



**World Summit  
on the Information Society**  
Turning targets into action  
Geneva 2003 | Tunis 2005 | New York 2015



## **WSIS Forum 2016: Open Consultation Process**

### **1<sup>st</sup> Physical Meeting on the Thematic Aspects and Innovations on the Format\***

**20 January 2016, 15:00 – 18:00**  
**Popov Room, ITU Headquarters, Geneva**  
[www.wsis.org/forum](http://www.wsis.org/forum)

### **Draft Agenda**

1. Welcome Remarks
2. Open Consultation Process: WSIS Forum 2016
3. Thematic focus and format of event
  - Action Line Facilitation Meetings (Action Line C1 to C11), Action Line Facilitators Meeting, WSIS Stocktaking, WSIS Prizes, Regional Commissions Meeting, Partnership on Measuring ICTs, UNGIS
  - Format
    - i. High Level Track
    - ii. Forum Track
4. Remote participation at WSIS Forum 2016
5. Media outreach
  - ImeetyouatWSIS [www.wsis.org/imeet](http://www.wsis.org/imeet)
  - Iwrite4WSIS [www.wsis.org/iwrite](http://www.wsis.org/iwrite) #WSIS Campaign
6. Partners of WSIS Forum 2016
7. Other business

\* Please note that this meeting will benefit from contributions by onsite as well as remote participants.