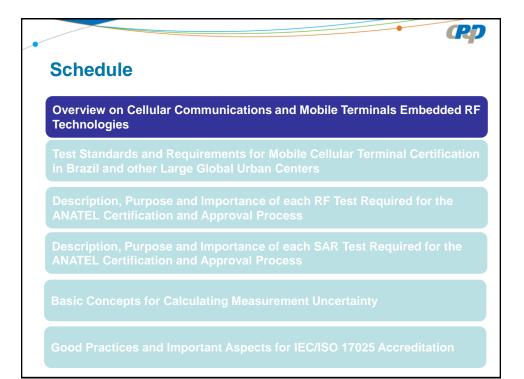
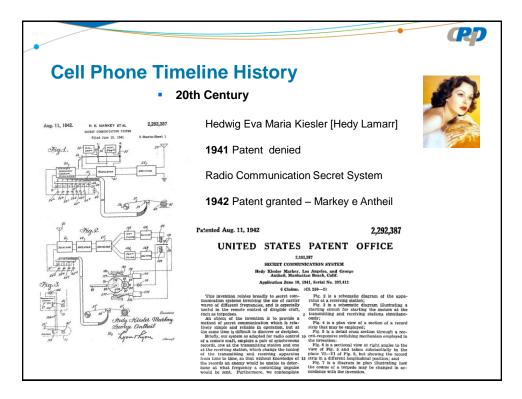
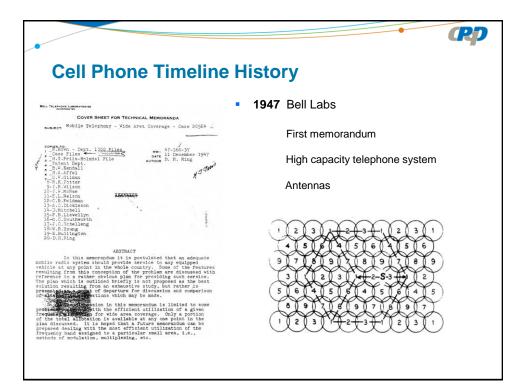


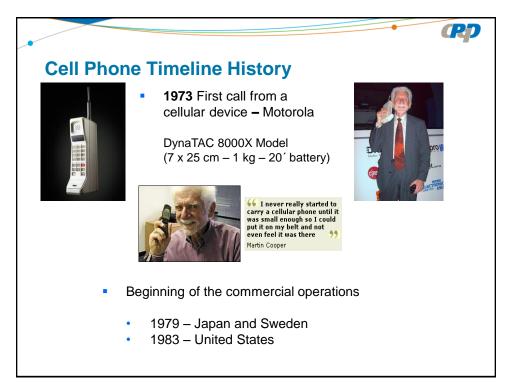
		•	RP
Schedule			
Overview on Cellular Con Technologies	nmunications ar	d Mobile Terminals Em	bedded RF
Test Standards and Requin Brazil and other Large			ertification
Description, Purpose and ANATEL Certification and			for the
Description, Purpose and ANATEL Certification and			d for the
Basic Concepts for Calcu	lating Measuren	nent Uncertainty	
Good Practices and Impo	rtant Aspects fo	r IEC/ISO 17025 Accred	itation



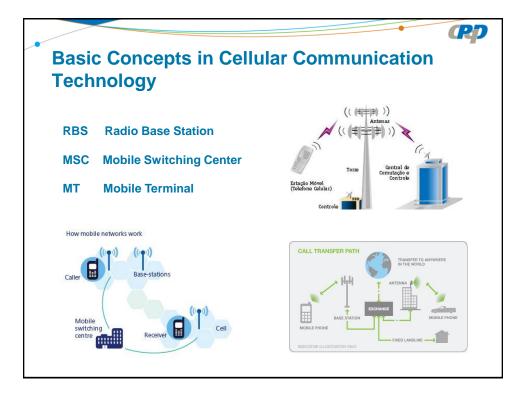


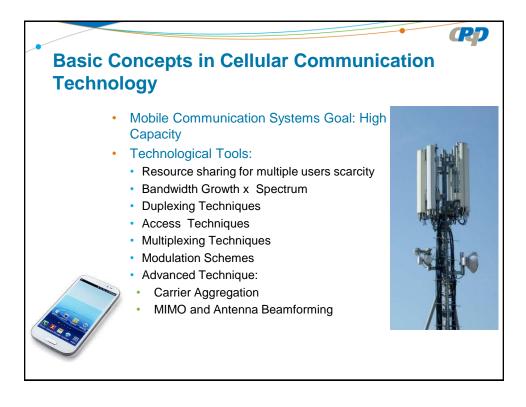


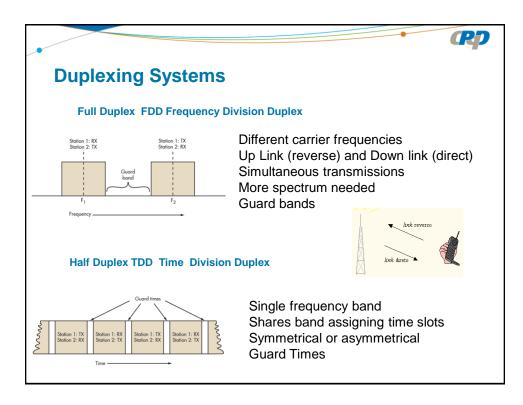


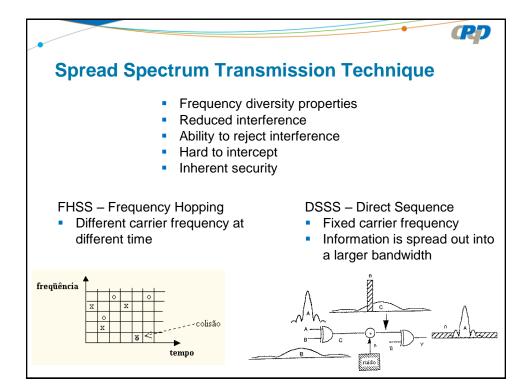


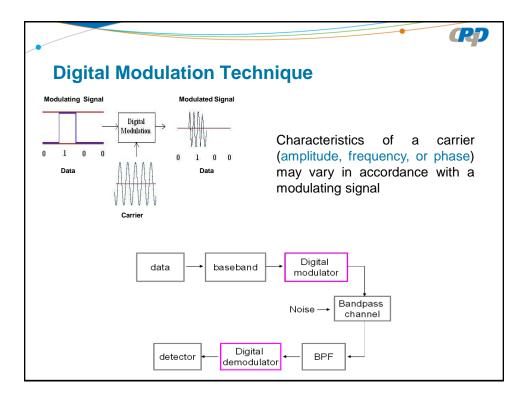


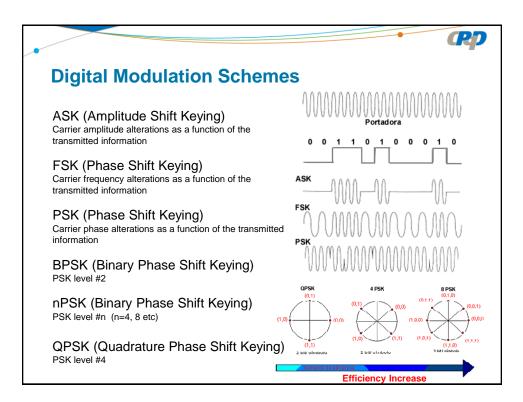


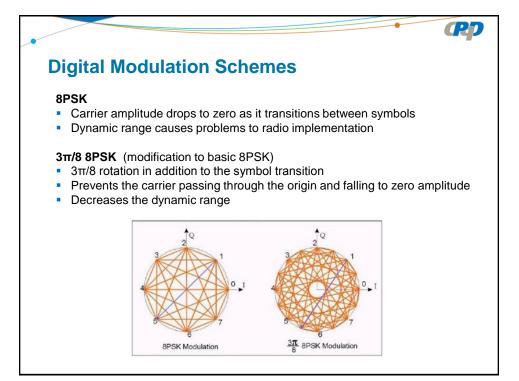


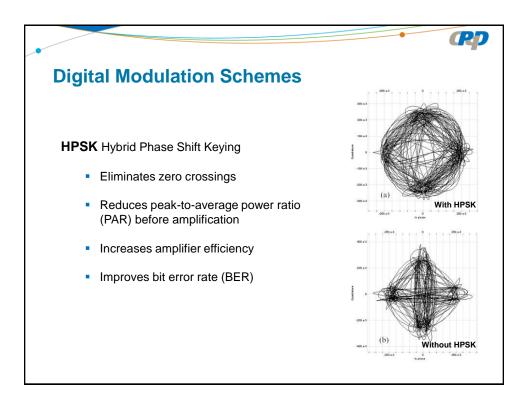


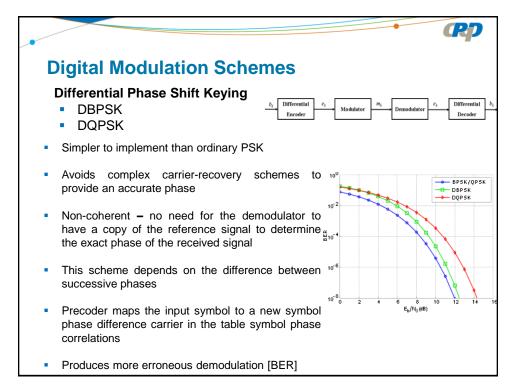


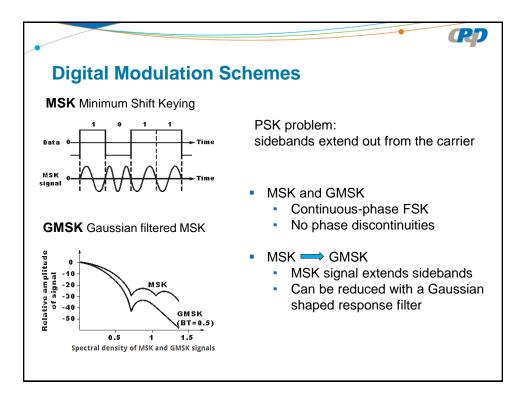


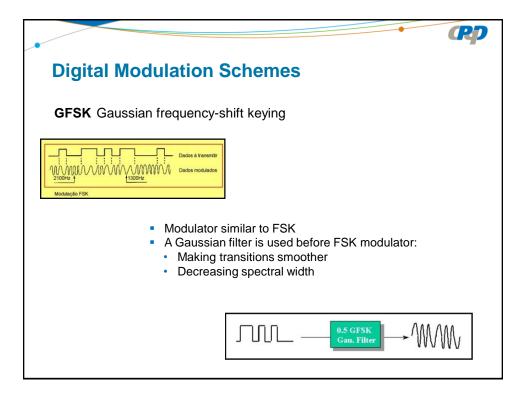


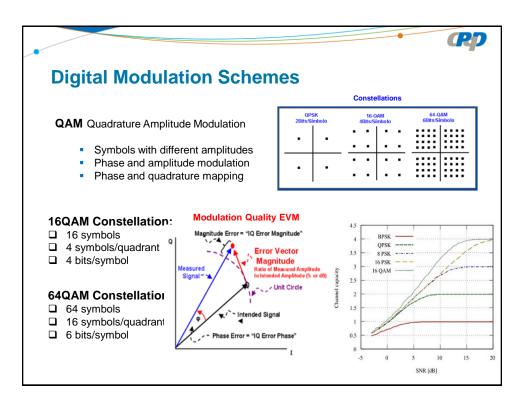


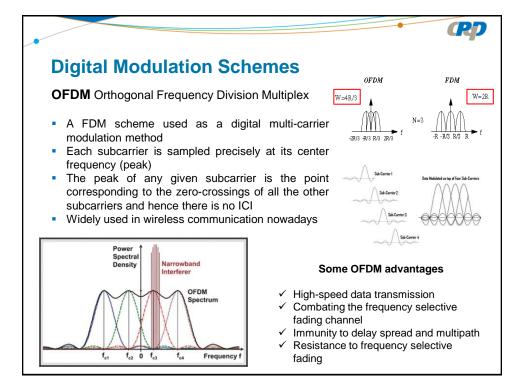


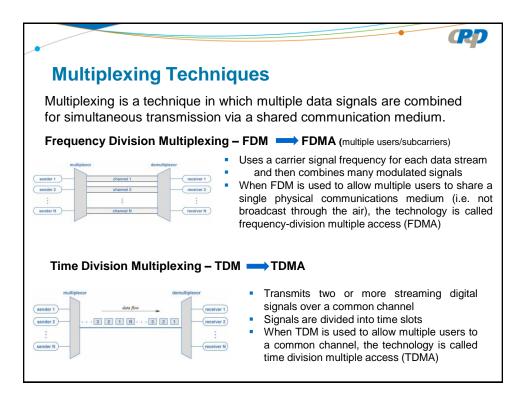


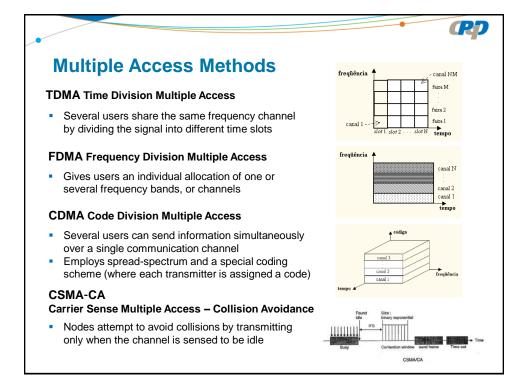


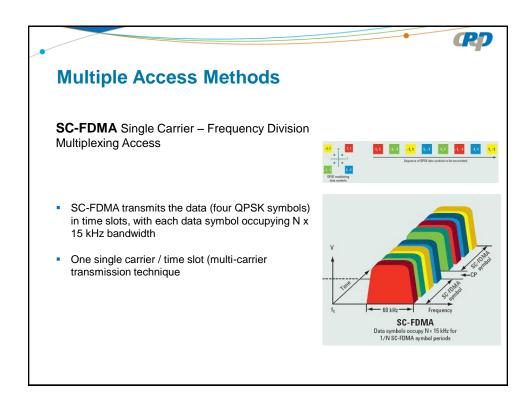


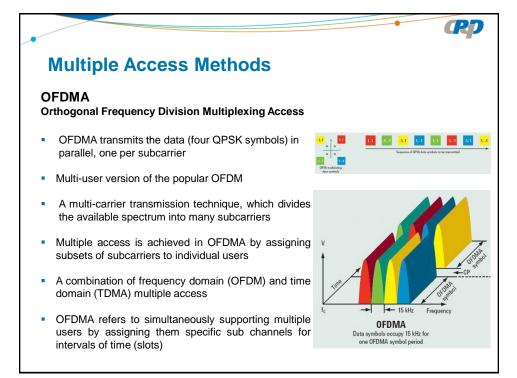


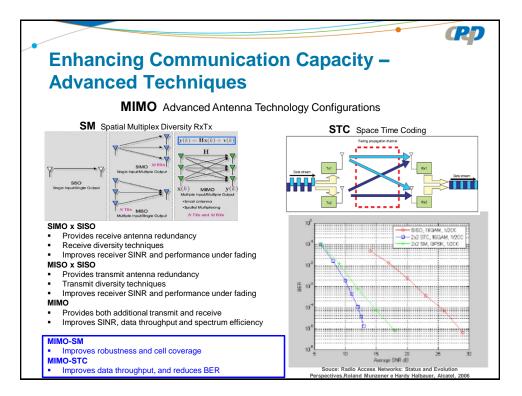


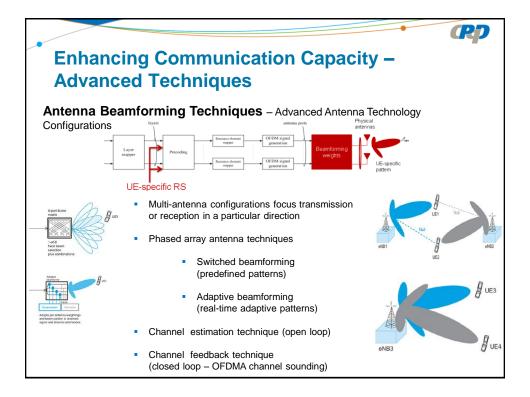


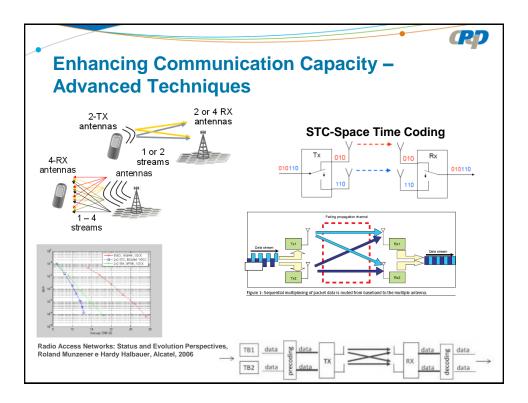


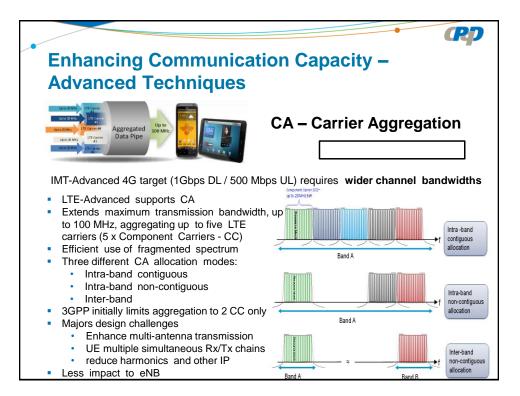


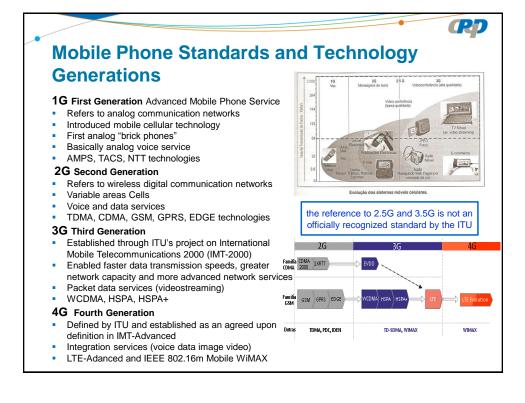












## **Cellular Communication Technology Evolution**

### **GSM Family**

- **GSM** Global System for Mobile Communications
- GPRS General Packet Radio Services
- EDGE Enhanced Data for GSM Evolution

### GSM

Originally voice and9.6 kbps UL DL data rate

### GPRS

Internet browsing, WAP, SMS, MMS
Supported multislot class mobiles
8 slots (UL or DL)

### EDGE

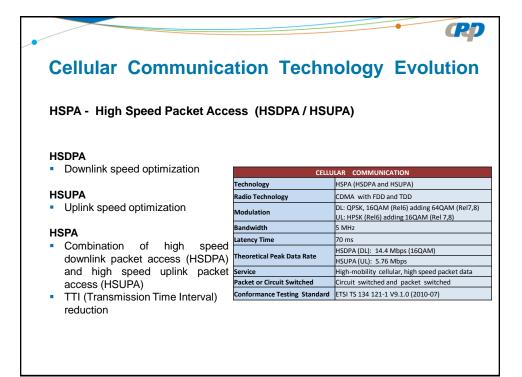
New modulation scheme
Enhances effective data rate
Commercial average DL 300 kbps

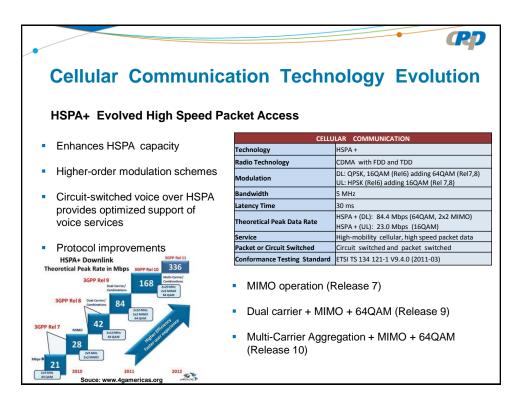
CELLUL	AR COMMUNICATION	
Technology	GSM / GPRS / EDGE	
Radio Technology	TDMA and FDMA with FDD	
Modulation	GSM/GPRS: GMSK EDGE: 3π/8 shift 8PSK or 8PSK	
Bandwidth	200 kHz	
Latency Time	GSM/GPRS: 500 ms	
Latency mine	EDGE: 300 ms	
Theoretical Peak Data Rate	GSM: 43.2 kbps (DL) and 14.4 kbps (UL) GPRS: 171.2 kbps (DL) and 128.4 kbps (UL)	
	EDGE: 473.6 kbps (DL) and 355.2 kbps (UL)	
Service	GSM : voice, SMS, circuit switched data	
Packet or Circuit Switched	GPRS and EDGE: packet switched data	
	GSM: circuit switched GPRS and EDGE: adding packet switched data	
Conformance Testing Standard	3GPP TS 51.010 -1 V6.5.0 (2005-11)	

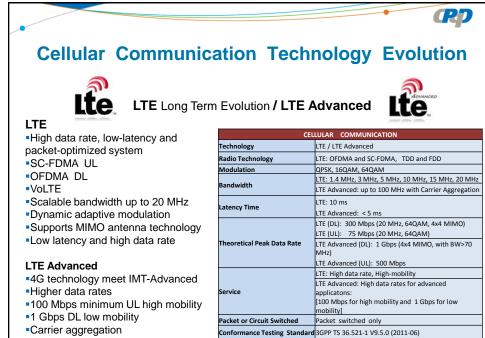
**P**7

SSM.

#### **P**7 **Cellular Communication Technology Evolution** WCDMA Wideband Code Division Multiple Access CELLULAR COMMUNICATION Technology WCDMA CDMA communication concepts Radio Technology CDMA with FDD and TDD HPSK (UL) Increases bandwidth Modulation QPSK (DL) Bandwidth 5 MHz Broadband communication Latency Time 250 ms initiation Theoretical Peak Data Rate 384 kbps High-mobility cellular, voice, SMS TDD – increases efficiency Service circuit and packet switched data Packet or Circuit Switched Circuit switched and packet switched Web service asymmetrical ETSI TS 134 121-1 V9.1.0 (2010-07) Conformance Testing Standard applications







•MIMO extension (DL: 8x8; UL: 4x4)

		(RP)
Wireless Connectivit	y Technolo	gies Bluetooth
Bluetooth IEEE 802.15.1 Standard	1	
<ul> <li>Wireless communication between elect</li> <li>Short range technology         <ul> <li>Class1: 100 m @ 100 mW)</li> <li>Class 2: 10 m @ 2.5 mW)</li> <li>Class 3:1 m @ 1 mW</li> </ul> </li> </ul>	tronic devices	Caldadili Fore de cusido De falarte Ato falarte
<ul> <li>Simultaneously handle data and voice</li> </ul>	N	VIRELESS CONNECTIVITY
<ul> <li>Very low power consumption</li> </ul>	Technology	BLUETOOTH + EDR
<ul> <li>Low cost solution</li> </ul>	Radio Technology	TDMA
<ul> <li>Version 2: 3 Mbps data rate</li> <li>Version 3: up to 24 Mbps data rate</li> </ul>	Modulation	GFSK (1.2 and low energy), 8DPSK (Differential PSK) and π/4 DQPSK
	Bandwidth	1 MHz (Frequency Hopping)
Aparethos de som	Theoretical Peak Data Rate	1 Mbps
	Service	Low mobility data and voice
Fone do ouvido	Packet or Circuit Switched Conformance Testing Standards	Packet switched Anatel Resolution № 506, July 1st 2008 Anatel Resolution № 442, July 21 2006 Anatel Resolution № 529, June 3 2009
Outros equipamentos Mouse sem fio Automição residencial		s: hands-free headsets for voice fax capabilities, synchronization le phones



# **Wireless Connectivity Technologies**

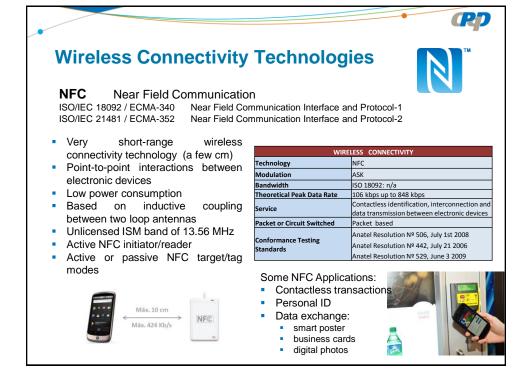


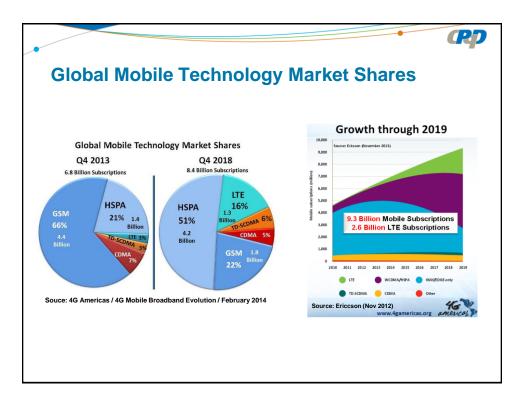
**WiFi** Wireless Fidelity – IEEE 802.11 Standard

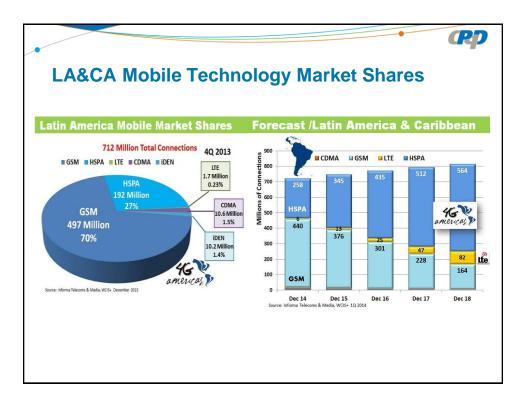


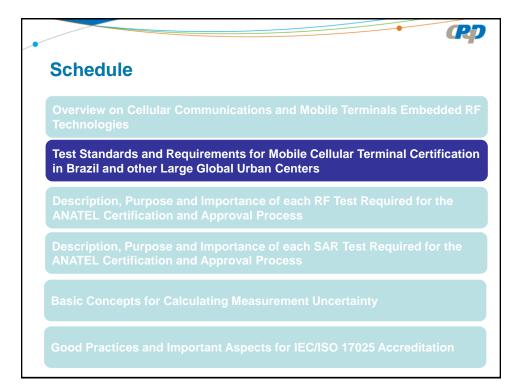
- Wireless LAN technology (up to 400 m)
- Unlicensed ISM bands (2.4/5 GHz)
- Highly optimized for IP and Ethernet
- Ideally suited for wireless Internet access
- Short range technology (~100 m)
- 802.11n includes MIMO technologies
- 802.11p C2C, V2V, V2I communications
- 802.11ac higher data rates 6 Gbps
  - higher channel bandwidths
  - 256QAM subcarrier modulation
- 802.11ad higher frequency range 60 GHz

w	IRELESS CONNECTIVITY
Technology	WiFi
Radio Technology	CSMA - CA (Carrier Sense Multiple Access - Collision Avoidance)
	b: DBPSK/DQPSK ( 1 and 2 Mbps)
Modulation	b: CCK with DQPSK (5.5 and 11 Mbps)
	a,g,h,j: up to 64QAM on 52 OFDM subcarrires
	n: up to 64QAM on 114 OFDM subcarrires
	ac: up to 256QAM on 484 OFDM subcarrires
Bandwidth	b: 25/10 MHz (non-overlapping/overlapping)
	g: 25 MHz, a/h: 20 MHz
	j: 20 MHz
	n: 20 MHz
	ac: 20, 40, 80, 160 MHz
Theoretical Peak Data Rate	b: 11 Mbps
	a/g/h/j: 54 Mbps
	n: 72.2Mbps (20MHz-1Tx), 600Mbps (40MHz-4T
	ac: 86.7Mbps (20MHz-1Tx), 6.9Gbps (160MHz-8
Service	Low mobility data
Packet or Circuit Switched	Packet switched
	Anatel Resolution № 506, July 1st 2008
Conformance Testing Standards	Anatel Resolution № 442, July 21 2006
stanuarus	Anatel Resolution Nº 529, June 3 2009











# **Brazilian Certification Test Requirements**

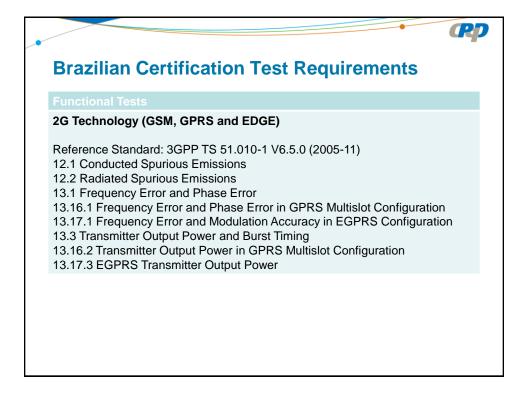
In Brazil, the National Telecommunications Agency (**ANATEL**) is the competent body responsible for defining the minimum technical requirements that telecommunication devices must meet. Such requirements reference normative documents drawn up by the agency itself and/or international standards.

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Brazilian Cer	tification Test Requi	rements
	IREMENTS AND TEST PROC ELECOMMUNICATION PRODUCTS	
Documento normativo	Requisitos aplicáveis (vide nota II)	Procedimentos de ensaios
Todas as tecnologias: a) Anexo à Resolução Nº 442 de 21 de julho de 2006 - Regulamento para Certificação de Equipamentos de Telecommicações quanto aos Aspectos de Compatibilidade Elerromaguética.	<ul> <li>-Na integra, no que for aplicável, exceto Tinio II - Dos requisitos de emissão de persurbações eletromagnéricas radiadas, artigo o<sup>o</sup> parágrafo 2</li> </ul>	- vide notas III, IV e V.
<ul> <li>b) Anexo à Resolução nº 529, de 03 de junho de 2009         <ul> <li>Regulamento para Certificação de Equipamentos de Telecomunicações quanto aos Aspectos de Segurança Elétrica.</li> </ul> </li> </ul>	- Na integra, no que for aplicável.	- vide notas III, IV e IX.
c) Anexo à Resolução nº 303 de 02 de julho de 2002 - Regulamento Sobre Limitação da Exposição a Campos Elétricos, Magnéticos e Eletromagnéticos na Faixa de Radiofreqüências entre 9 Khz e 300 GHZ	<ul> <li>Titulo II - Capitulo II - Dos Limites de Exposição - Tabela V- Restrições Básicas para exposição a CEMRF, na faixa de radiofreqüências entre 9 kHz e 10 GHz e Art. 11.</li> </ul>	- Tírulo III − Capítulo II - Dos Procedimentos de Avaliação de Estações Terminais Portáteis
Tecnologia CDMA: a) TIA:ELA-98-C - Recommended Minimum Performance Standards for Dual-Mode Spread Spectrum Mobile Stations	3.5.2 - Emissão de espirios radiados (receptor); 4.1.1 - Exatidão de freqüência; 4.4.1 - Faixa de poeiacia de sisãa em loop aberto; 4.4.5 - Positacia de sisãa de RE maisma; 4.4.6 - Positacia de sisãa de RE maisma controlada; 4.5.1 - Emissão de espírios conduzidos; 4.5.2 - Emissão de espírios radiados (transmissor).	<ul> <li>Os procedimentos de ensaio se encontram no próprio documento normativo;</li> <li>Os ensaios não deverão levar em consideração variações de temperatura e tensão de alimentação.</li> <li>- vide nota IV;</li> </ul>
Tecnologia GSM - GSM 850, GSM 900, DCS 1800 e PCS 1900:	12.1.1 -Emissão de esvúrios conduzidos - terminal em comunicação:	<ul> <li>Os procedimentos de ensaio se encontram no próprio documento normativo;</li> </ul>
EMC requirements	s, safety, SAR and functional require	ements

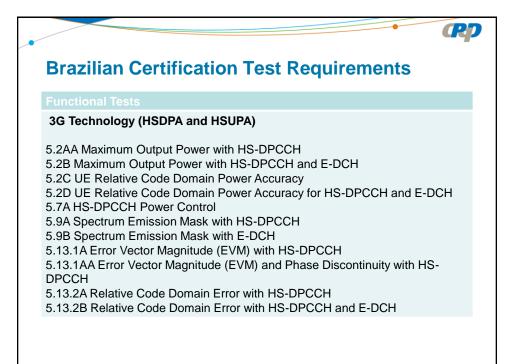


# Brazilian Certification Test Requirements

### **Functional Tests**

### **3G Technology (WCDMA)**

Reference Standard: : ETSI TS 134 121-1 V9.1.0 (2010-07) 5.2 Maximum Output Power 5.3 Frequency error 5.4.1 Open Loop Power Control in the Uplink 5.4.2 Inner Loop Power Control in the Uplink 5.4.3 Minimum Output Power 5.5.1 Transmit OFF Power 5.5.2 Transmit ON/OFF Time mask 5.7 Power Setting in Uplink Compressed Mode 5.9 Spectrum Emission Mask 5.11 Spurious Emissions 5.13.1 Error Vector Magnitude (EVM)



## 727 **Brazilian Certification Test Requirements** LTE Technology Reference Standard: 3GPP TS 36.521-1 V9.5.0 (2011-06) 6.2.2 UE Maximum Output Power 6.2.3 Maximum Power Reduction (MPR) 6.2.5 Configured UE transmitted Output Power 6.3.2 Minimum Output Power 6.3.4.1 ON/OFF Time Mask 6.5.1 Frequency Error 6.5.2.1 Error Vector Magnitude (EVM) 6.5.2.2 Carrier Leakage 6.5.2.3 In-Band Emissions for Non Allocated RB 6.6.1 Occupied Bandwidth 6.6.2.1 Spectrum Emission Mask 6.6.2.3 Adjacent Channel Leakage Power Ratio 6.6.3.1 Transmitter Spurious Emissions



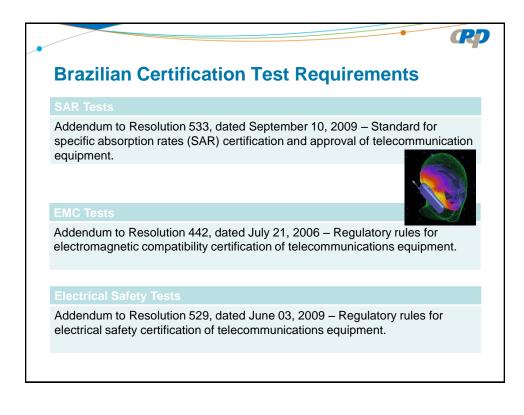
# **Brazilian Certification Test Requirements**

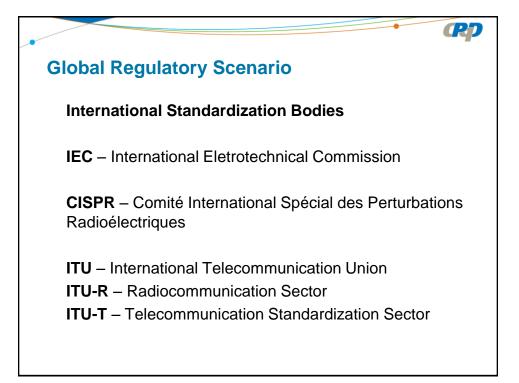
### **Functional Tests**

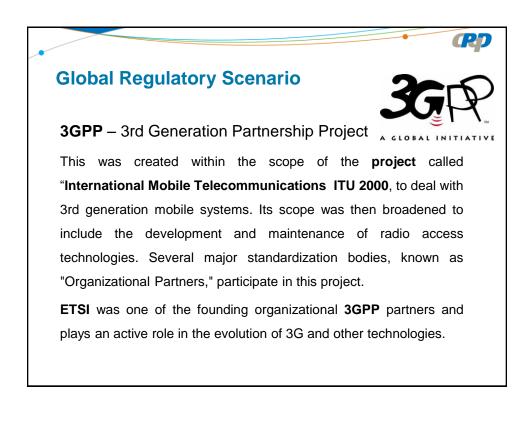
Wi-Fi Technology

Addendum to ANATEL Resolution 506, dated July 1, 2008 – Standard for Restricted Radiation Radiocommunication Equipment. <u>Section IX</u> Maximum Transmitter Output Power Maximum Width of Occupied Hop Channel Range at 6 dB Peak Power Density in any 3 kHz Range Spurious Emissions

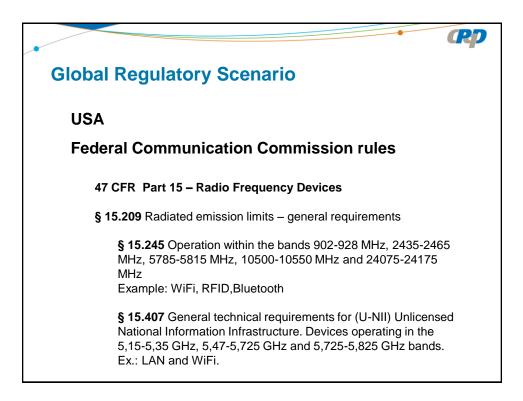
Section X Maximum Transmitter Output Power Mean EIRP EIRP Spectral Density Mean Value Spurious Emissions Transmit Power Control (TPC) Dynamic Frequency Selection (DFS)

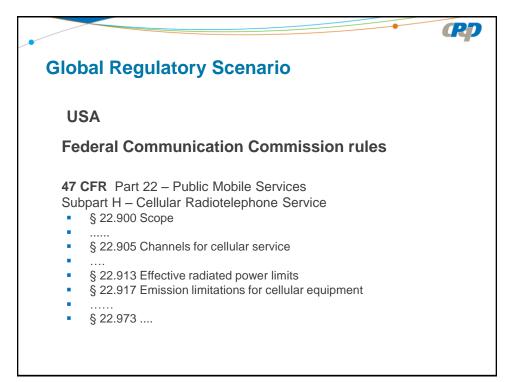


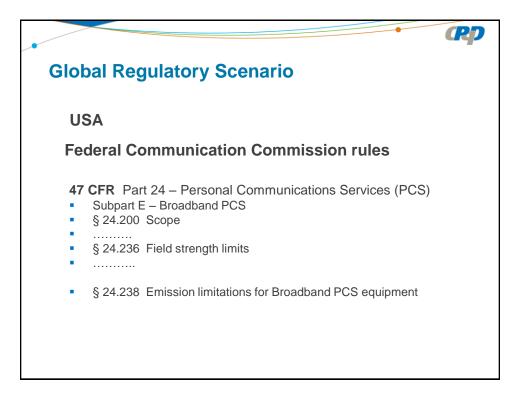








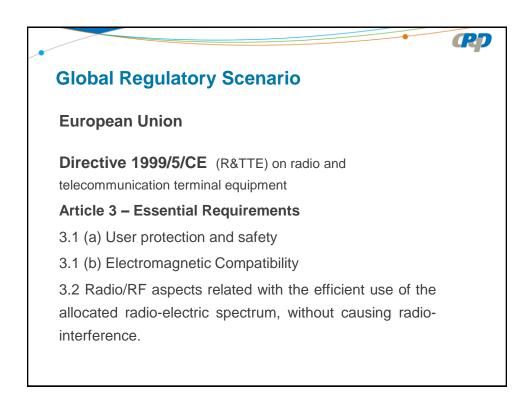






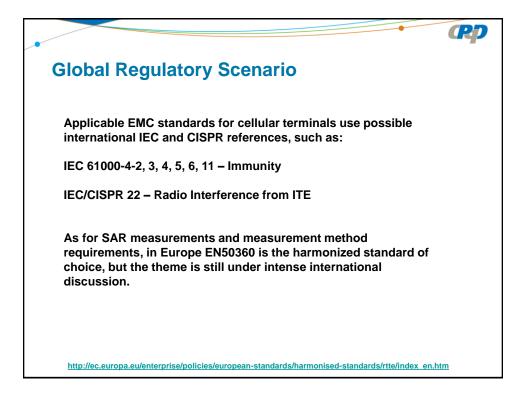


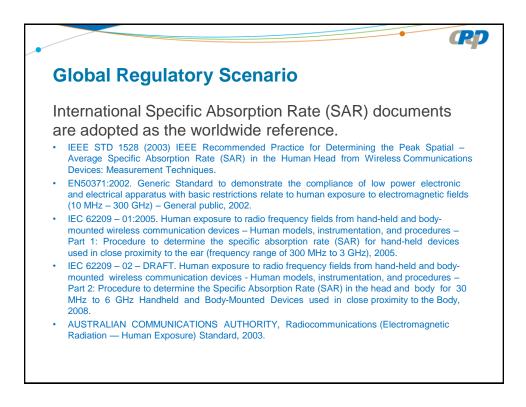


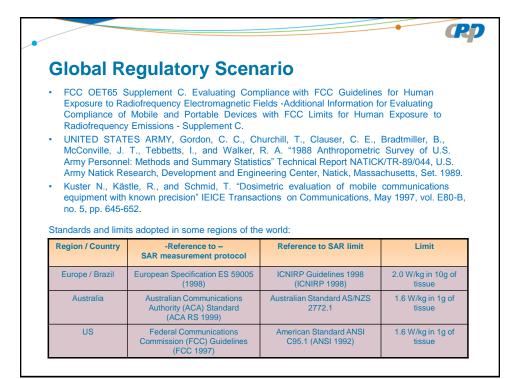




ob	al Regulatory So	enario
	•	dards related to Directive 1999/5/EC -
R&TT	E, applicable to cellular t	erminals.
17584	Standard	<b>6</b>
ITEM R&TTE	Standard	Scope
3.1.a	EN60950-1:2006	Safety
01210	EN 50360:2001	Requirement regarding R F human exposure
3.1.b	EN 301 489-1 V1.9.2	EMC – Common technical requirements
01210	EN 301 489-3 V1.6.1	EMC – Short Range Devices – 9 kHz – 246 GHz
	EN 301 489-7 V1.3.1	EMC - Mobile and portable devices - GSM and DCS
	EN 301 489-17 V2.1.1	EMC - Broadband Data Transmission Systems
	EN 301 489-19 V1.2.1	EMC – ROMES operating in 1,5 GHz
	EN 301 489-24 V1.5.1	EMC - IMT-2000 CDMA (UTRA and E-UTRA)
3.2	EN 300 328 V1.7.1	Wide band transmission at 2,4 GHz ISM band
	EN 300 440-2 V1.4.1	Short Range Devices in the band 1 GHz – 40 GHz
	EN 301 511 V9.0.2	MS in GSM -900 MHz and GSM-1800 MHz bands
	EN 301 908-1 V5.2.1	IMT Cellular Network - common requirement
	EN 301 908-2 V5.2.1	IMT Cellular Network : 8j miiim– CDMA – UTRA -
	EN 301 908-13 V5.2.1	FDD
		IMT Cellular Network : E-ULTRA

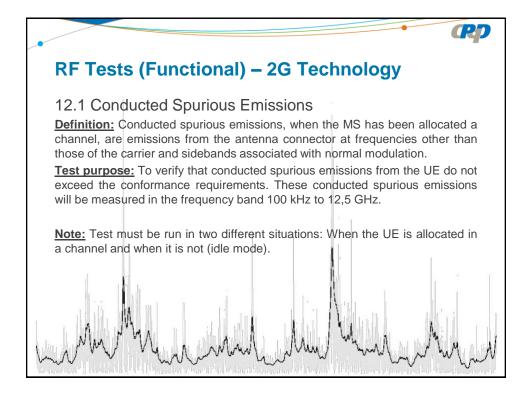












# **RF Tests (Functional) – 2G Technology**

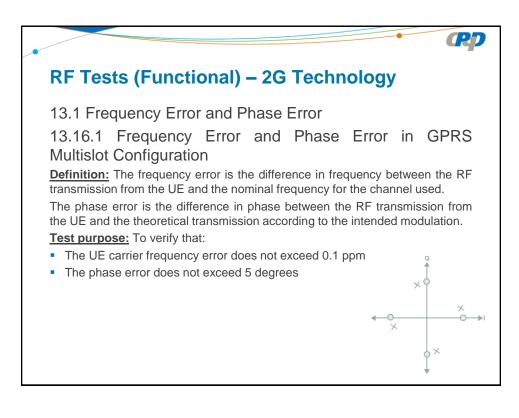
### 12.2 Radiated Spurious Emissions

Definition: Radiated emissions from the entire UE structure.

**<u>Test purpose:</u>** Verify if the spurious emissions radiated from the UE exceed conformity requirements in normal voltage conditions.

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<u>Note:</u> Test must be run in two different situations: When the UE is allocated in a channel and when it is not (idle mode).



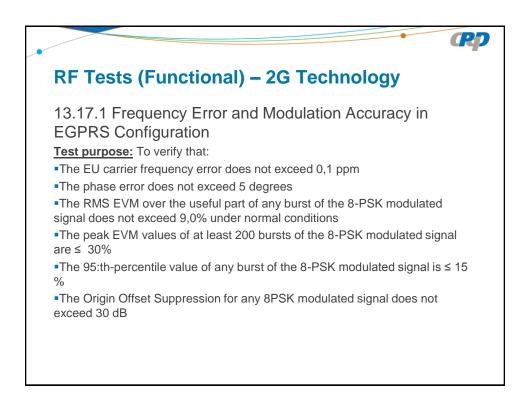
# 13.17.1 Frequency Error and Modulation Accuracy in EGPRS Configuration

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**Definition:** The frequency error is the difference in frequency between the RF transmission from the UE and the nominal frequency for the channel used.

The phase error is the difference in phase between the RF transmission from the UE and the theoretical transmission according to the intended modulation.

The magnitude of the error vector is called Error Vector Magnitude (EVM). The error vector between the vector representing the transmitted signal and the vector representing the error-free modulated signal defines modulation accuracy.



#### 13.3 Transmitter Output Power and Burst Timing

**Definition:** The transmitter output power is the average value of the power delivered to an artificial antenna, over the time that the useful information bits of one burst are transmitted.

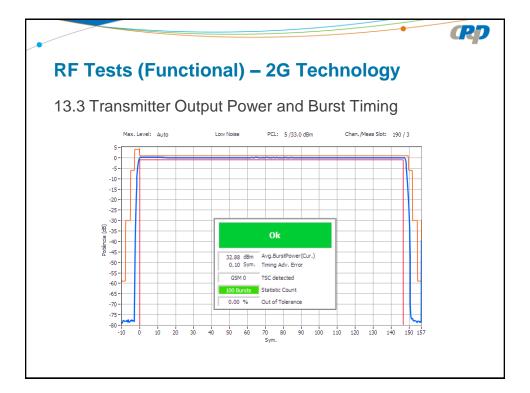
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The transmit burst timing is the envelope of the RF power transmitted with respect to time.

Power control is the capacity the UE has to adjust output power in response to Node B commands.

Test purpose: To verify that:

- The maximum output power is within conformance requirements
- All power control levels, relevant to the class of UE, are implemented within conformance requirements
- The difference between consecutive PCLs is within limits
- The output power relative to time, when sending a normal burst, is within conformance requirements
- The output power relative to time, when sending an access burst, is within conformance requirements



13.16.2 Transmitter Output Power in GPRS Multislot Configuration

**P**7

13.17.3 EGPRS Transmitter Output Power

**Definition:** The transmitter output power is the average value of the power delivered to an artificial antenna, over the time that the useful information bits of one burst are transmitted.

The transmit burst timing is the envelope of the RF power transmitted with respect to time.

Power control is the capacity the UE has to adjust output power in response to Node B commands.

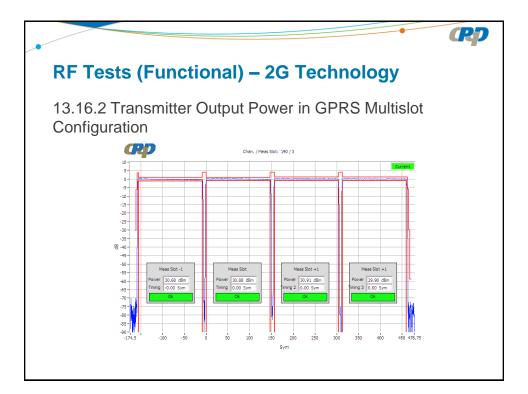
Test purpose: To verify that:

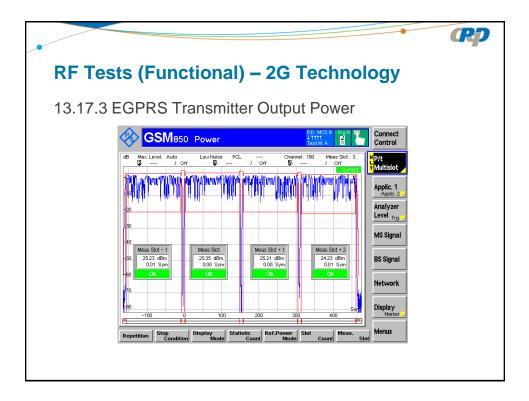
The maximum output power is within conformance requirements

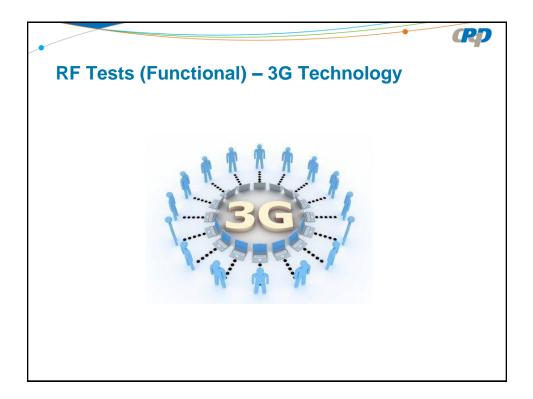
•All power control levels, relevant to the class of UE, are implemented within conformance requirements

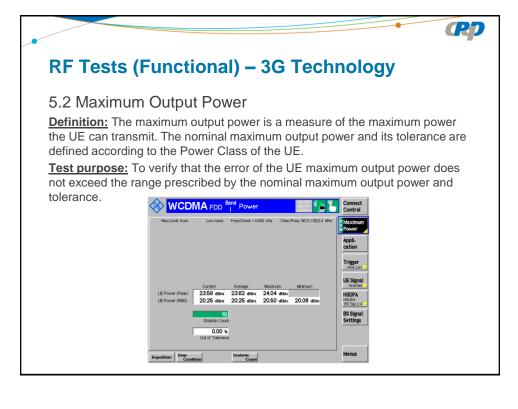
The difference between consecutive PCLs is within limits

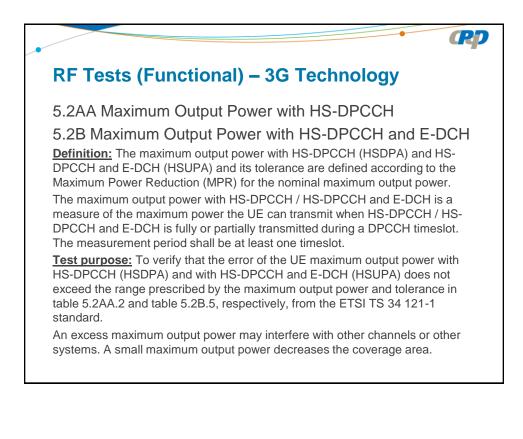
•The output power relative to time, when sending a normal burst, is within conformance requirements











5.2C UE Relative Code Domain Power Accuracy

5.2D UE Relative Code Domain Power Accuracy for HS-DPCCH and E-DCH

**P**J

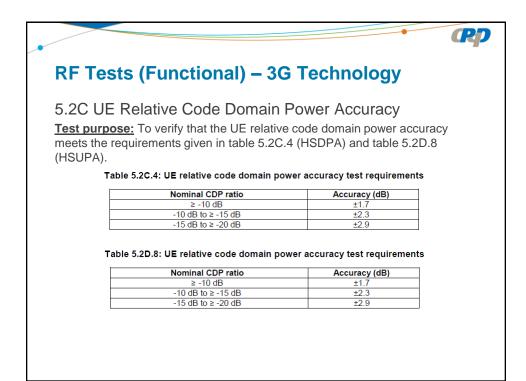
**Definition:** The UE Relative code domain power accuracy is a measure of the ability of the UE to correctly set the level of individual code powers relative to the total power of all active codes. The measure of accuracy is the difference between two dB ratios:

**UE Relative CDP accuracy** = (Measured CDP ratio) – (Nominal CDP ratio)

#### where:

**Measured CDP ratio** = 10\*log((Measured code power) / (Measured total power of all active codes))

**Nominal CDP ratio** = 10\*log((Nominal CDP) / (Sum of all nominal CDPs)) The nominal CDP of a code is relative to the total of all codes and is derived from beta factors.



#### 5.3 Frequency Error

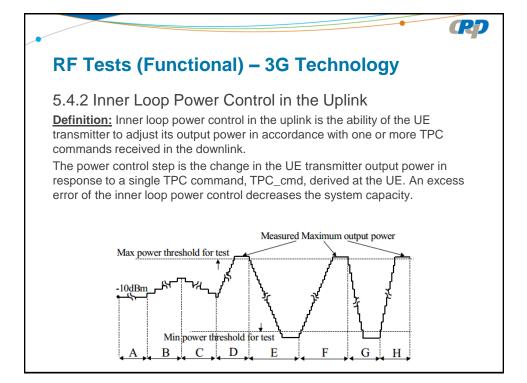
**Definition:** The frequency error is the difference between the RF modulated carrier frequency transmitted from the UE and the assigned frequency. **Test purpose:** To verify that the UE carrier frequency error does not exceed

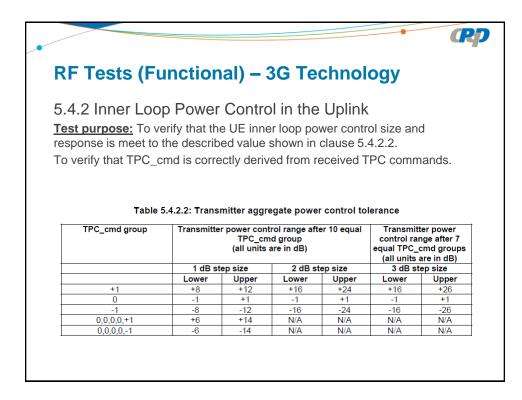
**P** 

±0,1 ppm.

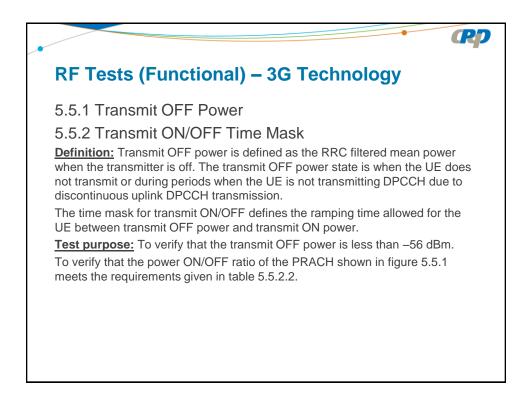
MaxLevel Auto	Low noise	FreqOffset + 0	000 kHz Chan	/Frea: 9612 / 1922.4 MHz	Control
Multiple Signal DPC Scr. Code: 0	CH+DPDCH 1 CC Mode: Manual	SR1: 60 CC1: 16			WCDMA
	Current	Average	Max./Min.		Applic, 1
Err.Vect. Magn Peak	12.7 %	13.66 %	37.8 %		Applic.
LRMS	4.1 %	4.34 %	7.5 %		Trigger
Magn. Error Peak	5.9 %	7.14 %	- 28.5 %		Ana. Lev
L RMS	2.1 %	2.33 %	4.2 %		
Phase Error — Peak	-7.3 °	7.71 °	21.5 °	2560 Chip	UE Signa Ana Se
L RMS	2.0 °	2.10 °	3.7 °	Meas. Length	
I/Q Origin Offset	-47.28 dB	- 47.33 dB	- 42.77 dB	0	HSUPA
I/Q Imbalance	- 32.69 dB	- 32.71 dB	- 32.49 dB	Slot Number	BS Sig. Lv
Carrier Frequency Error	-6 Hz	– 7 Hz	– 26 Hz	22.34 dBm	BS Signa
Waveform Quality	0.9983	0.99811	0.9944	UEPower	Settings
Peak Code Dom. Error	-31.71 dB	-31.84 dB	-27.45 dB	10	
PCDE Code	Q 1		Q 1	Statistic Count	
Transmit Time Error	1.00 Chip	1.00 Chip	1.00 Chip	0.00 % Out of Tolerance	
Роме	Modulation	Spectrum	Code Dom.	Receiver Audio	Menus

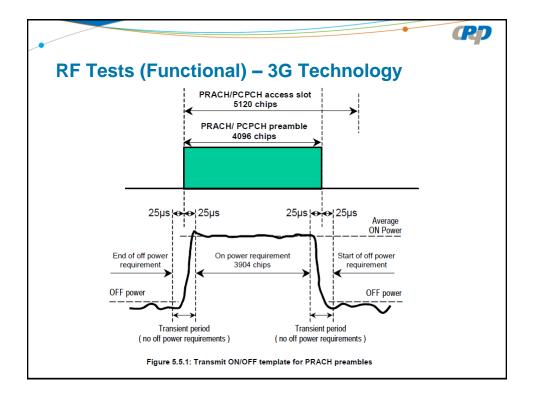
#### **P**D **RF Tests (Functional) – 3G Technology** 5.4.1 Open Loop Power Control in the Uplink Definition: Open loop power control in the uplink is the ability of the UE transmitter to set its output power to a specific value. This function is used for PRACH transmission and based on the information from Node B using BCCH and the downlink received signal power level of the CPICH. The information from Node B includes transmission power of CPICH and uplink interference power level. The power measured by the UE of the received signal and the signalled BCCH information are used by the UE to control the power of the UE transmitted signal with the target to transmit at the lowest power acceptable for proper communication. The test stresses the ability of the receiver to measure the received power correctly over the receiver dynamic range. Test purpose: The test purpose is to verify that the UE open loop power control tolerance does not exceed ±9 dB (normal conditions) or ±12 dB (extreme conditions).

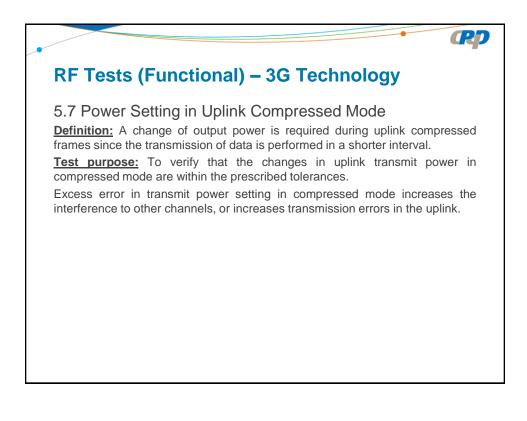


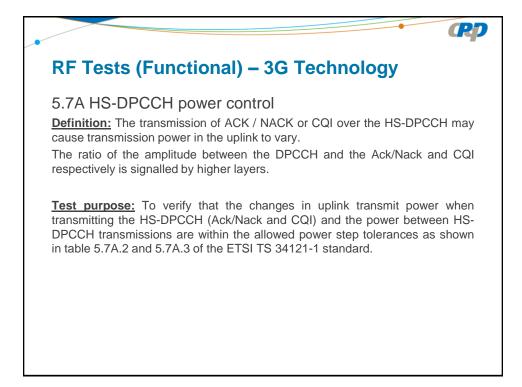


	(RP)
RF Tests (Functional) – 3G Techno	logy
5.4.3 Minimum Output Power	
<b>Definition:</b> The minimum controlled output power of the U control setting is set to a minimum value.	IE is when the power
Test purpose: To verify that the UE minimum transmit po	wer is less than -50
dBm. WCDMA FDD Band Power	Connect Control
	Appli- cation Trigger Ana.Lev
Current         Average         Maxmum           LE Power (Peak)         -56.25 dBm         -56.10 dBm         -54.67 dBm           LE Power (RMS)         -62.22 dBm         -62.20 dBm         -62.05 dBm	UE Signal Anset HSDPA HSLPA BS Sig Lvt
10 Statistic Count 0.00 % Out of Tolerance	BS Signal Settings
Repetition Statistic Count	Menus

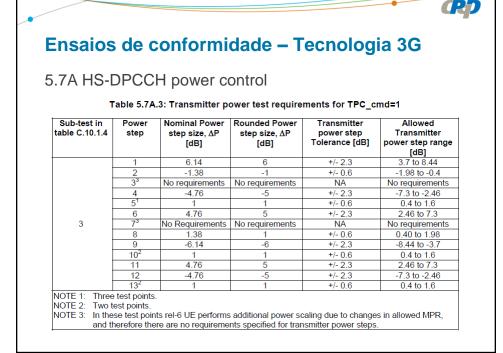


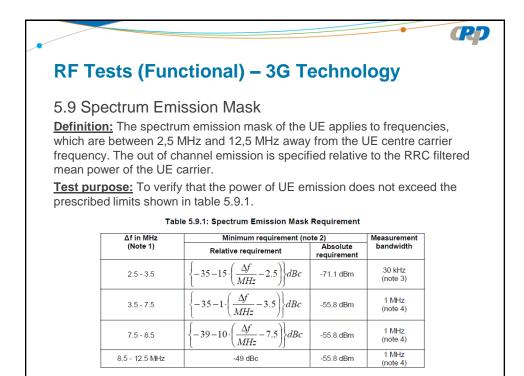


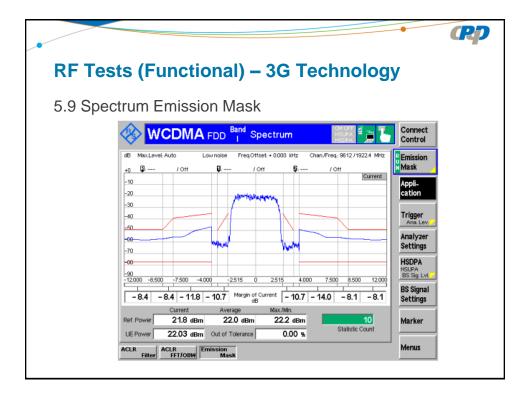


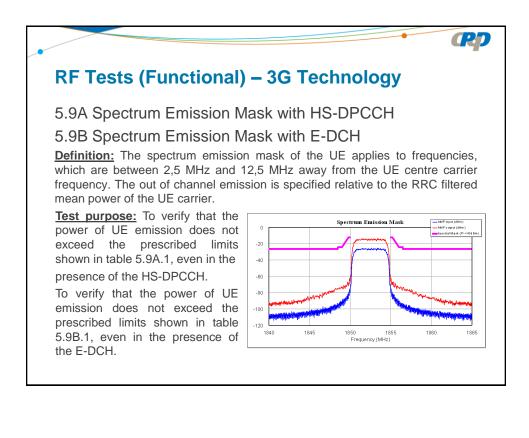


1         6.14         6         +/-2.3         3.7 to 8.44           2         -1.38         -1         +/-0.6         -1.98 to -0.4           3         -4.76         -5         +/-2.3         -7.3 to -2.46           4 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           5         4.76         5         +/-2.3         2.46 to 7.3           6         1.38         1         +/-0.6         0.4 to 1.98           7         -6.14         -6         +/-2.3         -8.44 to -3.7           8 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           9         4.76         5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           11         0         0         +/-0.6         -0.6 to 0.6	E Tost	e (Eu	nctional		chnolog	
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	L lest	5 (ru	nctional	) - 30 16	chnolog	y
$\begin{array}{c c c c c c c c c c c c c c c c c c c $						
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	7A HS-I	)PCC	H power c	ontrol		
$\begin{array}{c c c c c c c c c c c c c c c c c c c $				ontrol		
$\begin{array}{c c c c c c c c c c c c c c c c c c c $						
step         step size, ΔP [dB]         step size, ΔP [dB]         step size, ΔP [dB]         power step Tolerance [dB]         Transmitter power step ranget           1         6.14         6         +/-2.3         3.7 to 8.44           2         -1.38         -1         +/-0.6         -1.98 to -0.4           3         -4.76         -5         +/-2.3         -7.3 to -2.46           4 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           5         4.76         5         +/-2.3         2.46 to 7.3           6         1.38         1         +/-0.6         0.4 to 1.98           7         -6.14         -6         +/-2.3         -8.44 to -3.7           8 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           9         4.76         5         +/-2.3         2.46 to 7.3           10         -4.76         -5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           11 <sup>3</sup> 0         0         +/-0.6         -0.6 to 0.6	т	able 5.7A	.2: Transmitter p	ower test require	ments for TPC c	md=0
step         step size, ΔP [dB]         step size, ΔP [dB]         step size, ΔP [dB]         power step Tolerance [dB]         Transmitter power step ranget           1         6.14         6         +/-2.3         3.7 to 8.44           2         -1.38         -1         +/-0.6         -1.98 to -0.4           3         -4.76         -5         +/-2.3         -7.3 to -2.46           4 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           5         4.76         5         +/-2.3         2.46 to 7.3           6         1.38         1         +/-0.6         0.4 to 1.98           7         -6.14         -6         +/-2.3         -8.44 to -3.7           8 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           9         4.76         5         +/-2.3         2.46 to 7.3           10         -4.76         -5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           11 <sup>3</sup> 0         0         +/-0.6         -0.6 to 0.6	Cub test in	Dewer	Naminal Dawar	Permised Device	Transmittar	Allewed
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1         6.14         6         +/-2.3         3.7 to 8.44           2         -1.38         -1         +/-0.6         -1.98 to -0.4           3         -4.76         -5         +/-2.3         -7.3 to -2.46           4 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           5         4.76         5         +/-2.3         2.46 to 7.3           6         1.38         1         +/-0.6         0.4 to 1.98           7         -6.14         -6         +/-2.3         -8.44 to -3.7           8 <sup>1</sup> 0         0         +/-0.6         -0.6 to 0.6           9         4.76         5         +/-2.3         -7.3 to -2.46           10         -4.76         -5         +/-2.3         -7.3 to -2.46           11         0         0         +/-0.6         -0.6 to 0.6	table 0.10.1.4	Step				power step range
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			[]	[]		
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		1	6.14	6	+/- 2.3	3.7 to 8.44
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ī	2	-1.38	-1	+/- 0.6	-1.98 to -0.4
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Ī		-4.76	-5	+/- 2.3	-7.3 to -2.46
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		41	0	0	+/- 0.6	-0.6 to 0.6
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Ī	5	4.76	5	+/- 2.3	2.46 to 7.3
81         0         0         +/-0.6         -0.6 to 0.6           9         4.76         5         +/-2.3         2.46 to 7.3           10         -4.76         -5         +/-2.3         -7.3 to -2.46           111         0         0         +/-0.6         -0.6 to 0.6	3	6	1.38	1	+/- 0.6	0.4 to 1.98
9         4.76         5         +/- 2.3         2.46 to 7.3           10         -4.76         -5         +/- 2.3         -7.3 to -2.46           11 <sup>1</sup> 0         0         +/- 0.6         -0.6 to 0.6		7	-6.14	-6	+/- 2.3	-8.44 to -3.7
10         -4.76         -5         +/- 2.3         -7.3 to -2.46           11 <sup>3</sup> 0         0         +/- 0.6         -0.6 to 0.6		81	0	0	+/- 0.6	-0.6 to 0.6
11 <sup>1</sup> 0 0 +/- 0.6 -0.6 to 0.6	1	9	4.76	5	+/- 2.3	2.46 to 7.3
11 <sup>1</sup> 0 0 +/- 0.6 -0.6 to 0.6	1	10	-4.76	-5	+/- 2.3	-7.3 to -2.46
	İ	11 <sup>1</sup>	0	0	+/- 0.6	
NOTE 1: Two test points.	NOTE 1: Two t	est points.				
· ·						









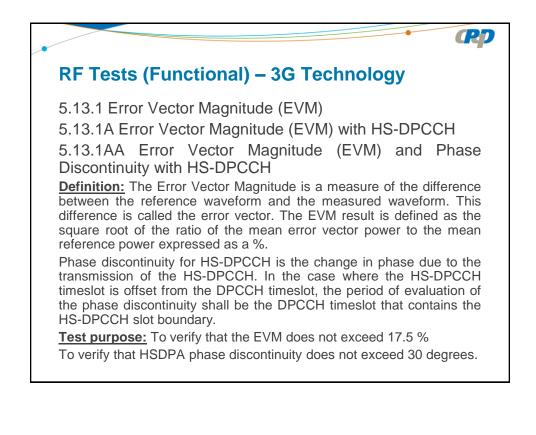
#### 5.11 Spurious Emissions

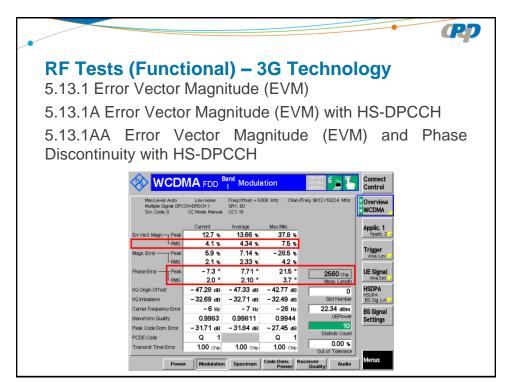
**Definition:** Spurious emissions are emissions which are caused by unwanted transmitter effects such as harmonics emission, parasitic emission, intermodulation products and frequency conversion products, but exclude out of band emissions.

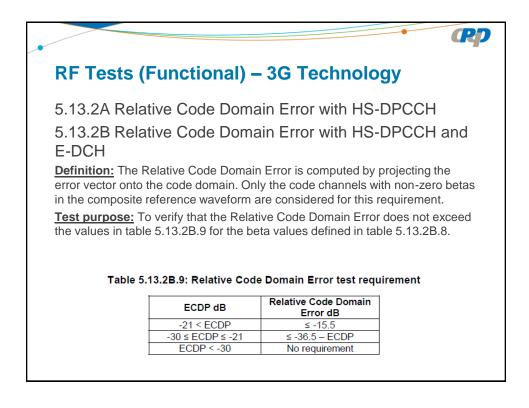
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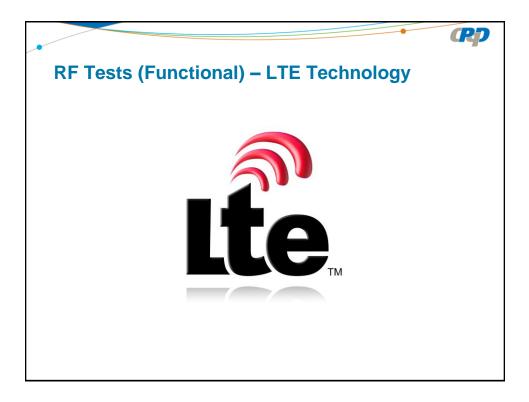
**Test purpose:** To verify that the UE spurious emissions do not exceed described value shown in table 5.11.1a and table 5.11.1b.

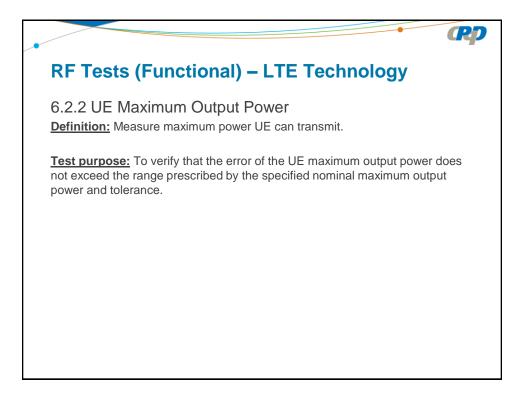










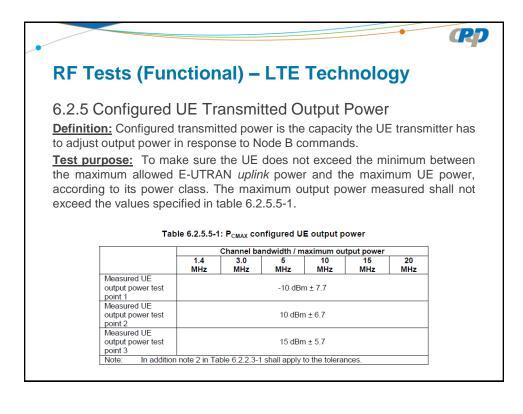


6.2.3 Maximum Power Reduction (MPR)

**Definition:** The number of RB identified in Table 6.2.2.3-1 is based on meeting the requirements for adjacent channel leakage ratio and the maximum power reduction (MPR).

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**Test purpose:** To verify that the maximum output power is within the range prescribed by the nominal maximum output power and tolerance in Table 6.2.3.5-1.



#### 6.3.2 Minimum Output Power

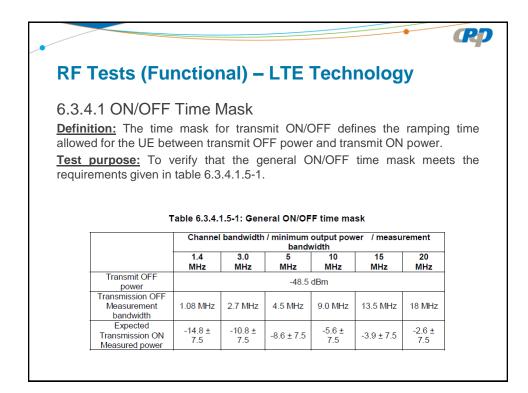
**Definition:** The minimum output power is defined as the mean power in one sub-frame (1 ms).

PJ

**Test purpose:** Verify the UE's ability to transmit with output power below the value prescribed in test requirements, when value has been set for a minimum value. The minimum output power measured shall not exceed the values specified in table 6.3.2.5-1.

	Channel bandwidth / minimum output power / measurement bandwidth					
	1.4 MHz	3.0 MHz	5 MHz	10 MHz	15 MHz	20 MHz
Minimum output power			-39 c	dBm		
Measurement bandwidth (Note 1)	1.08 MHz	2.7 MHz	4.5 MHz	9.0 MHz	13.5 MHz	18 MHz
allowed. F		analyzer app			r approach a bandwidth is	

#### Table 6.3.2.5-1: Minimum output power



#### 6.5.1 Frequency Error

**Definition:** This test verifies the ability of both the receiver and the transmitter to process frequency correctly.

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Receiver: to extract the correct frequency from the stimulus signal, offered by the System simulator, under ideal propagation conditions and low level.

Transmitter: to derive the correct modulated carrier frequency from the results, gained by the receiver.

<u>**Test purpose:**</u> The UE modulated carrier frequency shall be accurate to within  $\pm 0.1$  PPM observed over a period of one time slot (0.5ms) compared to the carrier frequency received from the E-UTRA Node B.

### **RF Tests (Functional) – LTE Technology**

#### 6.5.2.1 Error Vector Magnitude (EVM)

**Definition:** The Error Vector Magnitude is a measure of the difference between the reference waveform and the measured waveform. This difference is called the error vector. The EVM result is defined as the square root of the ratio of the mean error vector power to the mean reference power expressed as a %.

The basic EVM measurement interval in the time domain is one preamble sequence for the PRACH and is one slot for the PUCCH and PUSCH in the time domain. When the PUSCH or PUCCH transmission slot is shortened due to multiplexing with SRS, the EVM measurement interval is reduced by one symbol, accordingly. The PUSCH or PUCCH EVM measurement interval is also reduced when the mean power, modulation or allocation between slots is expected to change.

<u>Test purpose:</u> The PUSCH EVM derived in E.4.2 shall not exceed 17.5% for QPSK and BPSK, 12,5% for 16 QAM.

The PUCCH EVM shall not exceed 17.5%.

The PRACH EVM shall not exceed 17.5%.

#### 6.5.2.2 Carrier Leakage

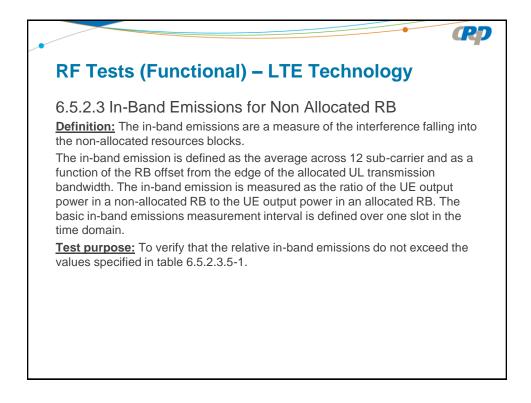
**Definition:** Carrier leakage (the I/Q origin offset) is an interference caused by crosstalk or DC offset and expresses itself as unmodulated sine wave with the carrier frequency. It is an interference of approximately constant amplitude and independent of the amplitude of the wanted signal. I/Q origin offset interferes with the centre sub carriers of the UE under test (if allocated), especially, when their amplitude is small. The measurement interval is defined over one slot in the time domain.

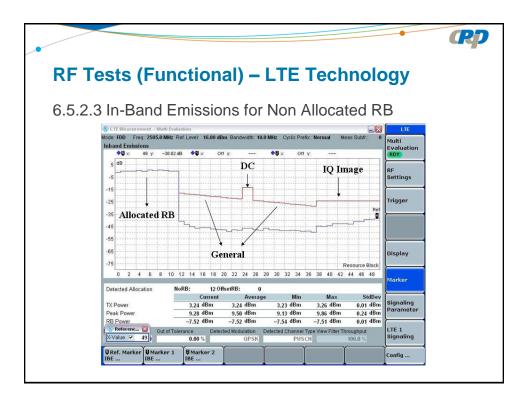
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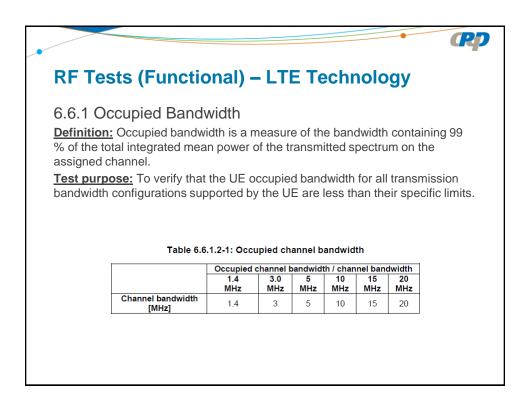
**Test purpose:** The purpose of this test is to exercise the UE transmitter to verify its modulation quality in terms of carrier leakage, according to table 6.5.2.2.5-1.

Table 6.5.2.2.5-1:	Test requirements	for Relative C	arrier Leakage Power

LO Leakage	Parameters	Relative Limit (dBc)
	3.2 dBm ±3.2dB	-24.2
	-26.8 dBm ±3.2dB	-19.2
	-36.8dBm±3.2dB	-9.2







#### 6.6.2.1 Spectrum Emission Mask

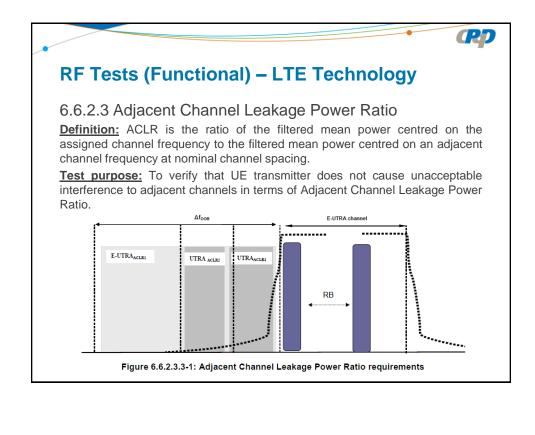
**Definition:** The spectrum emission mask of the UE applies to frequencies ( $\Delta$ fOOB) starting from the edge of the assigned E-UTRA channel bandwidth. For frequencies greater than ( $\Delta$ fOOB) as specified in Table 6.6.2.1.3-1 the spurious requirements in clause 6.6.3 are applicable.

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**Test purpose:** To verify that the power of any UE emission shall not exceed specified lever for the specified channel bandwidth.

Δf <sub>OOB</sub>	1.4	3.0	5	10	15	20	Measurement
(MHz)	MHz	MHz	MHz	MHz	MHz	MHz	bandwidth
± 0-1	-10	-13	-15	-18	-20	-21	30 kHz
± 1-2.5	-10	-10	-10	-10	-10	-10	1 MHz
± 2.5-2.8	-25	-10	-10	-10	-10	-10	1 MHz
± 2.8-5		-10	-10	-10	-10	-10	1 MHz
± 5-6		-25	-13	-13	-13	-13	1 MHz
± 6-10			-25	-13	-13	-13	1 MHz
± 10-15				-25	-13	-13	1 MHz
± 15-20					-25	-13	1 MHz
± 20-25						-25	1 MHz

Table 6.6.2.1.3-1: General E-UTRA spectrum emission mask



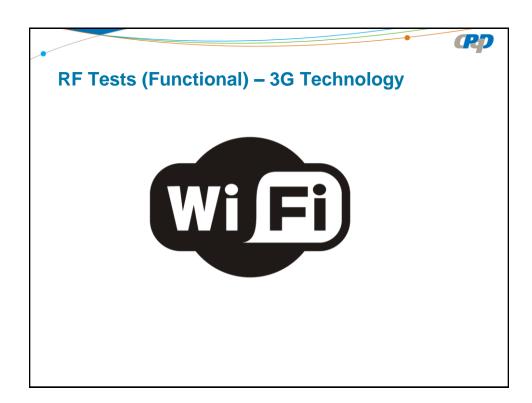
#### 6.6.3.1 Transmitter Spurious Emissions

**Definition:** Spurious emissions are emissions which are caused by unwanted transmitter effects such as harmonics emission, parasitic emissions, intermodulation products and frequency conversion products, but exclude out of band emissions.

**P**7

**Test purpose:** To verify that UE transmitter does not cause unacceptable interference to other channels or other systems in terms of transmitter spurious emissions, according to table 6.6.3.1.3-2.

Frequency Range	Maximum Level	Measurement Bandwidth
9 kHz ≤ f < 150 kHz	-36 dBm	1 kHz
150 kHz ≤ f < 30 MHz	-36 dBm	10 kHz
30 MHz ≤ f < 1000 MHz	-36 dBm	100 kHz
1 GHz ≤ f < 12.75 GHz	-30 dBm	1 MHz



# RF Tests (Functional) – Wi-Fi Technology 2.400-2.483,5 MHz and 5.725-5.850 MHz

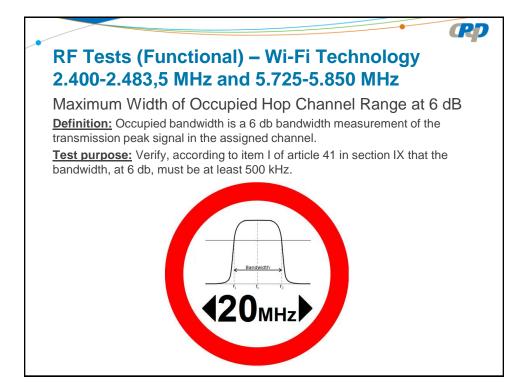
Maximum Transmitter Output Power

**Definition:** Maximum transmitter output power is the measurement of the maximum power the UE can transmit.

<u>**Test purpose:**</u> Verify, according to item II of article 41 in section IX, that maximum transmitter output power cannot exceed 1 Watt.



P7



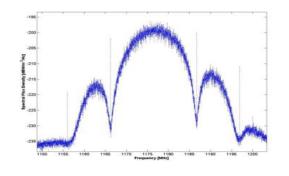
# **RF Tests (Functional) – Wi-Fi Technology** 2.400-2.483,5 MHz and 5.725-5.850 MHz

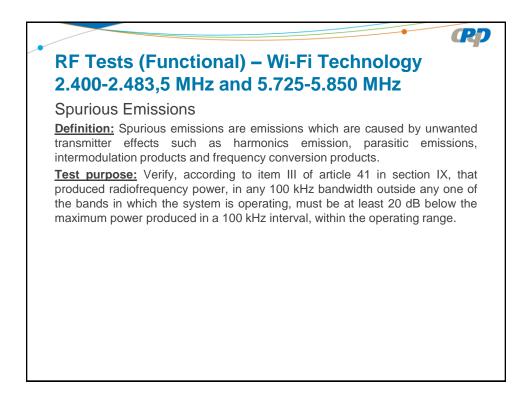
Peak Power Density in any 3 kHz Range

**Definition:** Spectral power density describes how the energy of a signal or a time series shall be distributed with the frequency.

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**Test purpose:** Verify, according to item II of article 41 in section IX that the spectral power density peak, in any 3 kHz range, during any continuous transmission time interval, shall never exceed 8 dBm.





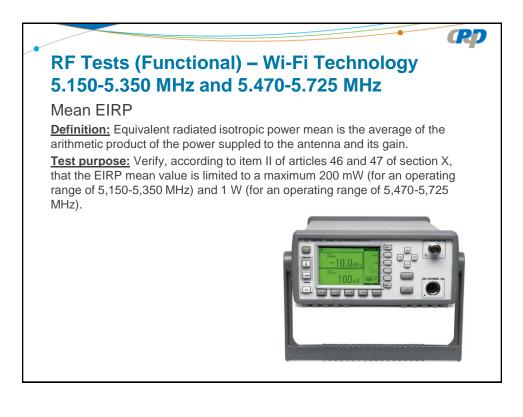
# RF Tests (Functional) – Wi-Fi Technology 5.470-5.725 MHz

**P**7

Maximum Transmitter Output Power

**Definition:** Maximum transmitter output power is the measurement of the maximum power the UE can transmit.

**Test purpose:** Verify, according to item I of article 47 in section X, that maximum transmitter output power cannot exceed 250 mW.



### RF Tests (Functional) – Wi-Fi Technology 5.150-5.350 MHz and 5.470-5.725 MHz

#### 7 - EIRP Spectral Density Mean Value

**Definition:** The EIRP spectral density describes the power contributed to the wave by a frequency, considering the gain of the transmitting antenna.

P7

**Test purpose:** Verify, according to item III of articles 46 and 47 of section X, that the EIRP spectral mean value is limited to a maximum of 10 mW/MHz (for an operating range of 5,150-5,350 MHz) and 50 mW/MHz (for an operating range of 5,470-5,725 MHz).

# RF Tests (Functional) – Wi-Fi Technology 5.150-5.350 MHz and 5.470-5.725 MHz

#### Spurious Emissions

**Definition:** Spurious emissions are emissions which are caused by unwanted transmitter effects such as harmonics emission, parasitic emissions, intermodulation products and frequency conversion products.

<u>Test purpose</u>: Verify, according to article 48 in section X, that spurious emissions or those outside any of the operating ranges shall be inferior to the EIRP limit of -27dBm/MHz.

## RF Tests (Functional) – Wi-Fi Technology 5.150-5.350 MHz and 5.470-5.725 MHz

#### Transmit Power Control (TPC)

**Definition:** Equipment without the TCP mechanism shall be exceptionally allowed. In this case, the EIRP mean value shall be limited to 100 mW for equipment operating in the 5,150-5,350 MHz band and limited to 500 mW range for equipment operating in the 5,470-5,725 MHz band.

**Test purpose:** Verify, according to article 49 in section X, that the UE allows dynamic selection of transmission power and assures a mitigating factor of at least 3dB.

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# RF Tests (Functional) – Wi-Fi Technology 5.150-5,350 MHz and 5,470-5,725 MHz

#### Dynamic Frequency Selection (DFS)

**Definition:** In the 5,250-5,725 MHz ranges, the Broadband Wireless Access System for Local Networks shall use the dynamic frequency selection mechanism. This frequency range is exclusively reserved for military radars, however, it can be used by Wi-Fi devices provided they have a device able to detect when a radar signal is operating in the same frequency.

Test purpose: Verify, according to article 50 in section X, that:

I - time taken to verify channel availability does not exceed 60 seconds and no transmission shall begin before channel availability has been verified;

II – one channel availability has been verified and its occupancy has been identified, this channel shall be subject to a 30-minute non-occupancy period;

III – for equipment operating at a maximum EIRP of less than 200 mW, the DFS mechanism shall be able to detect interfering signals below the –62 dBm threshold, calculated during an average interval of 1 microsecond;

# RF Tests (Functional) – Wi-Fi Technology 5.150-5.350 MHz and 5.470-5.725 MHz

**Dynamic Frequency Selection (DFS)** 

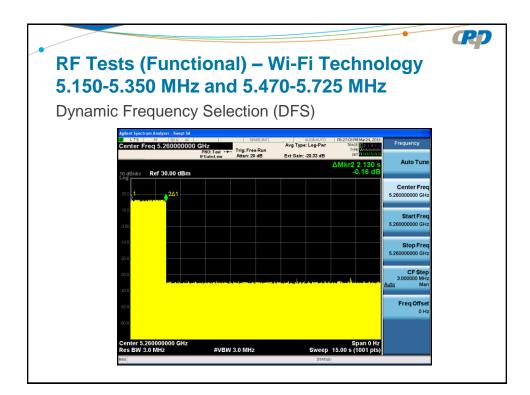
IV – for equipment operating at a maximum EIRP of between 200mW and 1 W, the DFS mechanism shall be able to detect interfering signals below the –64 dBm threshold, calculated during an average interval of 1 microsecond;

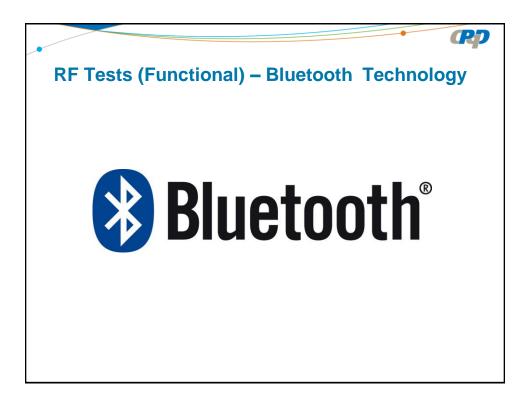
 ${\sf V}$  - in case an interfering signal with a value above the DFS detection threshold, all transmissions on the channel in question shall stop within 10 seconds.

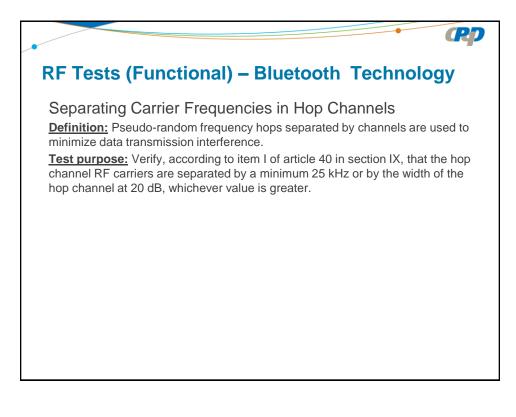
**NOTE:** The use of the DFS mechanism in the 5,150-5,250 MHz band, however, the use of this mechanism is not mandatory in this band.



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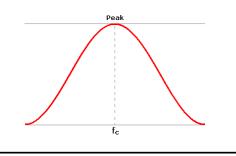
# **RF Tests (Functional) – Bluetooth Technology**

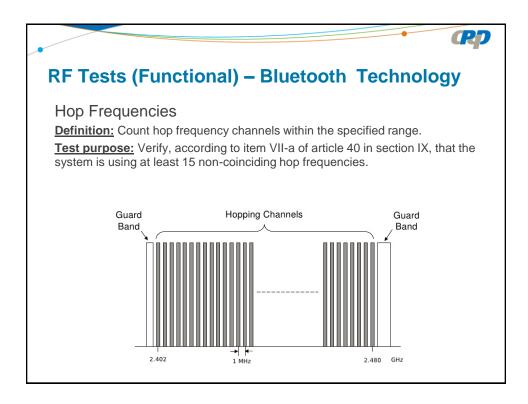
**P**7

Maximum Transmitter Output Power Peak

**Definition:** Maximum transmitter output power is the measurement of the maximum power the UE can transmit.

**Test purpose:** Verify, according to item VII-d and VII-e of article 40 in section IX, that for systems utilizing less than 75 hop radiofrequencies, maximum transmitter output power peak is limited to 125 mW, and for systems using 75 or less radiofrequencies, maximum transmitter output power peak is limited to 1 Watt.



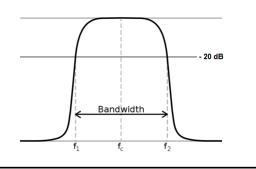


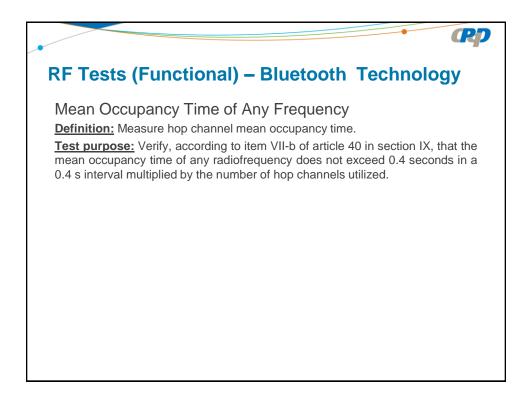
# **RF Tests (Functional) – Bluetooth Technology**

Maximum Width of Occupied Hop Channel Range at 20 dB <u>Definition</u>: Occupied hop channel bandwidth is a 20 dB bandwidth measurement of the transmission peak signal in the assigned channel.

**P**7

**Test purpose:** Verify, according to item I of article 40 in section IX, the hop channel bandwidth at 20 dB.



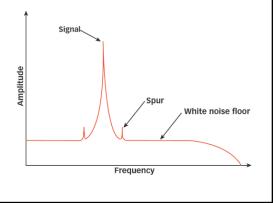


# **RF Tests (Functional) – Bluetooth Technology**

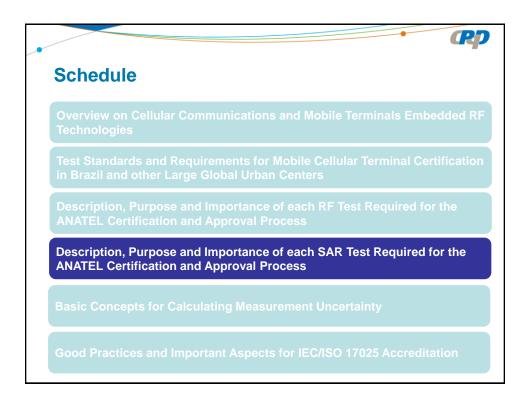
#### **Spurious Emissions**

**Definition:** Spurious emissions are emissions which are caused by unwanted transmitter effects such as harmonics emission, parasitic emissions, intermodulation products and frequency conversion products.

Test purpose: Verify, according to article 44 in section IX, that produced radiofrequency power, in any 100 kHz bandwidth outside any one of the bands in which the system is operating, must be at least 20 dB below the maximum power produced in a 100 kHz interval, within the operating range.



**P**J



#### **SAR Tests – Definitions**

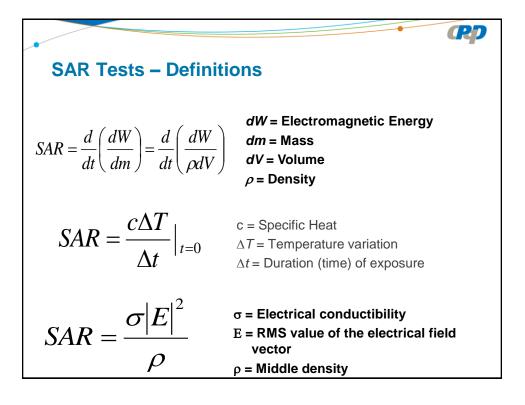
#### SAR – Specific Absorption Rate

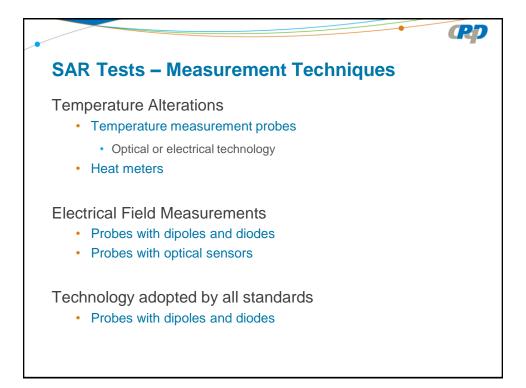
SAR is defined as the incremental electromagnetic power absorbed by an incremental mass contained in a volume element of given density, averaged over a certain period of time (ANSI,1982).

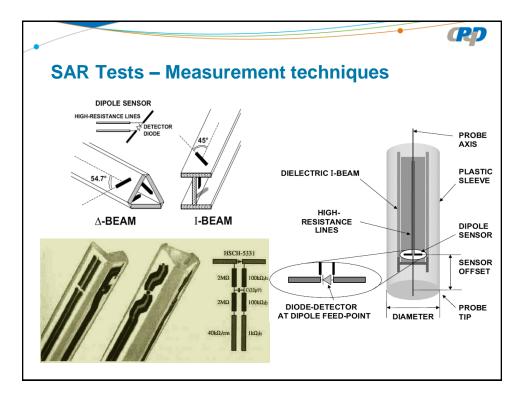
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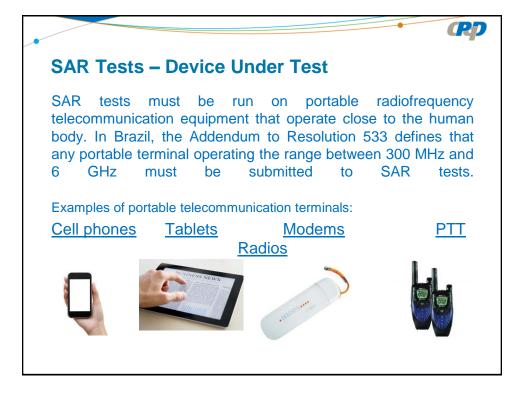
SAR is measured in W/kg, representing power absorbed by unit mass.

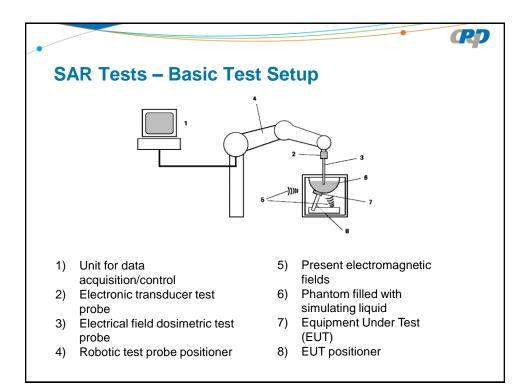
Normative limits for SAR tests are prescribed based on scientific studies regarding the effects of radiation to ensure that users' health will not be affected in the short term. Therefore, this test is fundamental from the aspect of user safety.

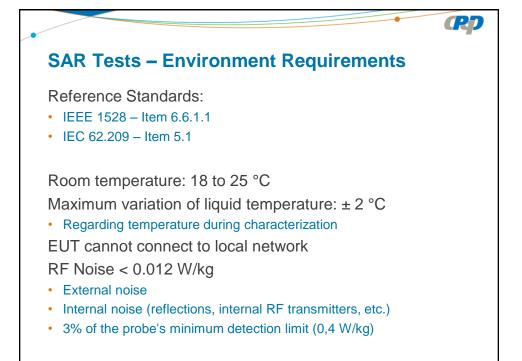


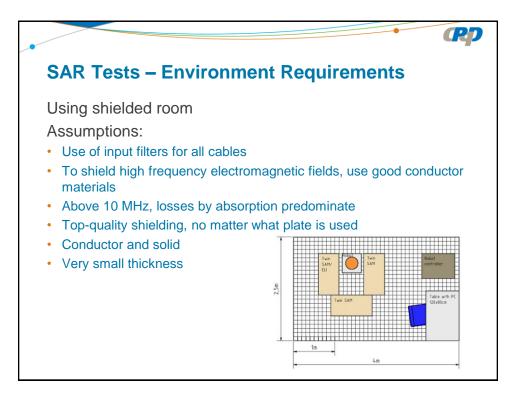








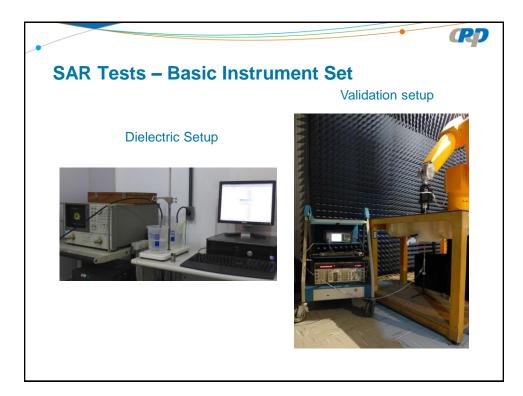


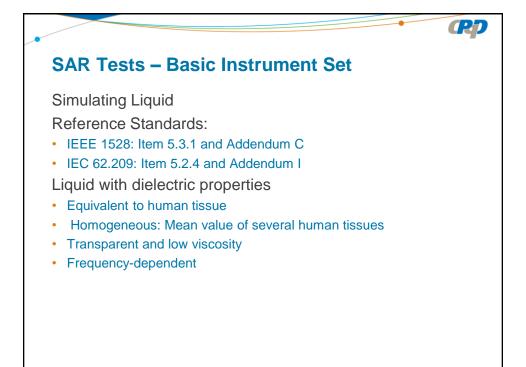




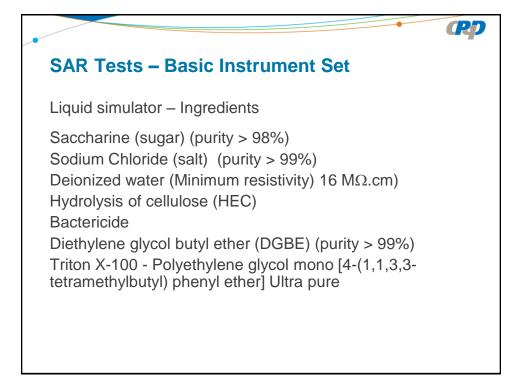


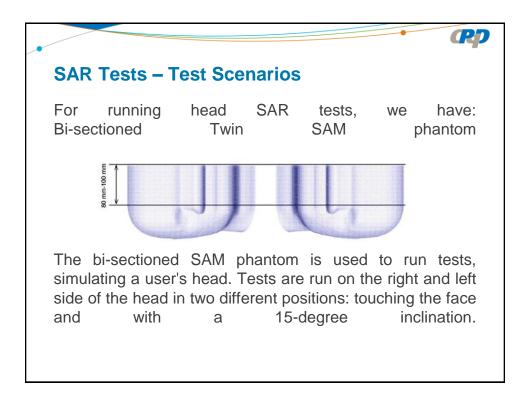


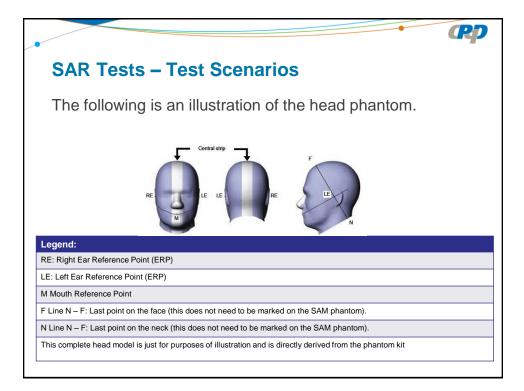


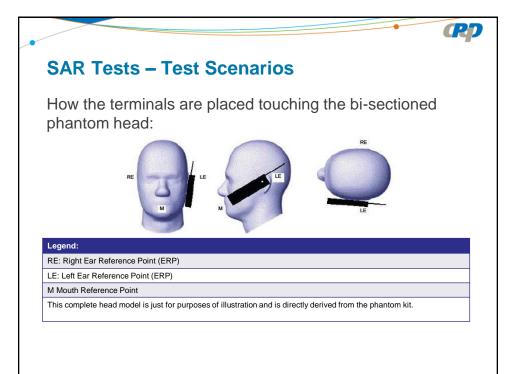


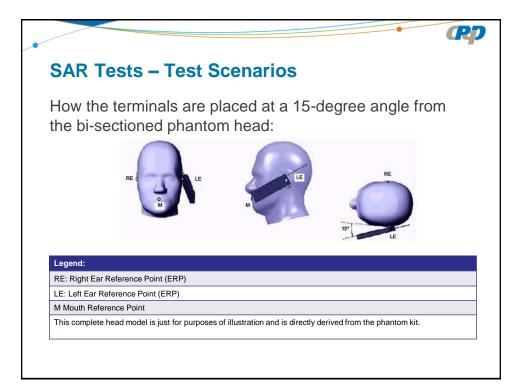
	ests – Ba nulator – Pro		ment S	et	
•	8 and IEC 62.	•	IEC 62	.209 Part 2 – A Frequencie	
Frequency (MHz)	Relative Permissiveness (ɛʰ̥)	Conductivity(σ) (S/m)	Frequency (MHz)	Relative Permissiveness	Conductivity(o
300	45.30	0.87	30	(ε <sub>r</sub> ') [55.0]	[0.75]
450	43.50	0.87	150	[53.0]	[0.75]
835	41.50	0.90	4,000	38.00	3.50
900	41.50	0.97	5,000	36.20	4.40
1,450	40.50	1.20	5,200	36.00	4.70
1,800/-2,000	40.00	1.40	5,400	35.80	4.90
2,450	39.20	1.80	6,000	35.30	5.30
3,000	38.50	2.40			

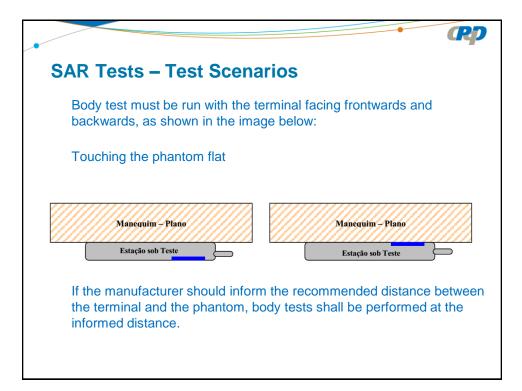


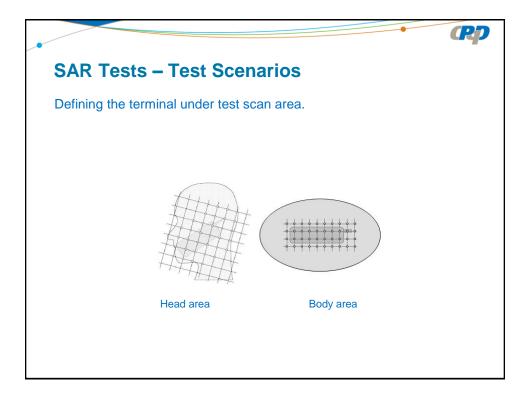


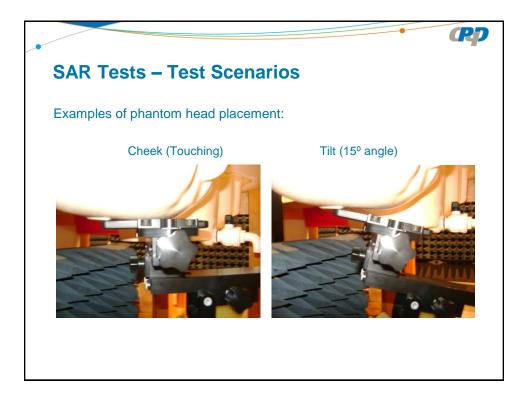


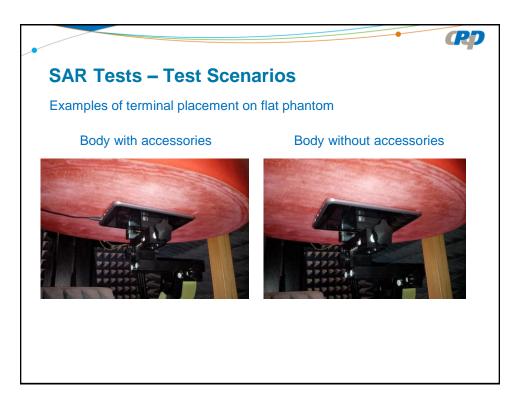




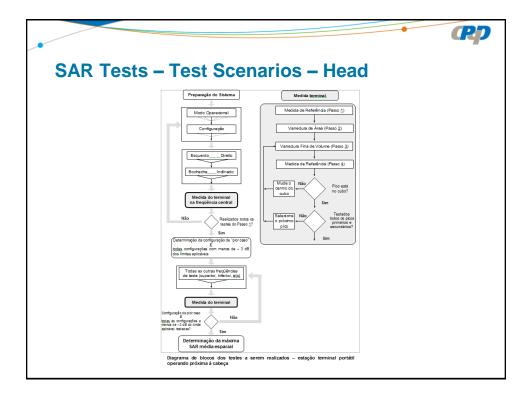


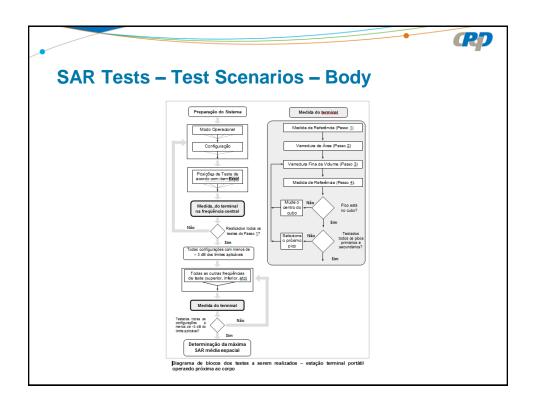


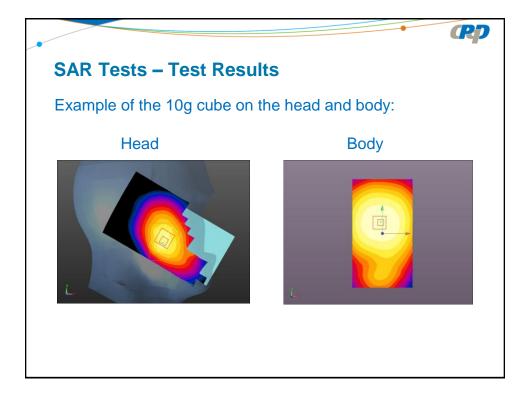




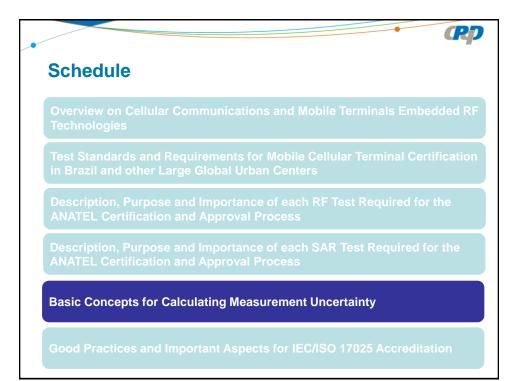


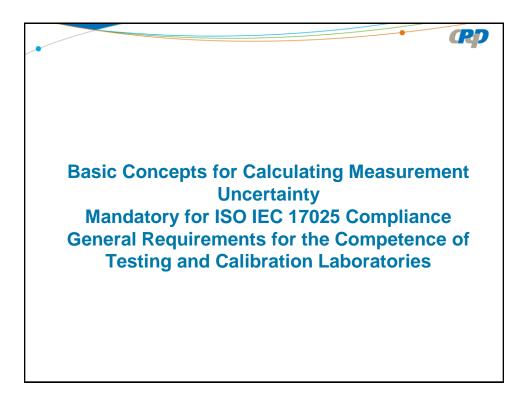


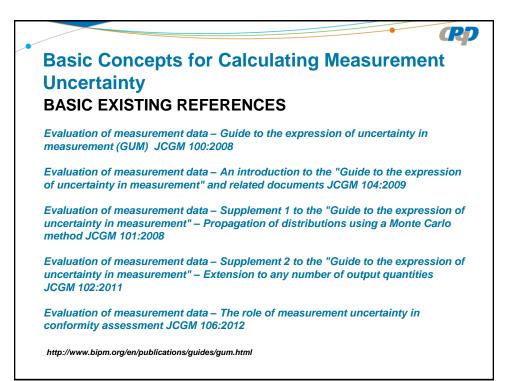


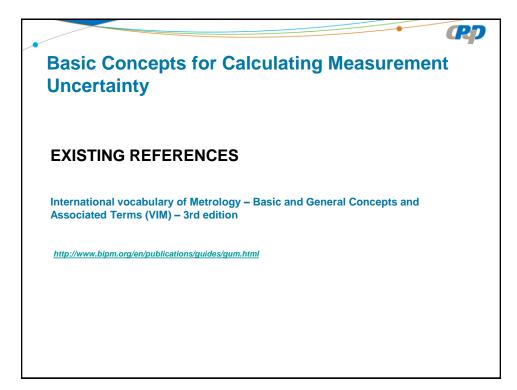


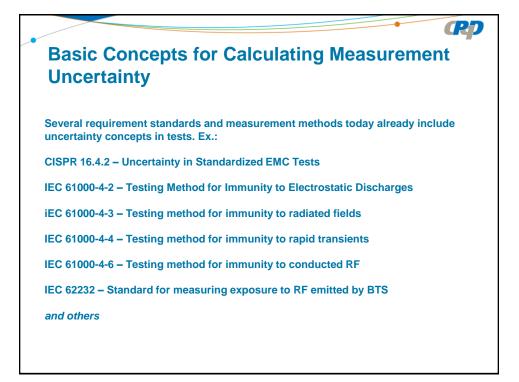
AR Tests – Normative Lir razil	nit for SAR Tests in
Usage Area	Limits – 10g Cube
Usage Area Head	Limits – 10g Cube 2W/kg
Head	2W/kg

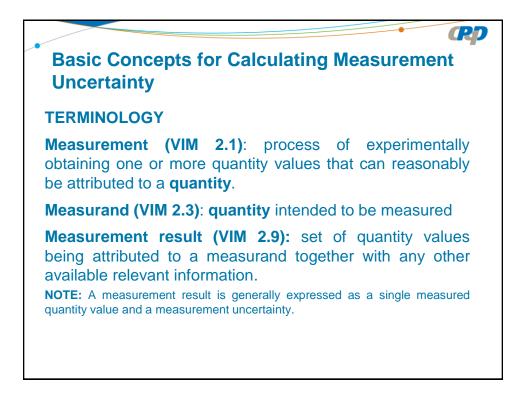


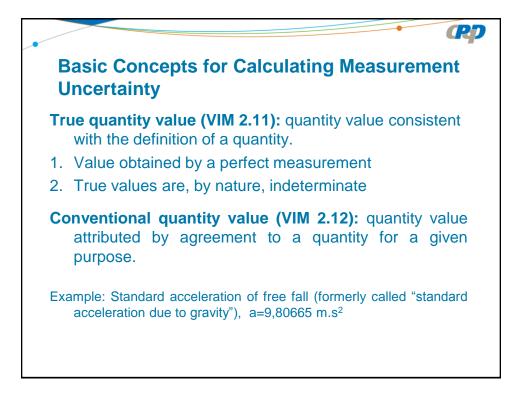


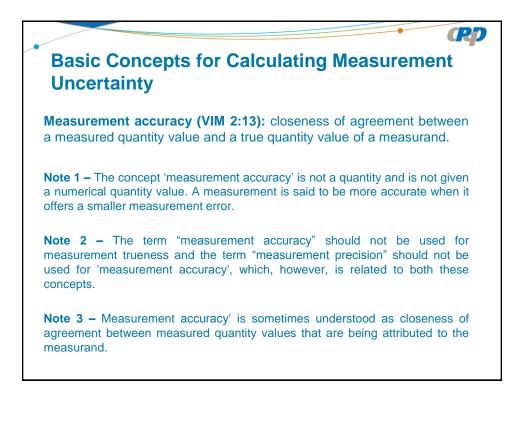


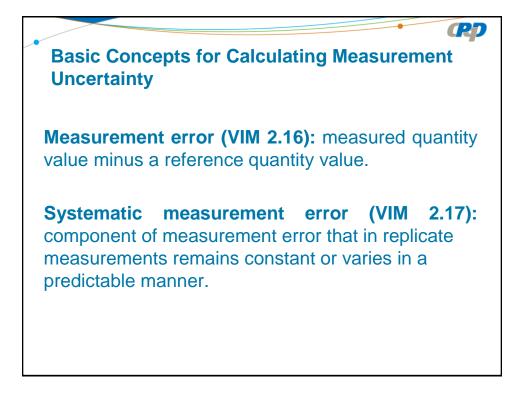














P7

**Note 1 –** A reference quantity value for a systematic measurements remains constant or varies in a predictable manner.

**Note 2 –** Systematic measurement error, and its causes, can be known or unknown. A correction can be applied to compensate for a known systematic measurement.

error.

**Note 3 –** Systematic measurement error equals measurement error minus random measurement error.



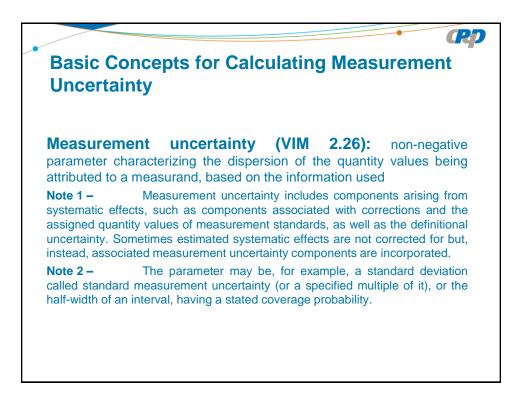
**P**7

**Random measurement error (VIM 2.19):** component of measurement error that in replicate measurements varies in an unpredictable manner.

**Note 1 –** A reference quantity value for a random measurement error is the average that would ensue from an infinite number of replicate measurements of the same measurand random measurement error.

**Note 2 –** Random measurement errors of a set of replicate measurements form a distribution that can be summarized by its expectation, which is generally assumed to be zero, and its variance.

**Note 3 –** Random measurement error equals measurement error minus systematic measurement error.

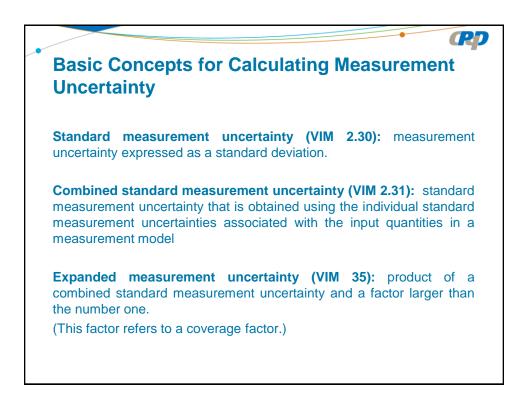


### **Basic Concepts for Calculating Measurement Uncertainty**

**P**7

**Note 3** – Measurement uncertainty comprises, in general, many components. Some of these may be evaluated by Type A evaluation of measurement uncertainty from the statistical distribution of the quantity values from series of measurements and can be characterized by standard deviations. The other components, which may be evaluated by Type B evaluation of measurement uncertainty, can also be characterized by standard deviations, evaluated from probability density functions based on experience or other information.

**Note 4 –** In general, for a given set of information, it is understood that the measurement uncertainty is associated with a stated quantity value attributed to the measurand. A modification of this value results in a modification of the associated uncertainty.





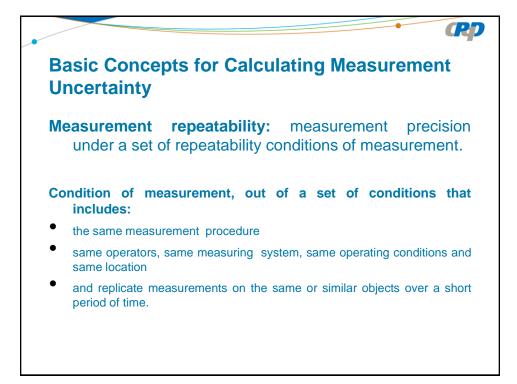
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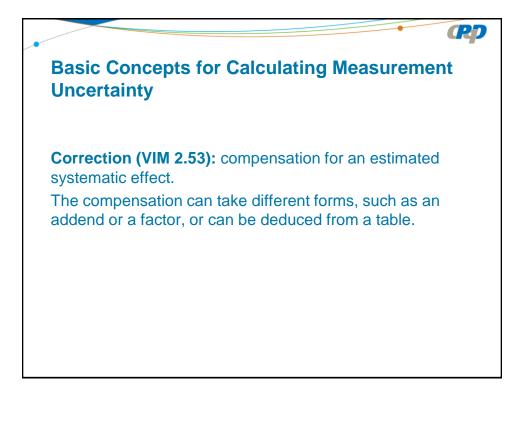
The combined standard uncertainty is calculated by the following expression where u(xi) is the standard uncertainty of a component and ci is the sensitivity coefficient.

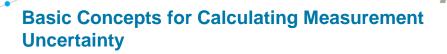
$$u_{\mathsf{c}}(y) = \sqrt{\sum_{i} c_i^2 u^2(x_i)}$$

Thus the expanded uncertainty can be calculated by the following expression where the factor kp is the coverage factor.

$$U(y) = k_p . u_c(y)$$





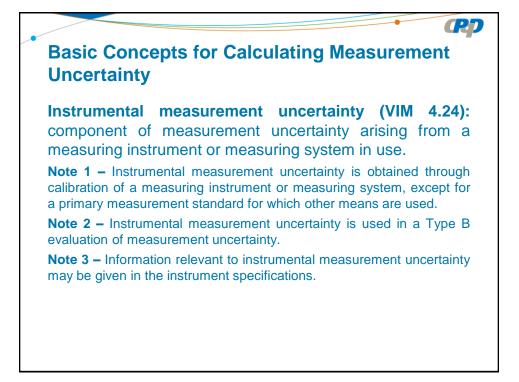


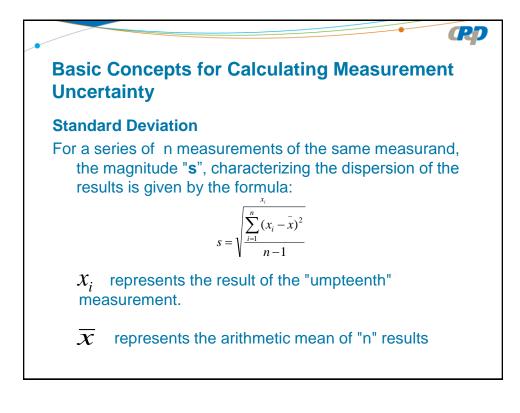
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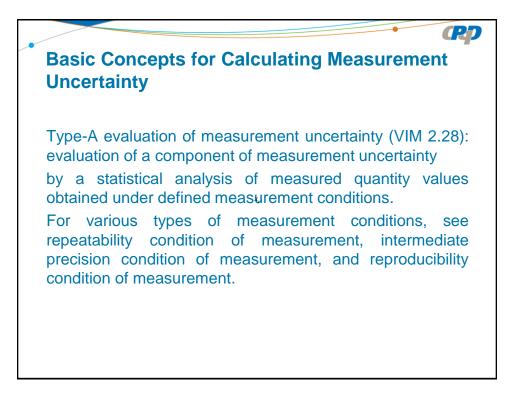
Components of measurement uncertainty should be grouped into two categories:

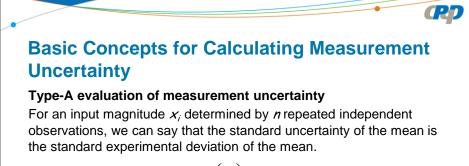
Type A evaluation of measurement uncertainty from the statistical distribution of the quantity values from series of measurements and can be characterized by standard deviations

Type B evaluation of measurement uncertainty, can also be characterized by standard deviations, evaluated from probability density functions based on experience or other information





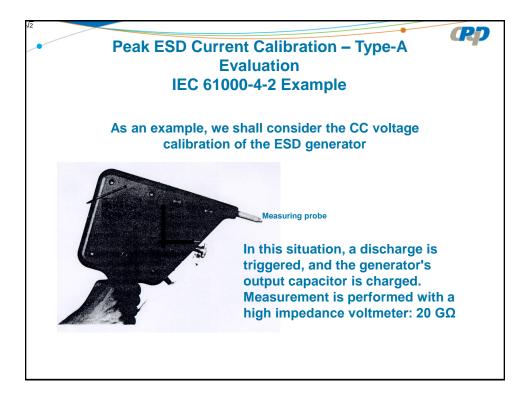




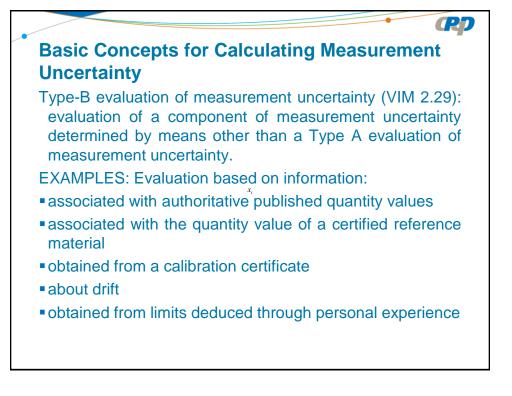
$$u(x_i) = s\left(\bar{x_i}\right)$$
$$u(x) = s\left(\bar{x_i}\right) = \frac{S(x)}{\sqrt{n}}$$

This is called type-A uncertainty standard, taking into consideration an adequate n number of observations.

For statistical reliability, n>10.



Peak ESD Curren Type-A Eva		n	(RP)
Nominal Voltage	8	kV	
	valor corrigido	coleta de dados	Example: Type-A
Aplicação	Tensão DC [V]	Tensão DC [mV]	evaluation of uncertainty
1	7957	322,6	uncertainty
2	8015	324,9	
3	8049	326,3	
4	8009	324,7	
5	8000	324,3	$\mathbf{s}(\mathbf{x})$
6	7911	320,7	$u_A(x) = \frac{s(x)}{\sqrt{10}}$
7	7956	322,5	<i>√</i> 10
8	8021	325,2	
9	7973	323,2	
10	7996	324,2	
média	7988,6	323,86	
S(x) (%)	0,50	0,50	
U(x) tipo A (%) 68%	0,16	0,16	

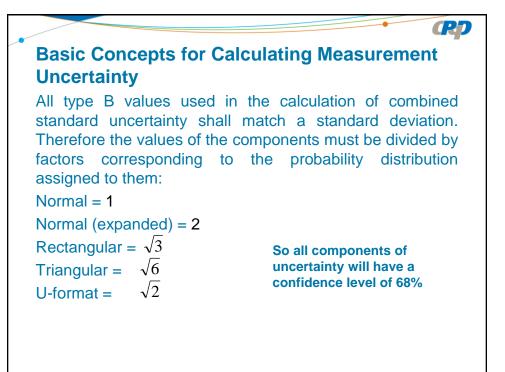


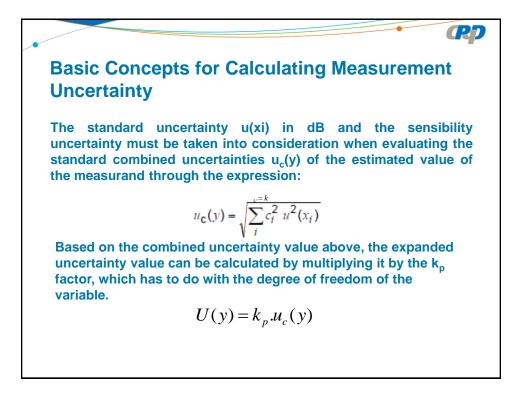
### **Basic Concepts for Calculating Measurement Uncertainty**

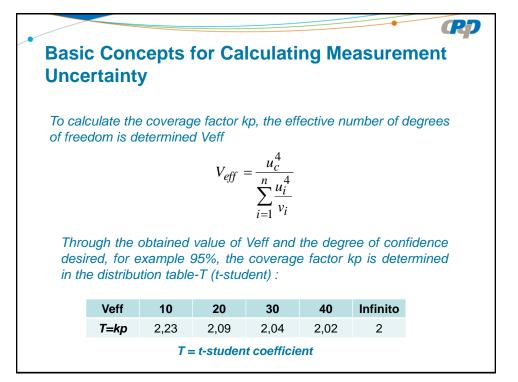
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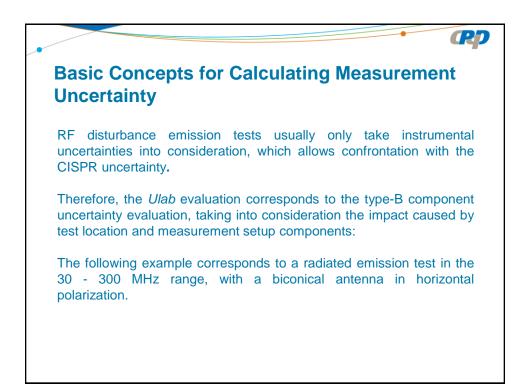
Components related to type B uncertainty are related to instruments and accessories which usually need to be calibrated.

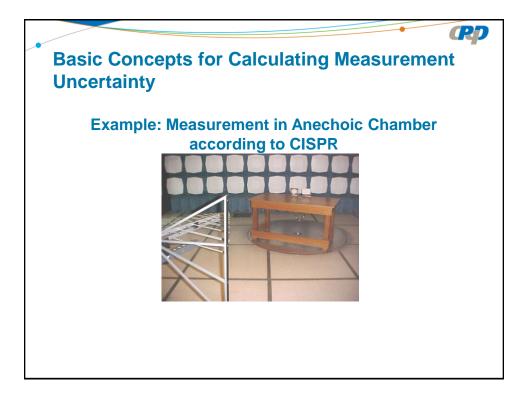
The uncertainty value presented in calibration certificates usually are expanded measurement uncertainty. Thus, we must divide its value by the corresponding coverage factor in order to calculate the combined uncertainty of the measurand.



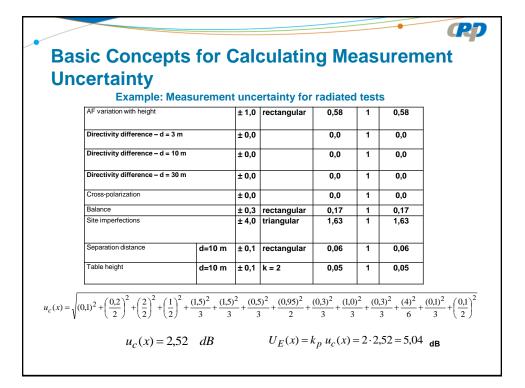




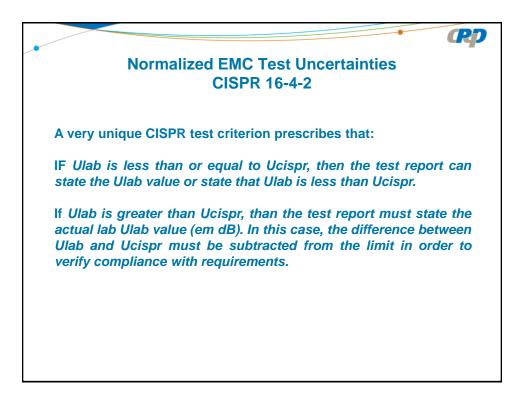


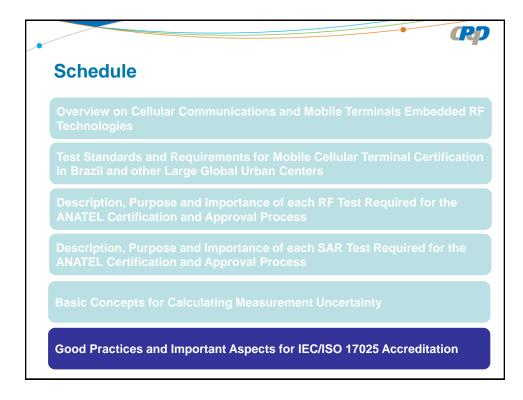


Example: Mea	surement u	ncertainty fo	r radiate	d tests	
Input quantity		tainty de x <sub>i</sub>	u(x <sub>i</sub> )		c, u(x,
Xi	dB	Probability	dB	1	dB
		distribution			
Receiver reading	± 0,1	k =1	0,1	1	0,1
Attenuation antenna-receiver	± 0,2	k = 2	0,1	1	0,1
Fator de antena	± 2,0	k = 2	1,0	1	1,0
Receiver correction Sine wave voltagey	± 1,0	k = 2	0,5	1	0,5
Pulse amplitude response	± 1,5	rectangular	0,87	1	0,87
Pulse repetition rate response	± 1,5	rectangular	0,87	1	0,87
Noies floor proximity	± 0,5	rectangular	0,29	1	0,29
Mismatch antenna-receiver	+0,9/-1,0	U-shaped	0,67	1	0,67
Antenna corrections	± 0,3	rectangular	0,17	1	0,17
AF frequency interpolation		_			



Normalized EMC Test U CISPR 16-4-2		R
	'	
The CISPR 16-4-2 document takes ins and aspects of the setup into considerat disturbance measurements. The estim	ion when dealing	with RF
called Ucispr.		
Called Ucispr. Measurement		Ucispr
Measurement	(9 kHz to 150 kHz)	U <sub>cispr</sub> 3,8 dB
· · · · · · · · · · · · · · · · · · ·	(9 kHz to 150 kHz) (150 kHz to 30 MHz)	
Measurement		3,8 dB
Measurement Conducted disturbance at mains port using AMN	(150 kHz to 30 MHz)	3,8 dB 3,4 dB
Measurement Conducted disturbance at mains port using AMN Conducted disturbance at mains port using voltage probe	(150 kHz to 30 MHz) (9 kHz to 30 MHz)	3,8 dB 3,4 dB 2,9 dB
Measurement Conducted disturbance at mains port using AMN Conducted disturbance at mains port using voltage probe Conducted disturbance at telecommunication port using AAN	(150 kHz to 30 MHz) (9 kHz to 30 MHz) (150 kHz to 30 MHz)	3,8 dB 3,4 dB 2,9 dB 5,0 dB
Measurement Conducted disturbance at mains port using AMN Conducted disturbance at mains port using voltage probe Conducted disturbance at telecommunication port using AAN Conducted disturbance at telecommunication port using CVP	(150 kHz to 30 MHz) (9 kHz to 30 MHz) (150 kHz to 30 MHz) (150 kHz to 30 MHz)	3,8 dB 3,4 dB 2,9 dB 5,0 dB 3,9 dB

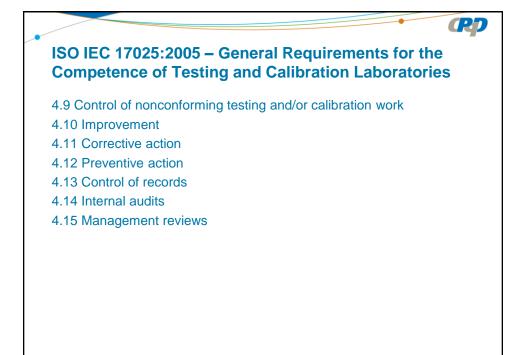


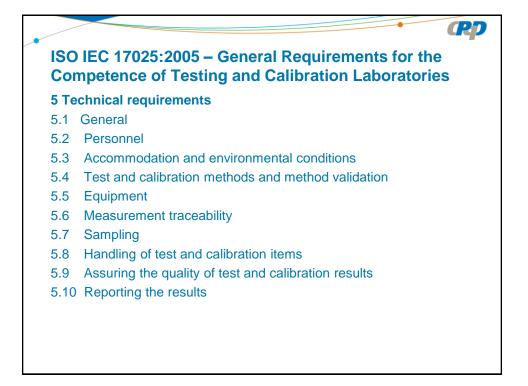


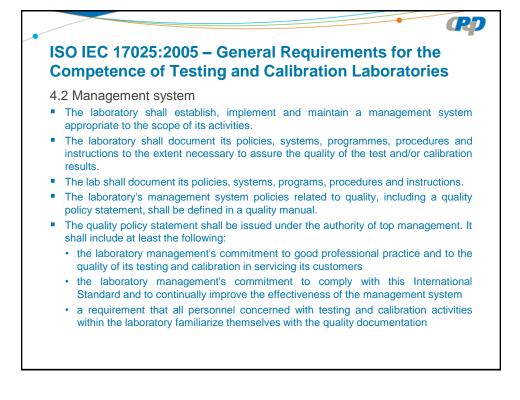
## GOOD LAB PRACTICES ISO IEC 17025:2005 – General Requirements for the Competence of Testing and Calibration Laboratories

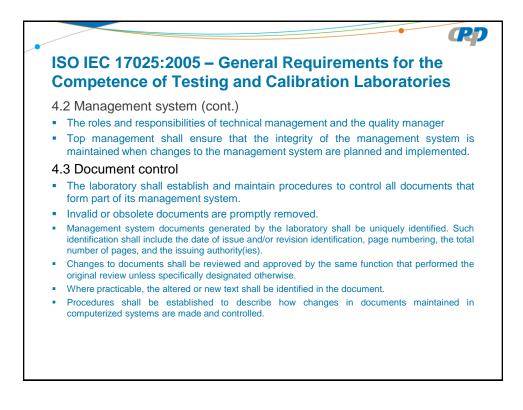
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### ISO IEC 17025:2005 – General Requirements for the Competence of Testing and Calibration Laboratories

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4.4 Review of requests, tenders and contracts

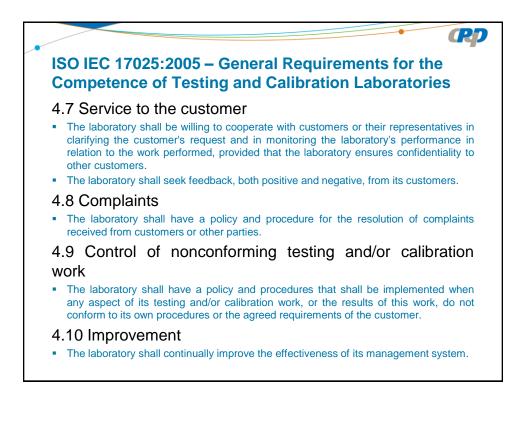
- The laboratory shall establish and maintain procedures for the review of requests, tenders and contracts.
- Records of reviews, including any significant changes, shall be maintained.
- The customer shall be informed of any deviation from the contract.
- If a contract needs to be amended after work has commenced, the same contract review process shall be repeated and any amendments shall be communicated to all affected personnel.

#### 4.5 Subcontracting of tests and calibrations

- The laboratory is responsible to the customer for the subcontractor's work, except in the case where the customer or a regulatory authority specifies which subcontractor is to be used.
- The laboratory shall maintain a register of all subcontractors that it uses for tests and/or calibrations and a record of the evidence of compliance with this International Standard for the work in question.

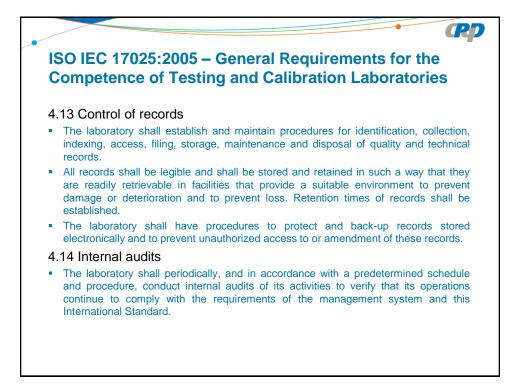
### 4.6 Purchasing services and supplies

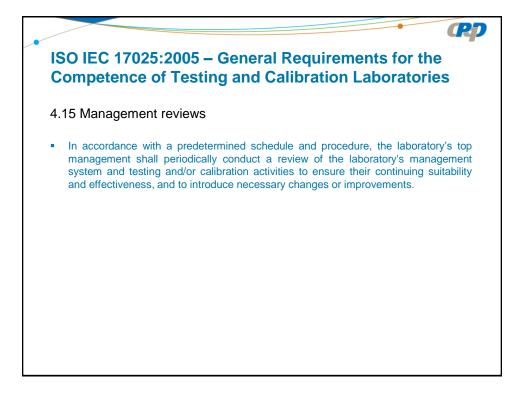
The laboratory shall have a policy and procedure(s) for the selection and purchasing
of services and supplies it uses that affect the quality of the tests and/or calibrations.

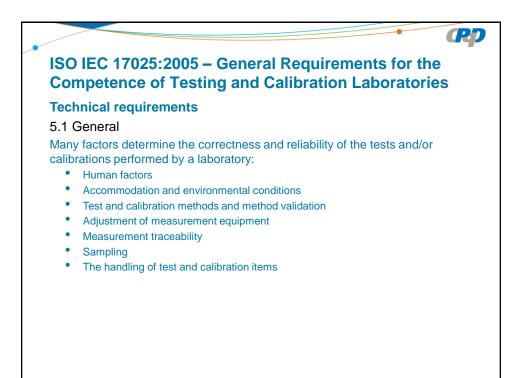


# Construction **ISO IEC 17025:2005 – General Requirements for the Competence of Testing and Calibration Laboratories 4.11 Corrective action** The laboratory shall establish a policy and a procedure and shall designate appropriate authorities for implementing corrective action when nonconforming work or departures from the policies and procedures in the management system or technical operations have been identified. The procedure for corrective action shall start with an investigation to determine the root cause(s) of the problem.

- Cause analysis is the key and sometimes the most difficult part in the corrective action procedure.
- The laboratory shall monitor the results to ensure that the corrective actions taken have been effective.
- 4.12 Preventive action
- Needed improvements and potential sources of nonconformities, either technical or concerning the management system, shall be identified.







## ISO IEC 17025:2005 – General Requirements for the Competence of Testing and Calibration Laboratories

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### **Technical requirements**

5.2 Personnel

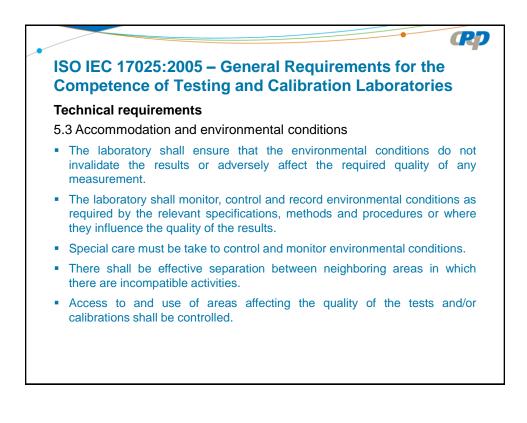
The management of the laboratory shall ensure the competence of all who:

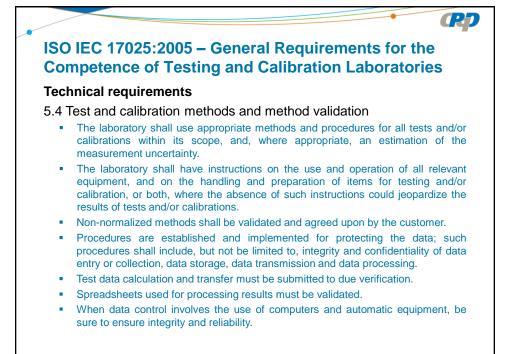
- operate specific equipment;
- perform tests and/or calibrations;
- evaluate results;
- and sign test reports and calibration certificates.

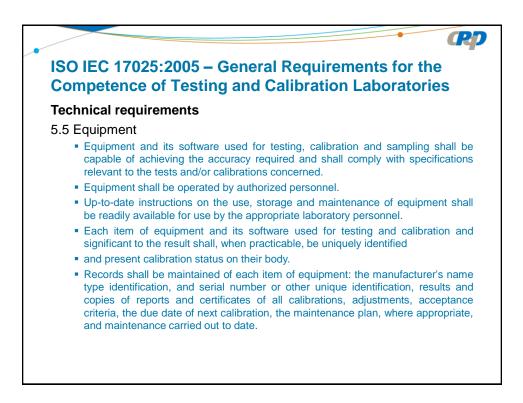
The management of the laboratory shall formulate the goals with respect to the education, training and skills of the laboratory personnel.

The laboratory shall have a policy and procedures for identifying training needs and providing training of personnel.

The laboratory shall maintain current job descriptions for managerial, technical and key support personnel involved in tests and/or calibrations, including the responsibilities with respect to performing tests and/or calibrations, to the planning of tests and/or calibrations and evaluation of results, for reporting opinions and interpretations, and to method modification and development and validation of new methods.







### ISO IEC 17025:2005 – General Requirements for the Competence of Testing and Calibration Laboratories Technical requirements

**P** 

### 5.6 Measurement traceability

- All equipment used for tests and/or calibrations having a significant effect on the accuracy or validity of the result of the test shall be calibrated before being put into service.
- Calibrations must be performed by bodies that can provide traceability to the International System, using calibration labs accredited by a competent organism, for example, CGCRE in Brazil. In other countries, ILAC members can be used.
- The laboratory shall have an established programme and procedure for the calibration of its equipment.
- Certifications must have the information needed to verify traceability.
- Intermediary verifications must be performed.

Note: CGCRE – General INMETRO Accreditation Coordination ILAC - International Laboratory Accreditation Cooperation

