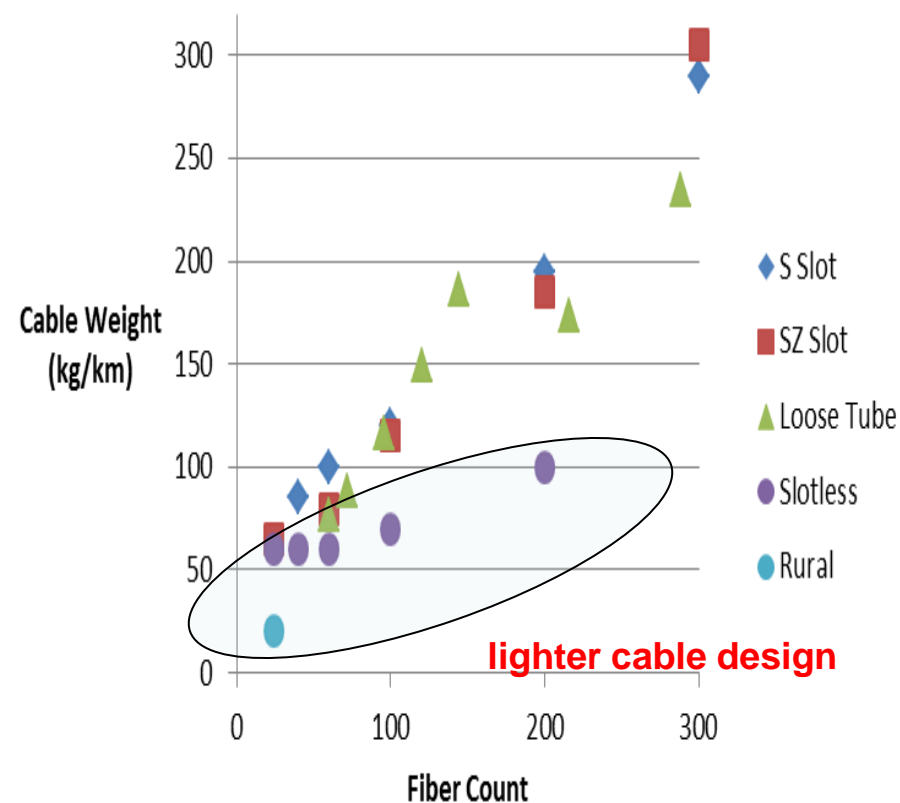
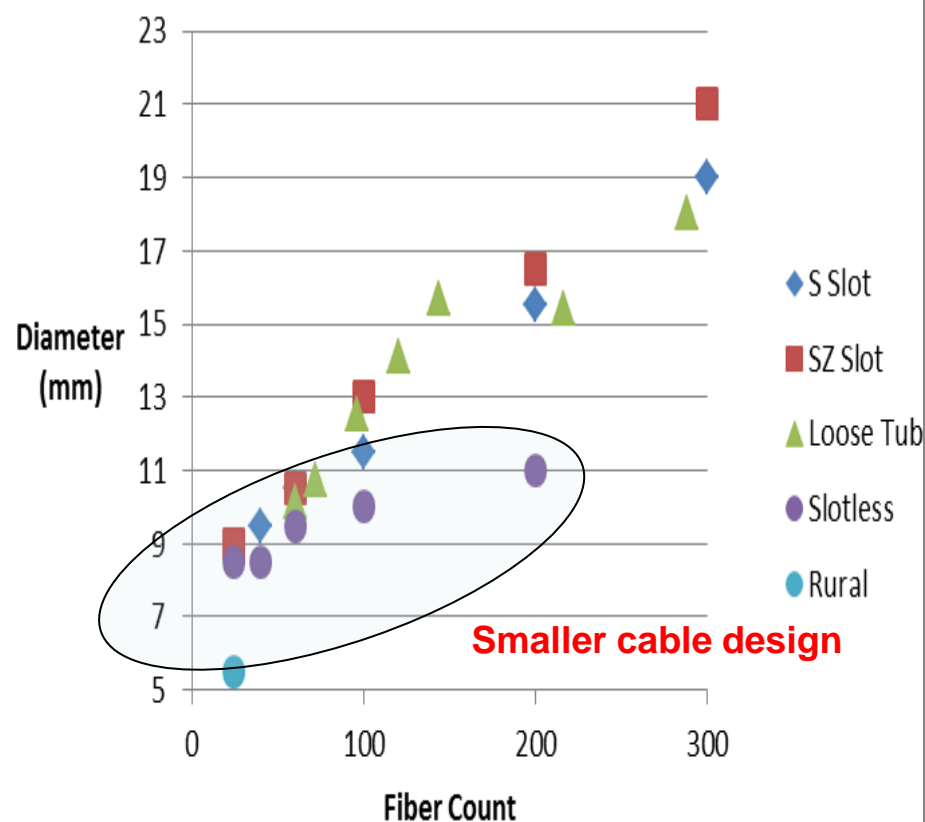
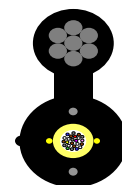
2000F Rollable Ribbon  
Central Core Cable  
23.0mm, 0.40kg / m

- | Same diameter, but twice fiber counts
- | Ultra high density cable that can be spliced as same as conventional one
- | Max. 6000 fibers can be installed one duct (φ 75mm)

# Advantages of Roll-able ribbon: compact size



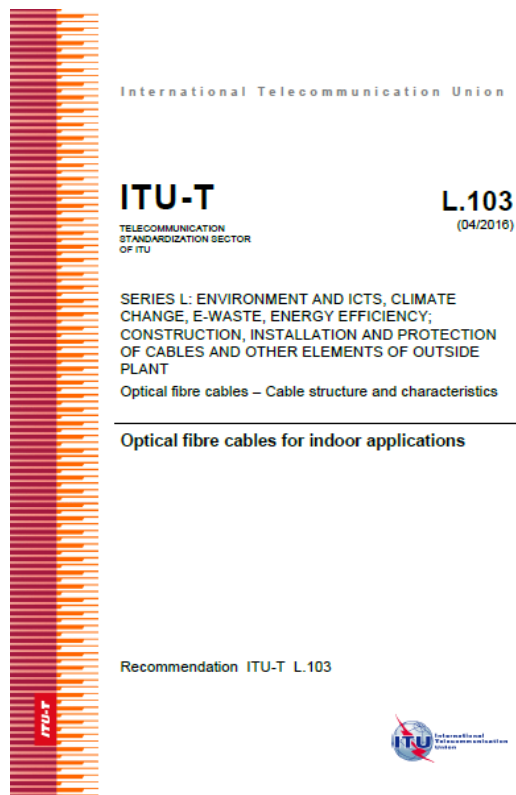
\*Single Jacket (Duct)



Roll-able ribbon can realize smallest and lightest cable

## ● Rollable ribbon

Rollable Ribbon are recommended in ITU-T Rec. L.100-103 and will be specified at IEC standard in 2017.



### 7.2.1 Fibre ribbon

Optical fibre ribbons consist of optical fibres aligned in a row. Optical fibre ribbons are divided into types, based on the method used to bind the fibres. One example is the edge-bonded type, and another is the encapsulated type, as shown in Figures 1 and 2 respectively. In the case of the edge-bonded type, optical fibres are bound by adhesive material located between the optical fibres. When the encapsulated type is adopted, optical fibres are bound by coating material.

If the flexibility of optical fibre ribbons is required for bending, in conjunction with, for example, a small cable diameter or ease of handling in closures, the partially bonded configuration in the longitudinal direction shown in Figure 3 may be optionally adopted for both the edge-bonded and the encapsulated types.

Optical fibre ribbons shall be capable of mass splicing. The fibres of optical fibre ribbons in the as-manufactured configuration shall be parallel and not cross. Each ribbon in a cable is identified by a printed legend or unique colour. Optical fibre ribbons are specified in [IEC 60794-3].



Figure 1 – Cross-section of a typical edge-bonded ribbon



Figure 2 – Cross-section of a typical encapsulated ribbon

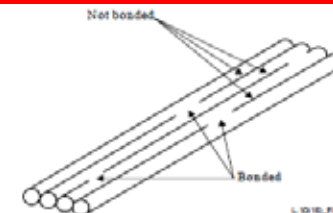


Figure 3 – Example of a typical partially bonded ribbon

# Our Training experience (Global)

**FURUKAWA  
ELECTRIC**



Colombia



Ecuador



Peru



Chile



Myanmar



Indonesia



Japan



# Practice training in Classroom

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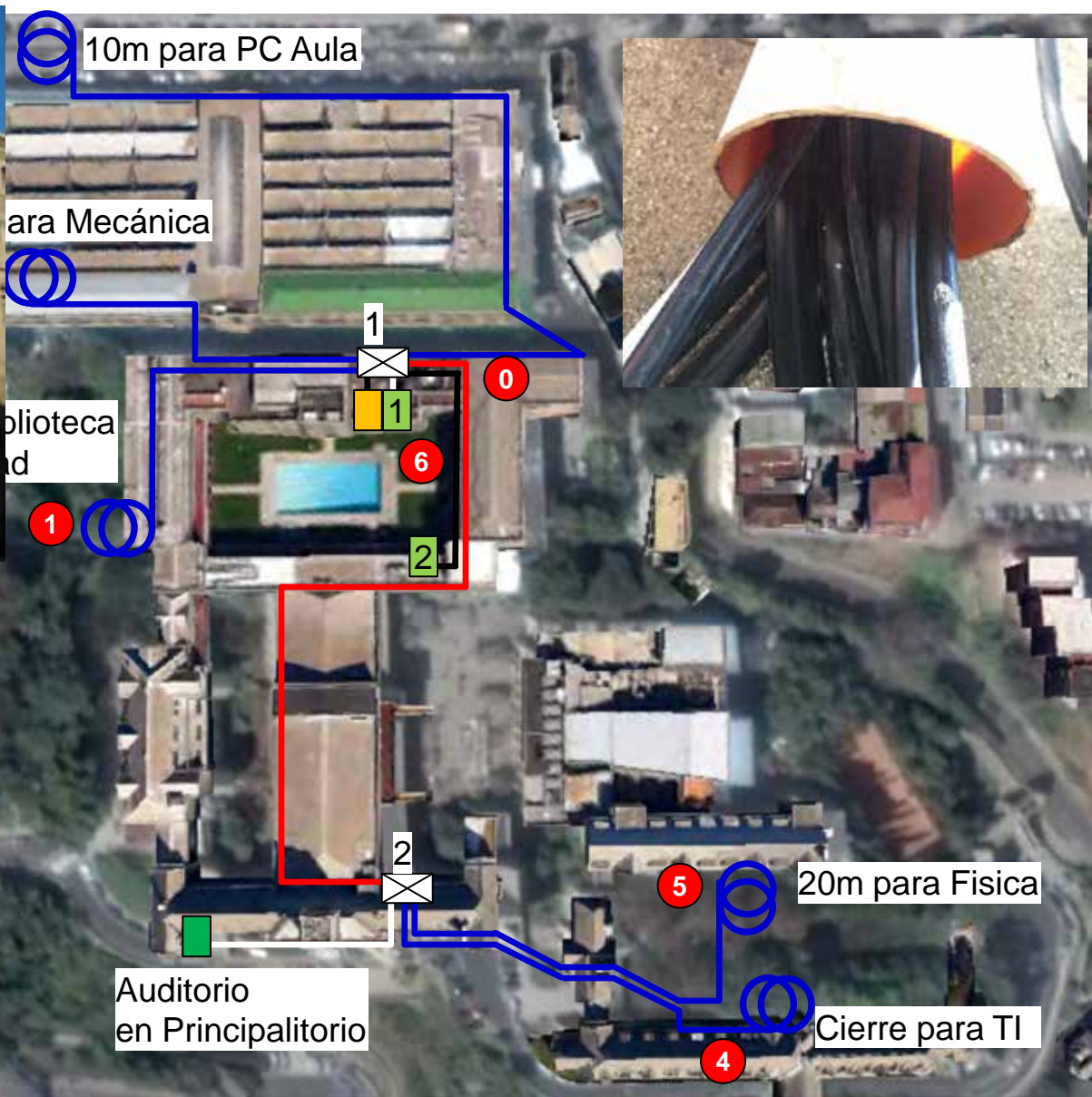






# Cable branching at Aerial closure

**FURUKAWA  
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# Field trial in a university

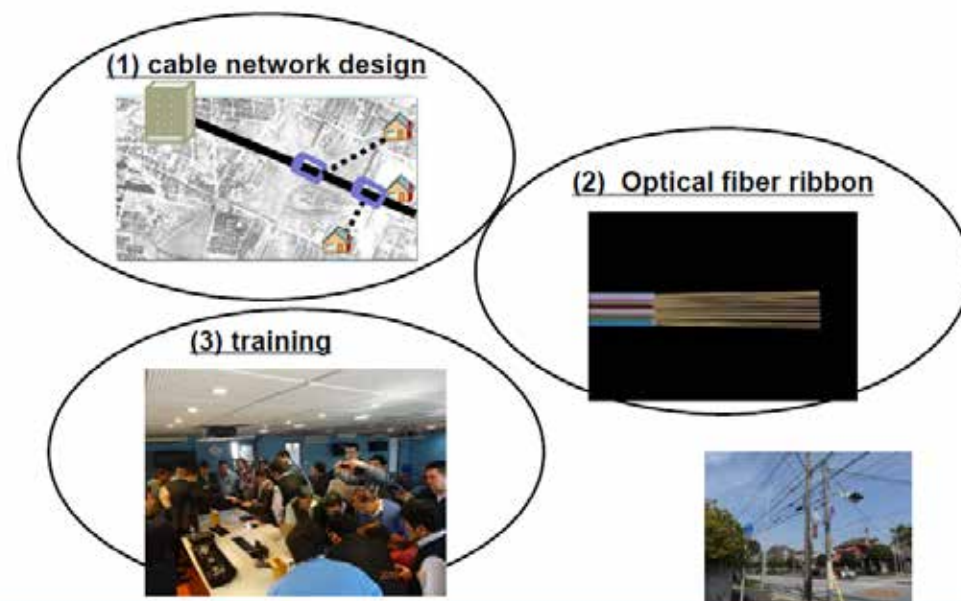


- 100F cable
- 12F cable
- 8F low friction cable
- 1F low friction cable
-  Joint Box (J#1 y J#2)
-  Sala de Servidores
-  Sala Modelo (M#1 y M#2)
-  Auditorio Principal

- High quality products and well trained operations can reduce the operation cost. These items are necessary for establishment of sustainable infrastructure.
- We introduced our activities that help other countries to build reliable optical fiber networks rapidly by using Japanese technology.

We welcome your offer !

Key Success Factors for sustainable optical network **FURUKAWA  
ELECTRIC**



# Thank you !

**Ichiro.kobayashi@furukawaelectric.com**

