



Materials Science & Technology

# **ICTs: from Cradle to e-Waste**

## A Life Cycle Assessment Study of Desktop PC Systems

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## Slide 1

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### Hilfe2

Diese Folie enthält zwei Mastergruppen (Master und Titelmaster), welche den Corporate-Design-konformen Auftritt definieren. Der jetzt zugewiesene Empa-Master 1 sieht für die Titelfolie das Empa-Logo vor. Den weiteren Folien ist kein Logo zugewiesen. Für längere Vorträge mit Zwischentiteln empfehlen wir, den Folien mit Zwischentiteln den Empa-Master 2 (mit Logo unten rechts) zuzuweisen. Dazu öffnen Sie via Ansicht > Aufgabenbereich > Folien-Entwurfsvorlage rechts die Masterauswahl. Nun markieren Sie im linken Ansichtsfenster die Folien, denen Empa-Master 2 zugewiesen werden soll (mindestens zwei, ansonsten für den ganzen Satz Empa-Master 1 verwendet wird). Weitere Hilfe erhalten Sie bei Monika Ernst, 4995 (Empa, Dübendorf)

M. Ernst, 04/02/2005

# Problem:

## Society is overusing the services provided by Nature → What is the role of ICT?

**ICT is a necessary part of the solution**



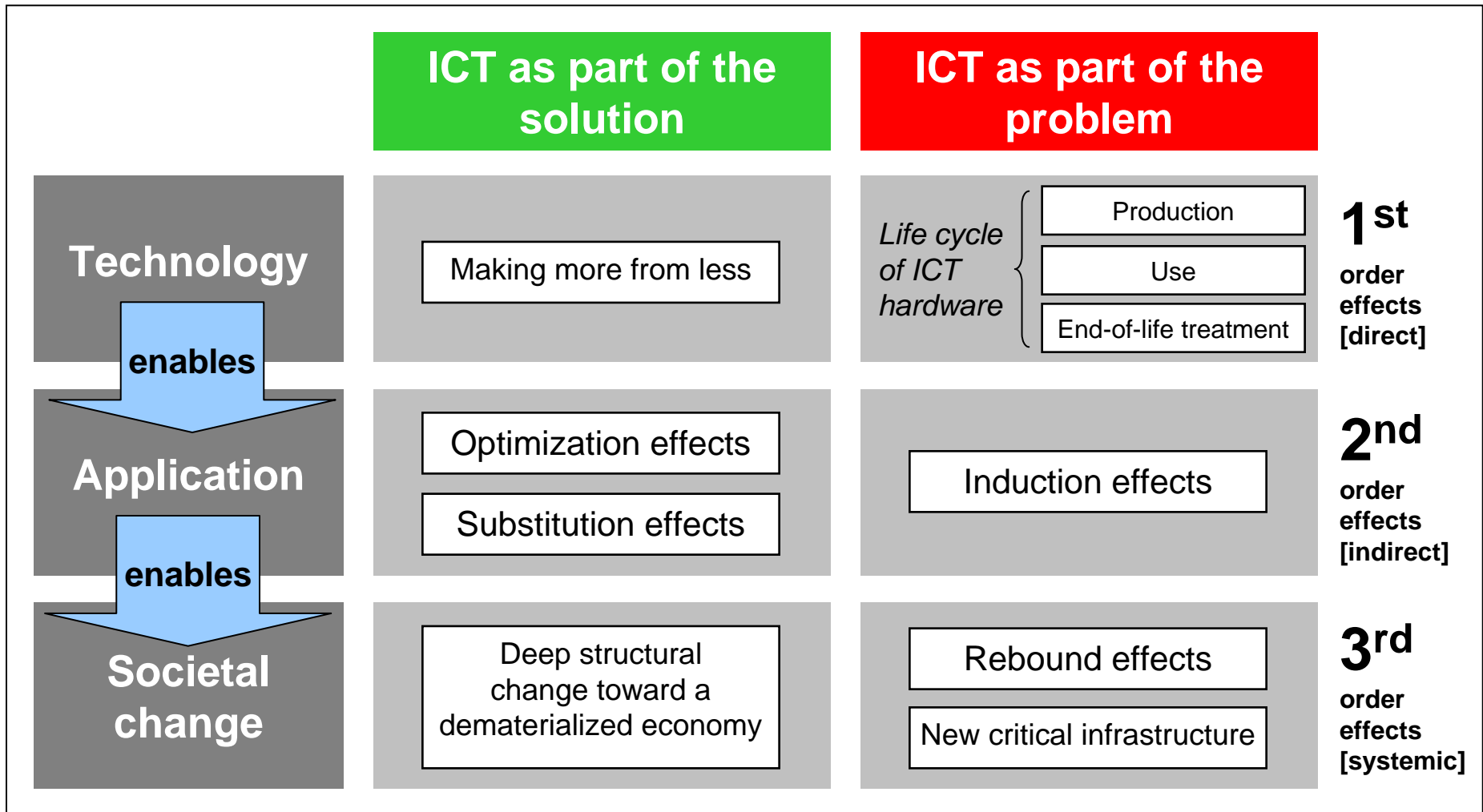
**ICT is part of the problem**

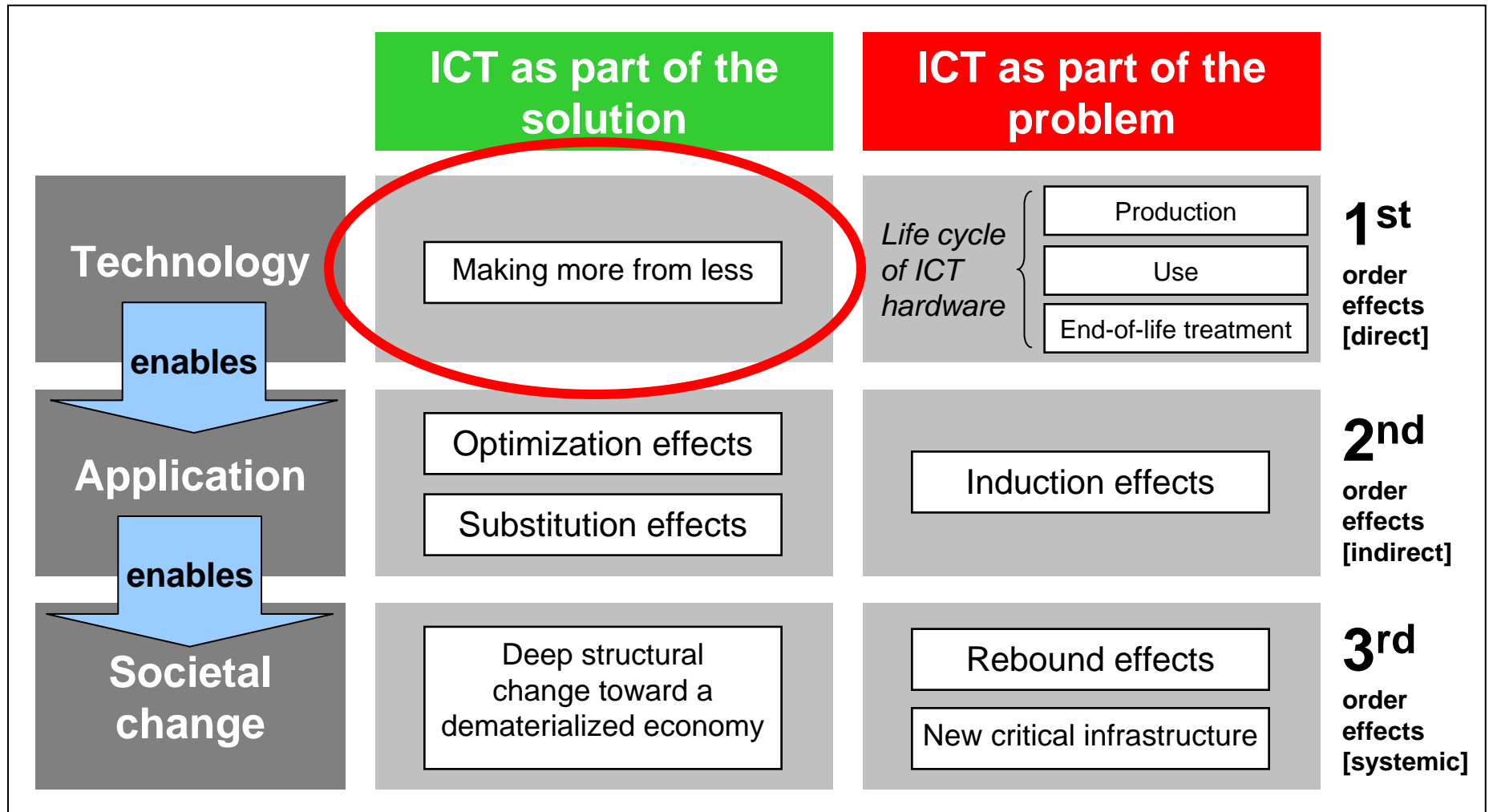


# A Conceptual Framework

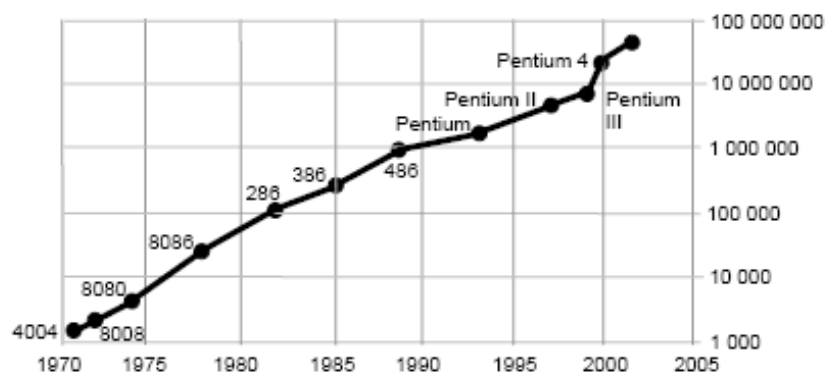
LCA of Desktop PC Systems  
e-Waste – the Key Problem  
Findings and Conclusions

# Conceptual Framework

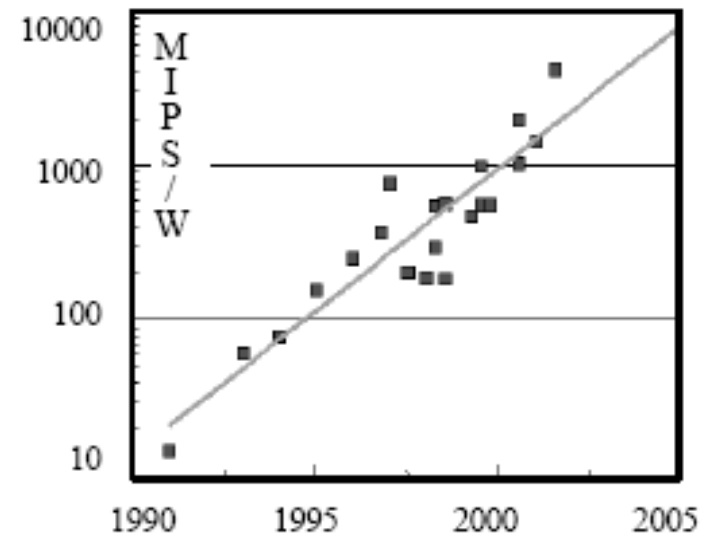




# Making More from Less

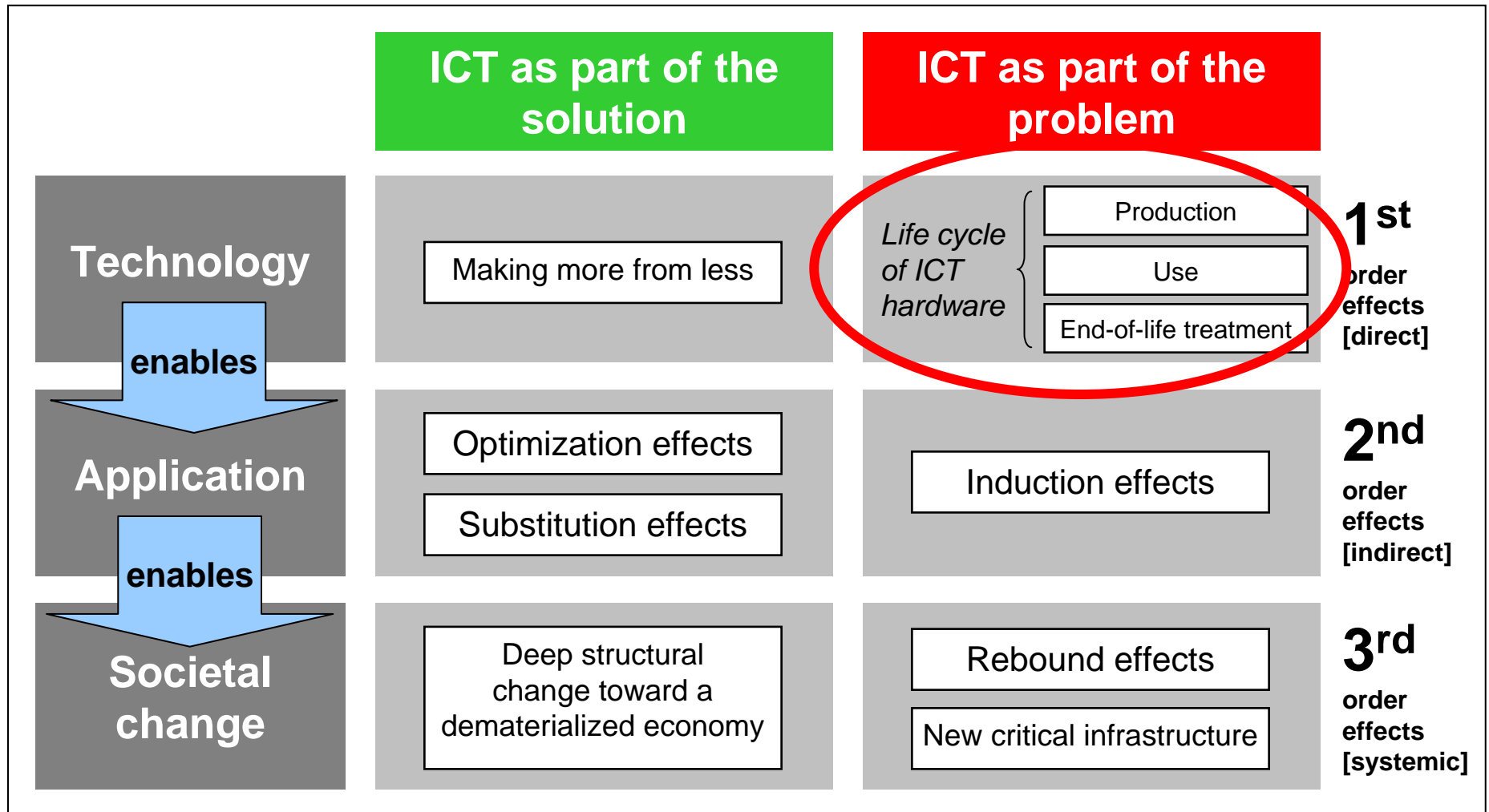


Moore's Law (Source: Mattern, 2005)



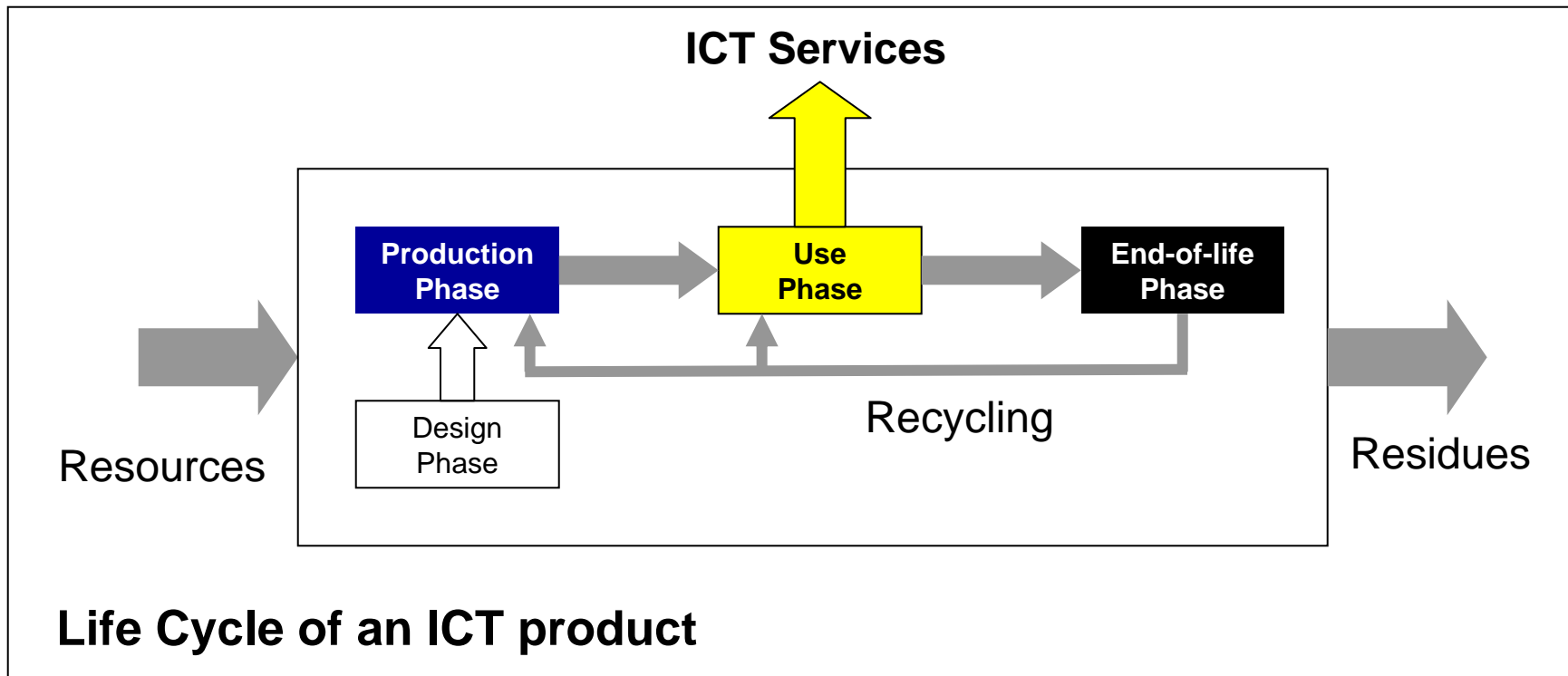
Moore's Law in terms of **energy** efficiency (Source: Mattern, 2005)

If other industries would make the same progress in efficiency...





# The Life Cycle of ICT Hardware



**Life Cycle Assessment (LCA) studies calculate the relevant environmental impacts of the life cycle per functional unit.**

A Conceptual Framework

# LCA of Desktop PC Systems

e-Waste – the Key Problem

Findings and Conclusions

## Method

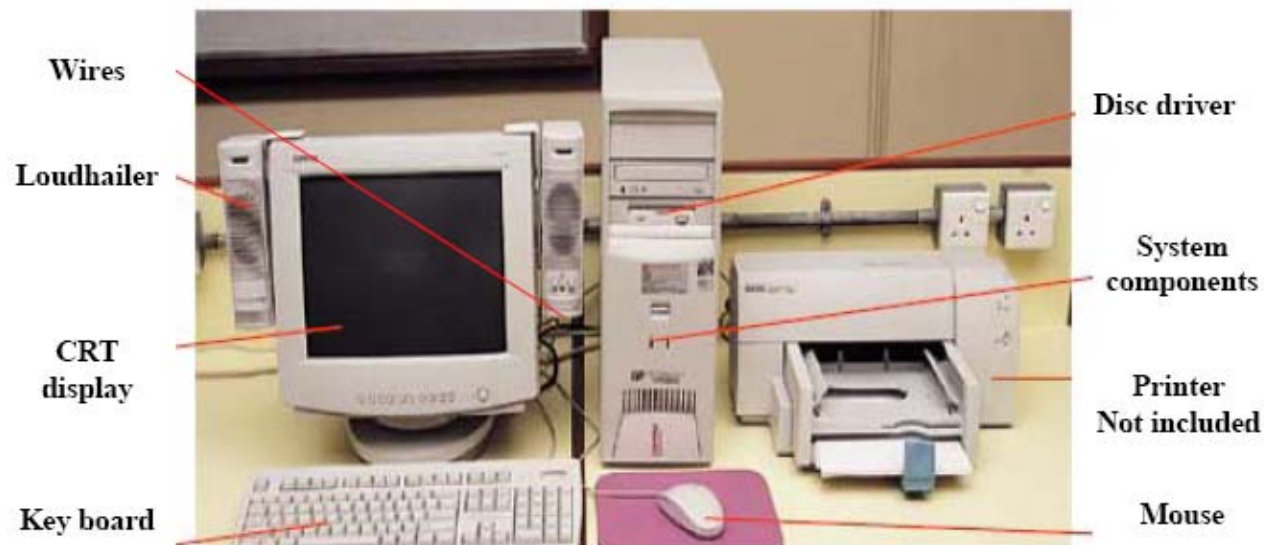
Life Cycle Assessment (LCA) is a method/tool for the **estimation** of the **ecological effects** that are connected with a product / with a service / with a process / with a technology / etc.

Basic principle is a 2-step procedure with:

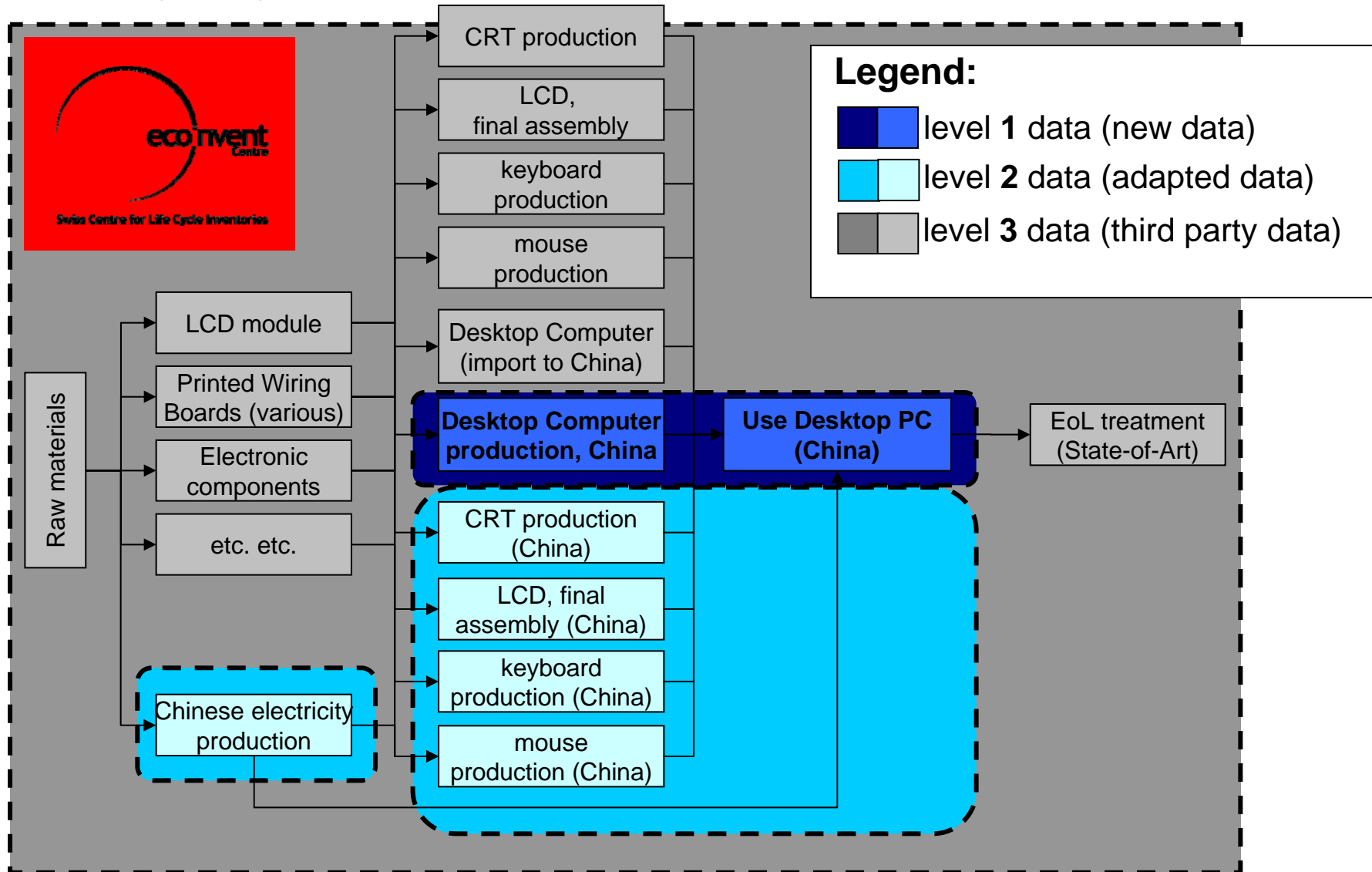
- **(i) Collection** of the **interactions** of a system with its own environment (*Input-Output-Analysis*), plus
- **(ii) Assessment** of each single environmental impact

## Functional Unit

The complete life cycle of a desktop PC system (50% CRT, 50% LCD screen), used in China during 6 years, including e-waste treatment (state-of-art).



# Inventory Analysis

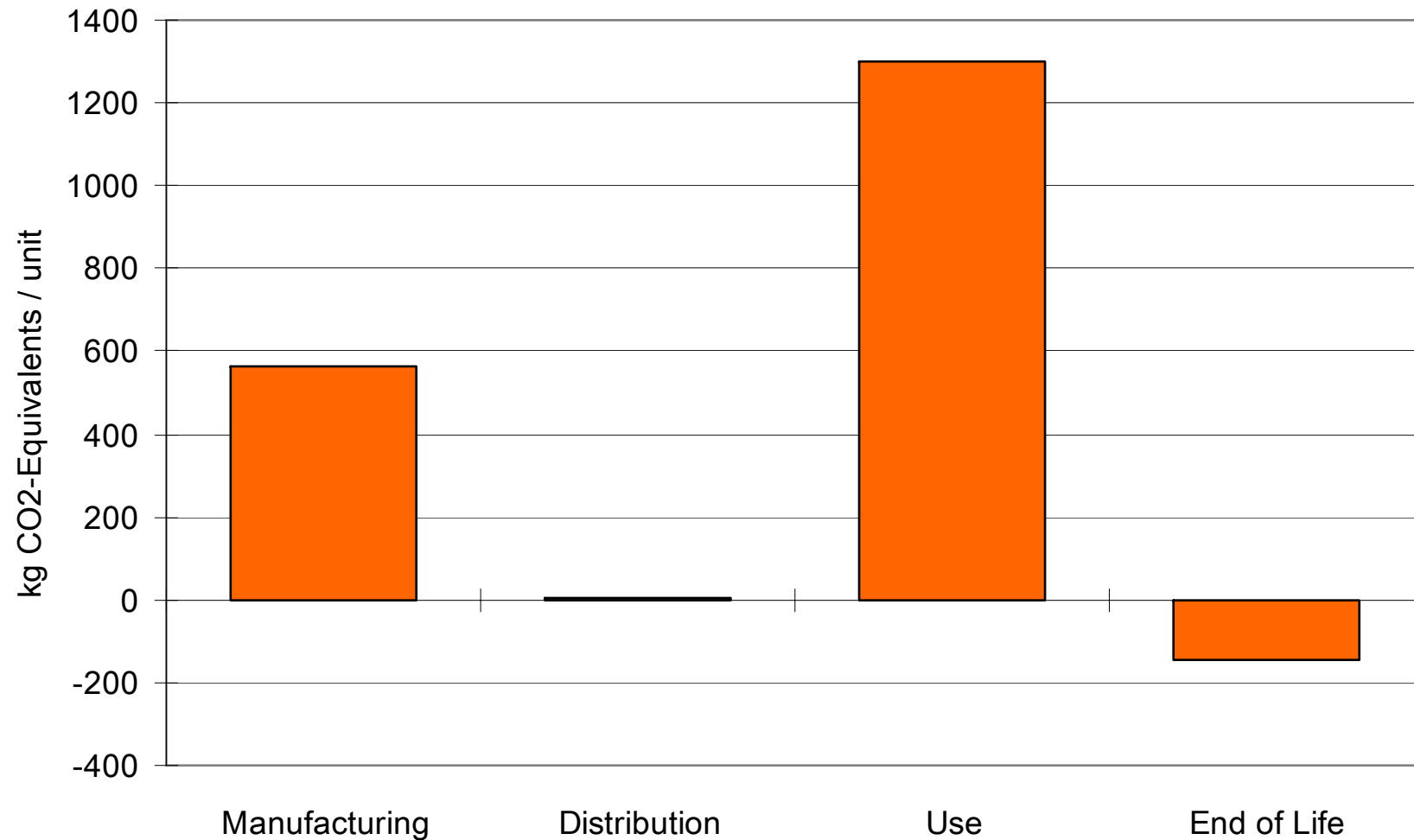


## The Life Cycle's Cumulative Energy Demand

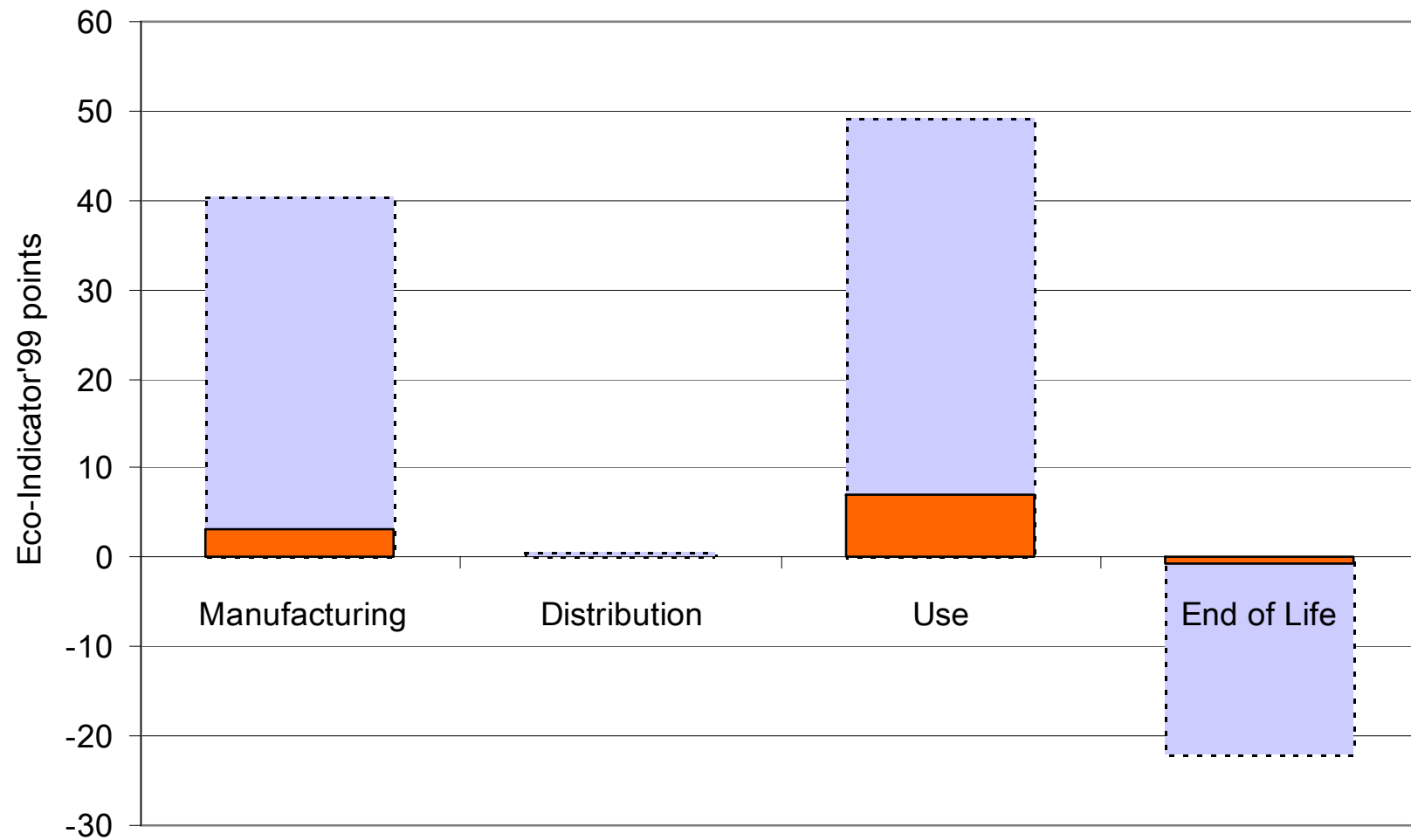
**Example:** 81 Mio desktop PCs produced in China in 2005

- **Production:** When these PCs are sold, they have already consumed **54'000 GWh** of energy
- **Use:** When they are used under average conditions, they consume **18'000 GWh/a**
- **End-of-Life:** Material recycling can theoretically save **20-25%** of the production energy, mainly by avoiding primary production of the metals recovered.

## The Life Cycle's Greenhouse Warming Potential

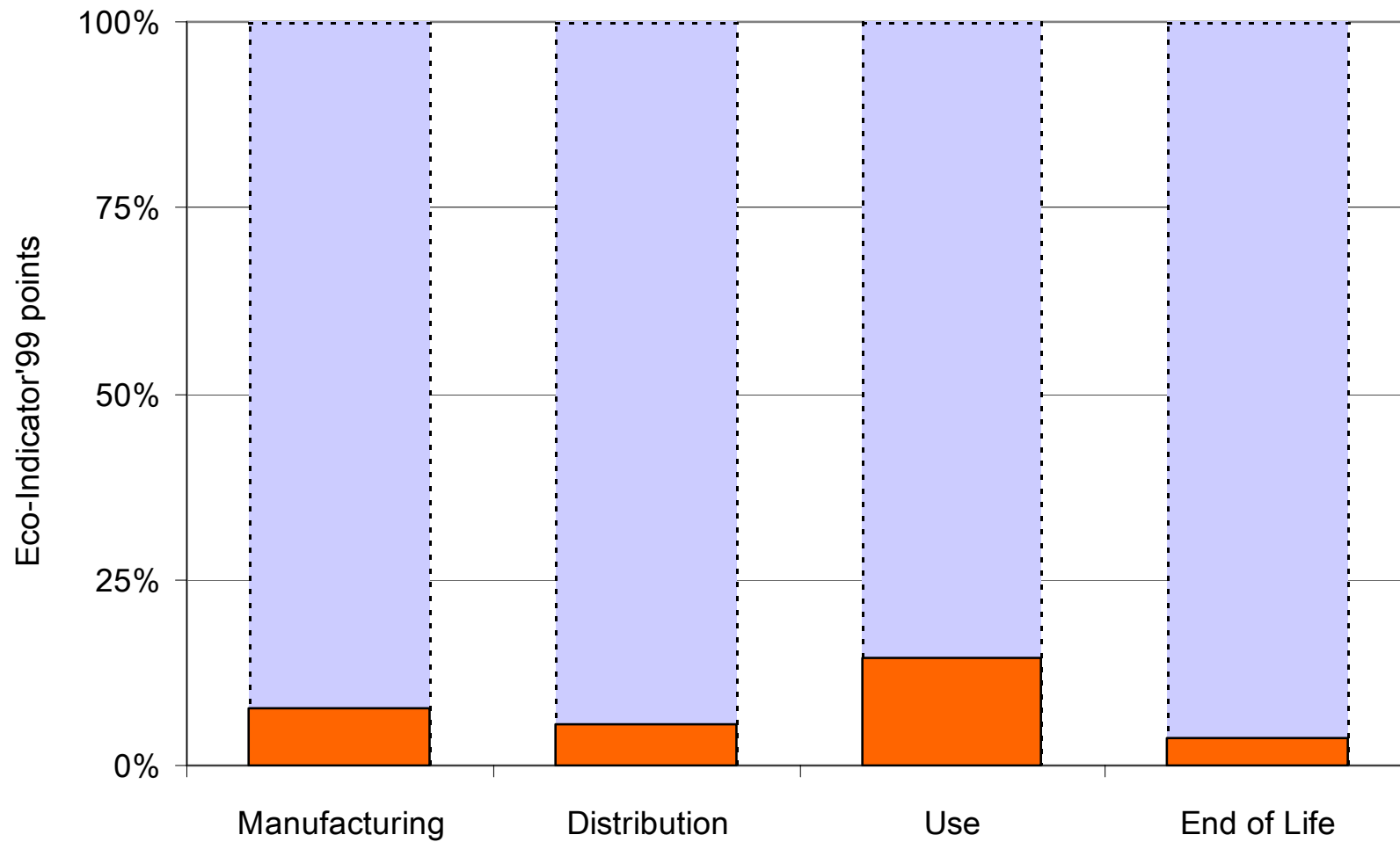


## The Life Cycle's Greenhouse Warming Potential vs EIP-Total

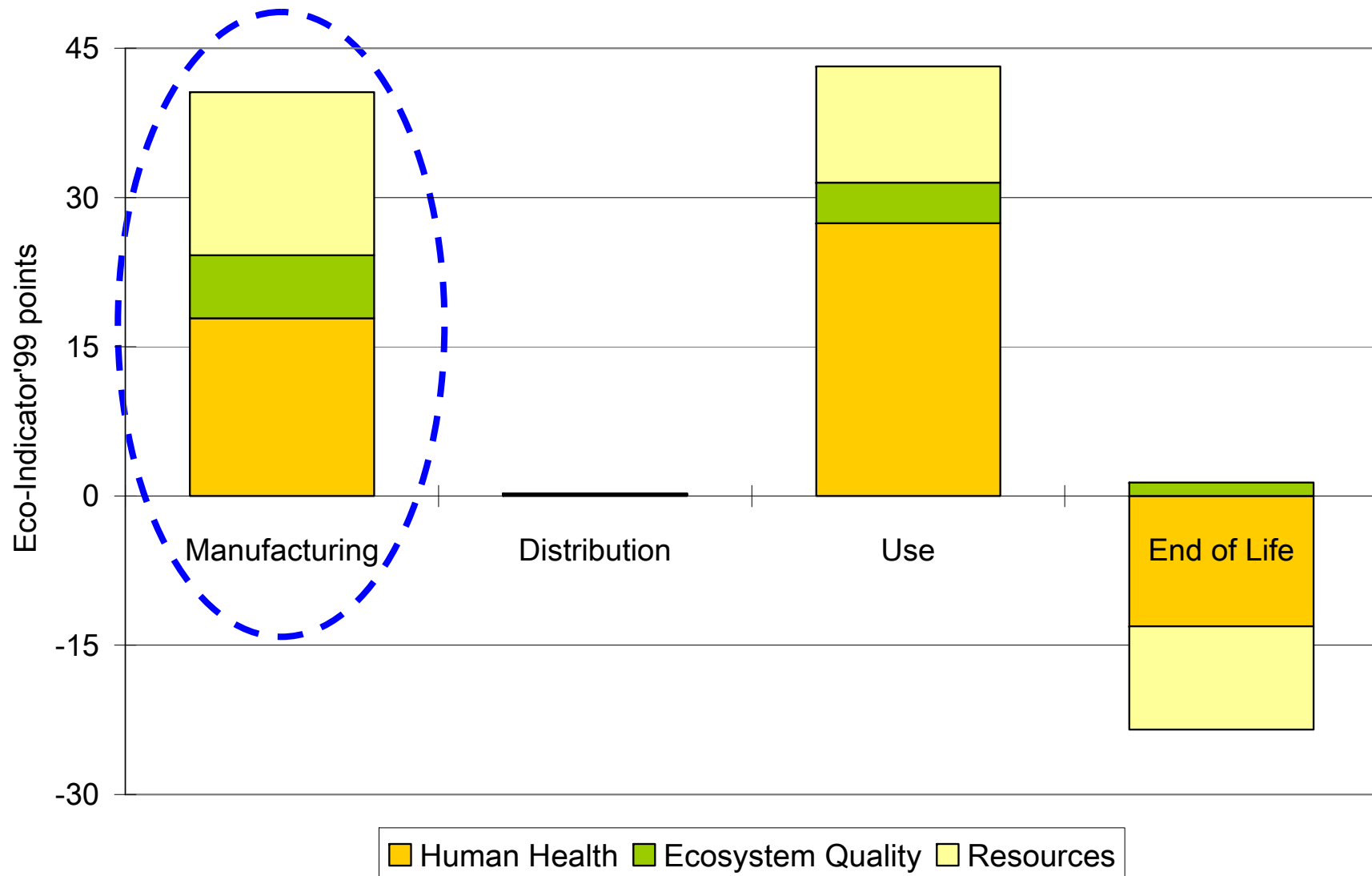




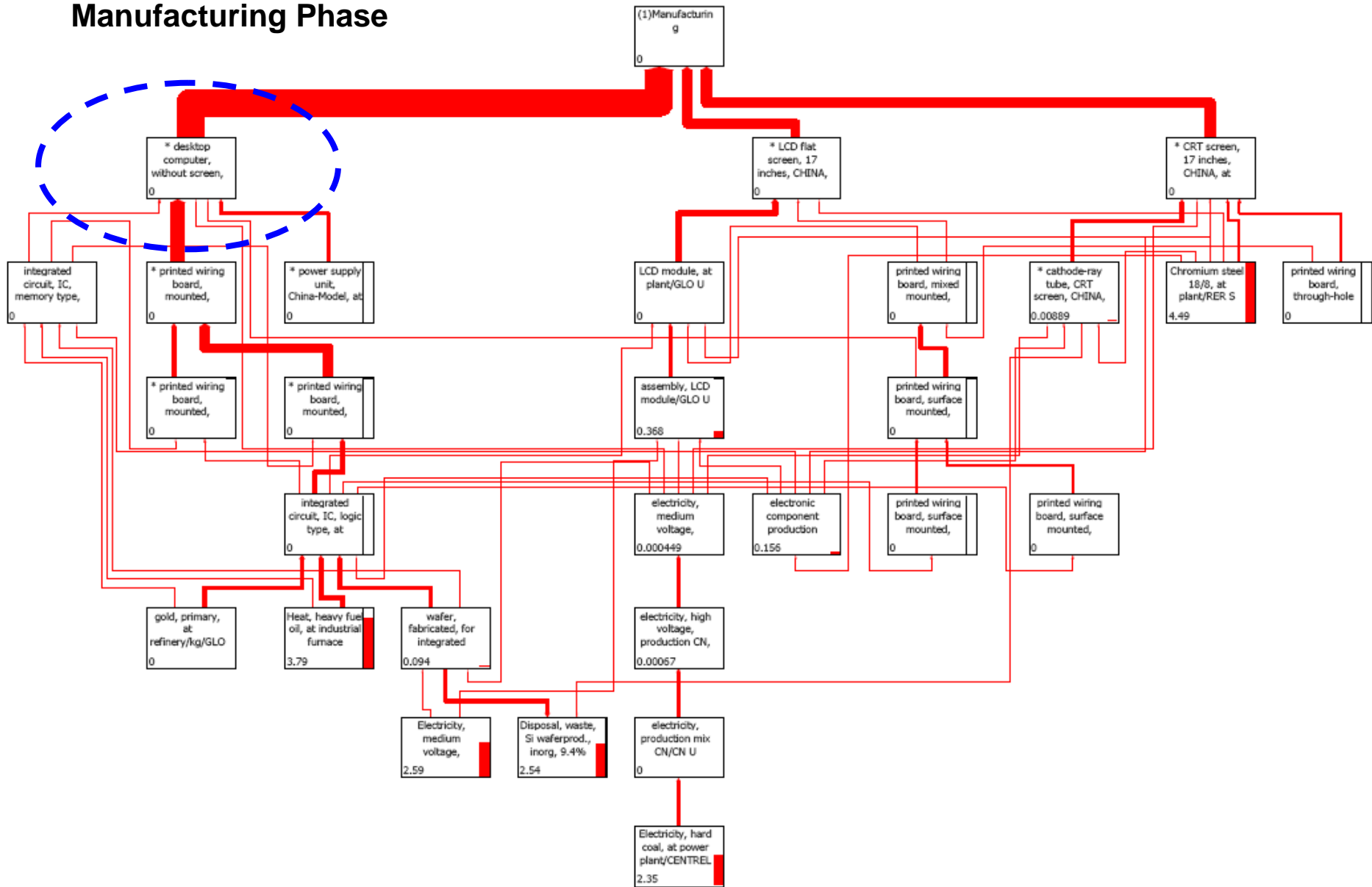
## The Life Cycle's Greenhouse Warming Potential vs EIP-Total

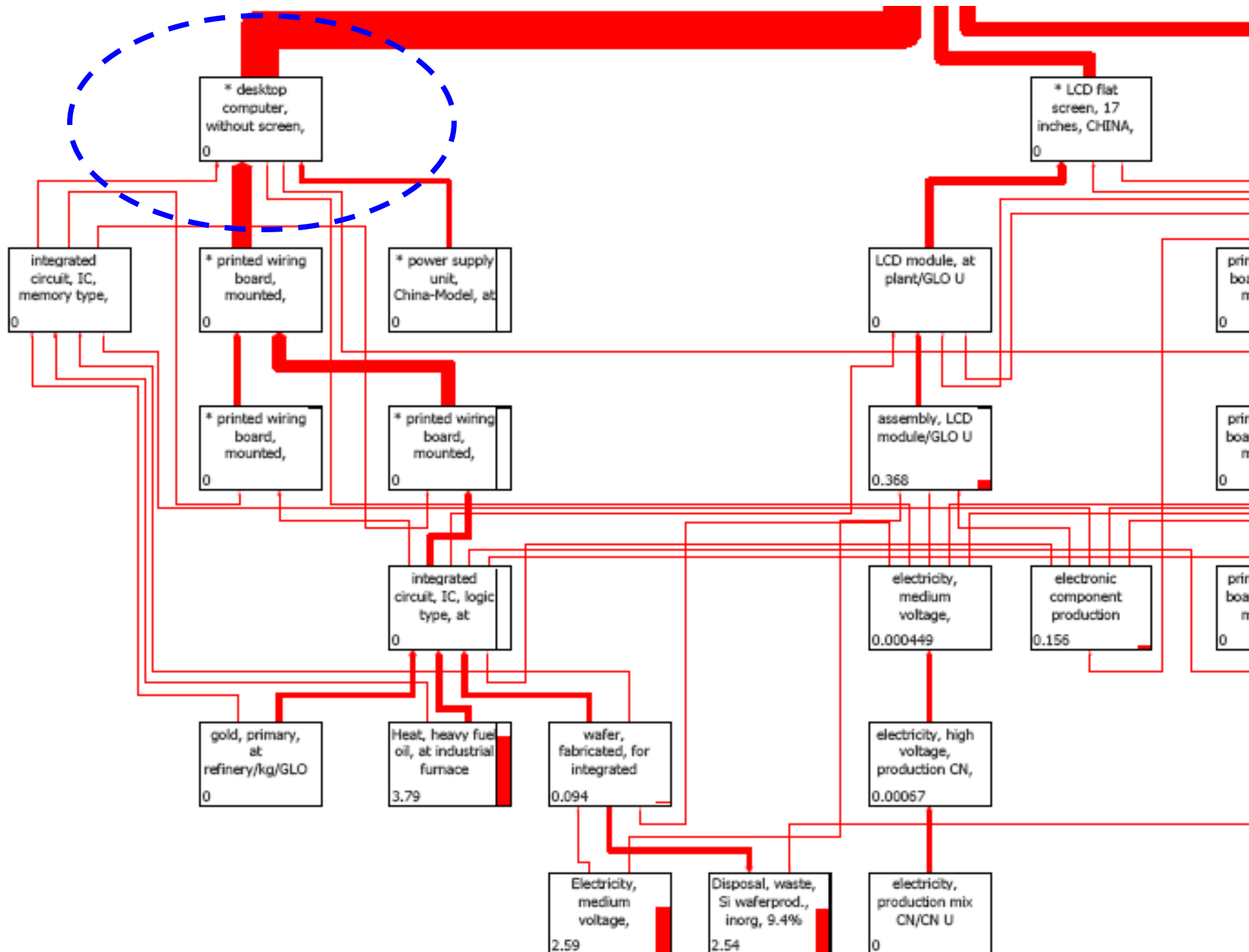


## The Life Cycle's Aggregated Environmental Impacts

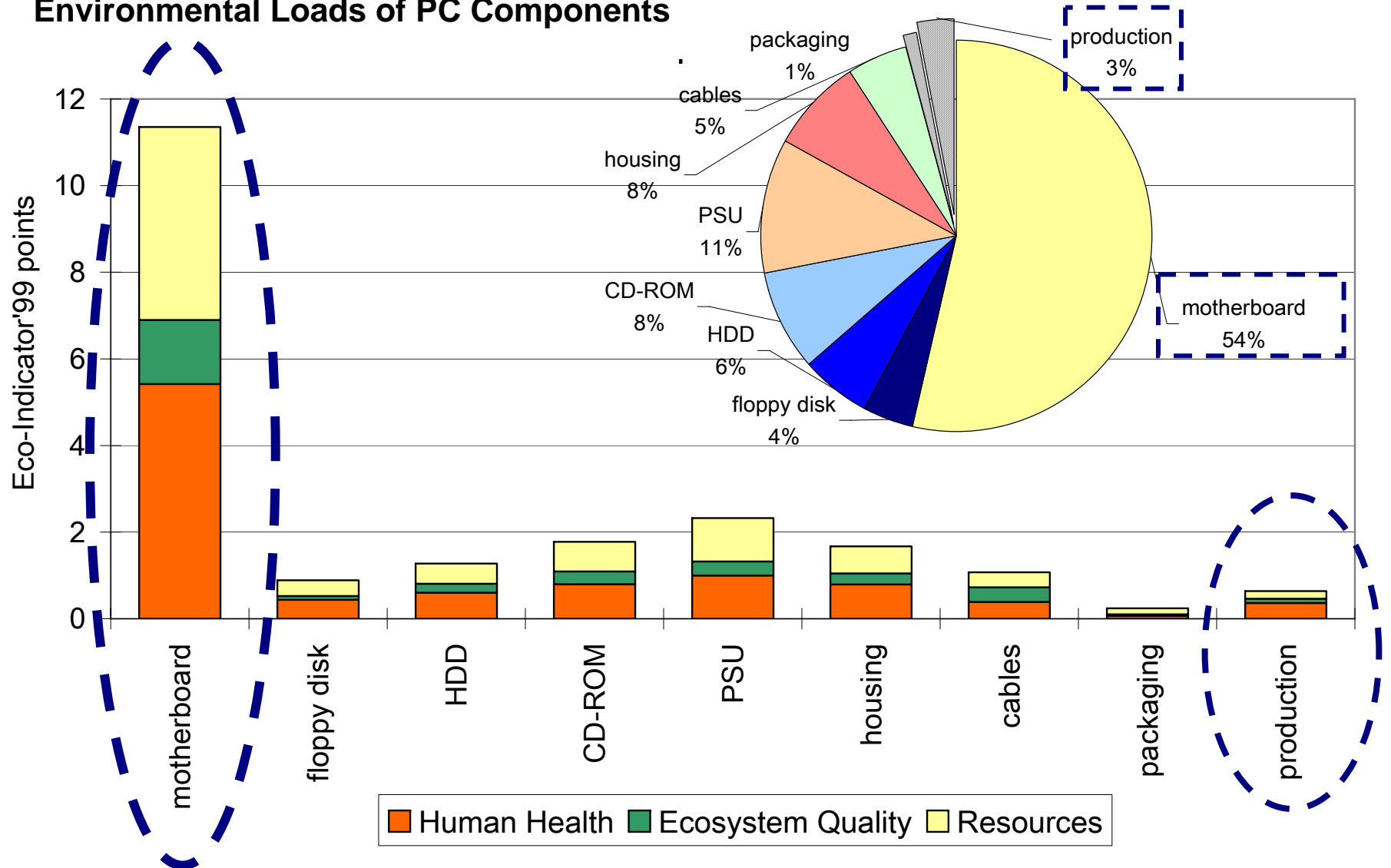


# Manufacturing Phase

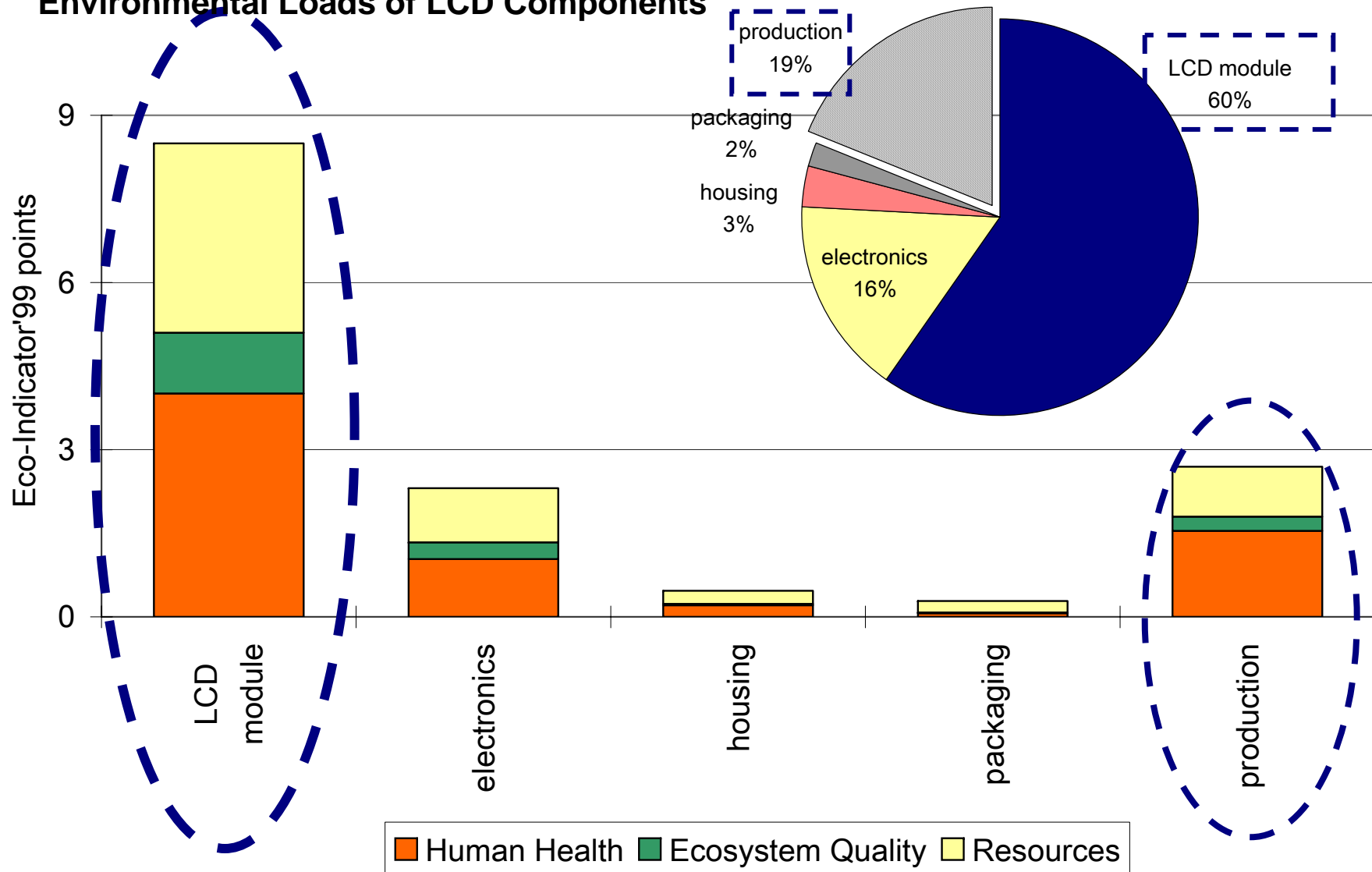




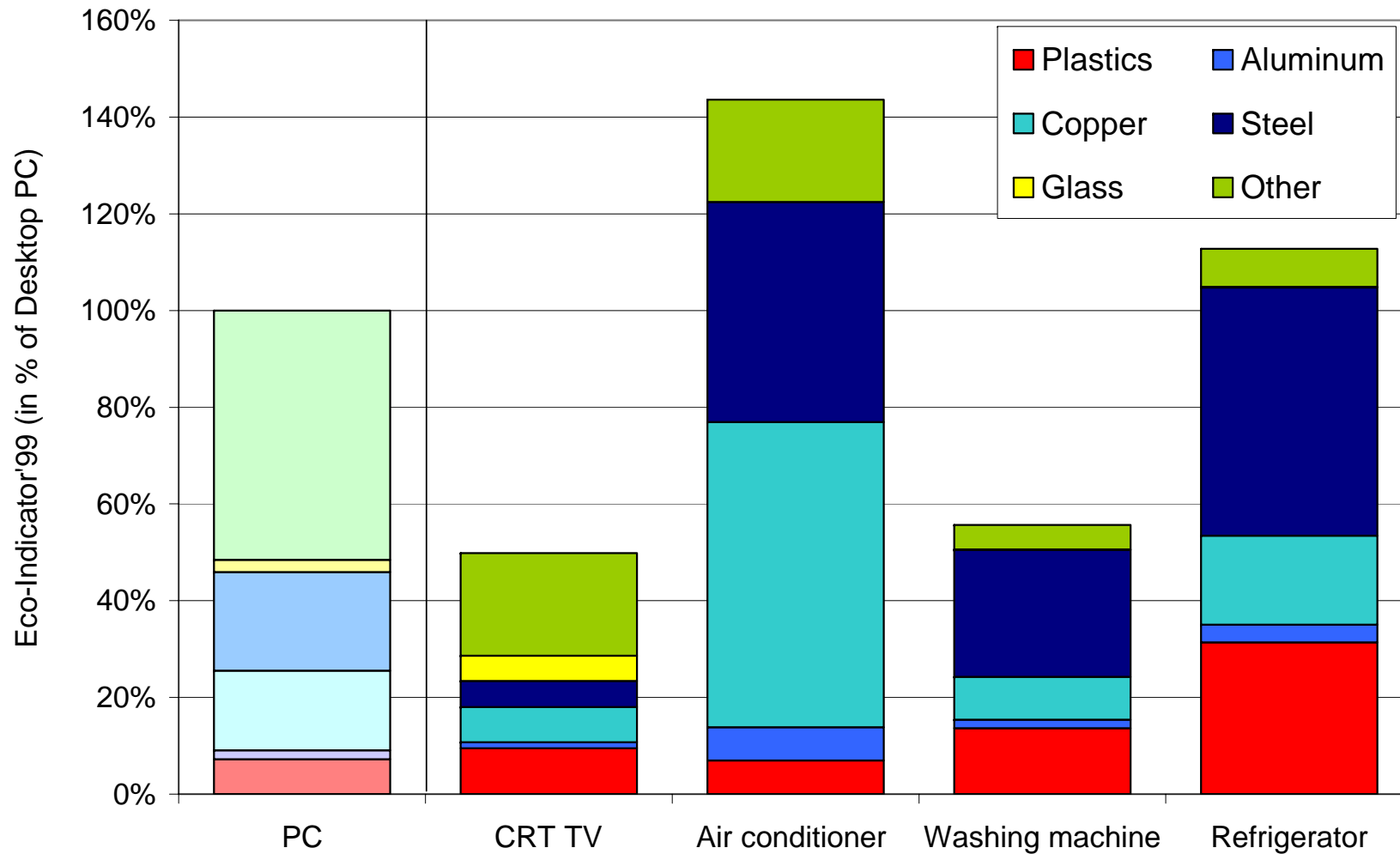
## Environmental Loads of PC Components



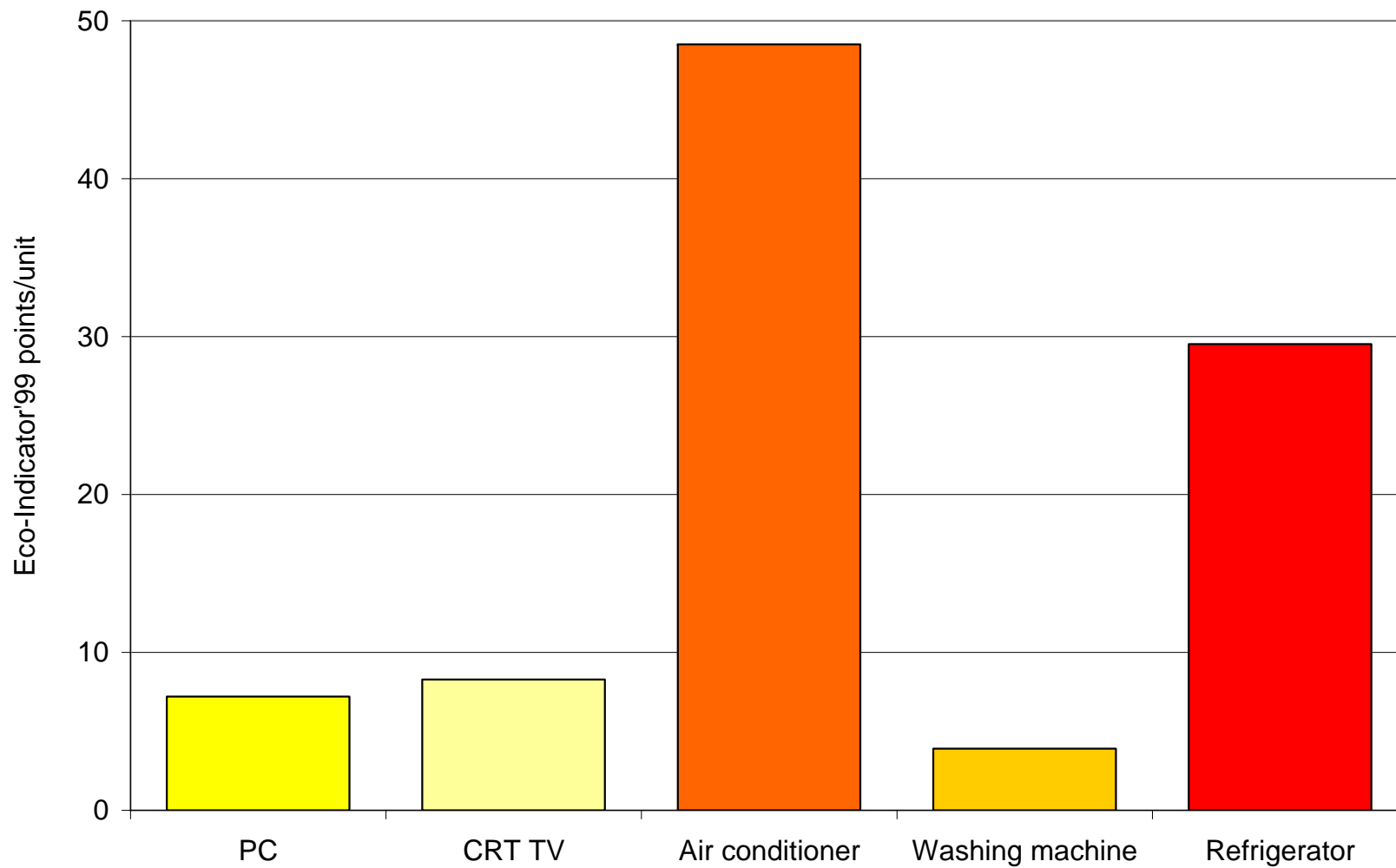
### Environmental Loads of LCD Components



## Environmental Loads of other Devices



## Environmental Impacts of other Devices in the Use Phase





A Conceptual Framework  
LCA of Desktop PC Systems

# e-Waste – the Key Problem

Findings and Conclusions


## e-Waste Categories

1. Large household appliances
2. Small household appliances
3. IT and telecommunications equipment
4. Consumer equipment
5. Lighting equipment
6. Electrical and electronic tools (with the exception of large-scale stationary industrial tools)
7. Toys, leisure and sports equipment
8. Medical devices (with the exception of all implanted and infected products)
9. Monitoring and control instruments
10. Automatic dispensers

Source: EU WEEE Directive. (2003)

## e-Waste Categories

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1994: ~ 20 Millionen PCs obsolete  
2004: ~ 100 Millionen PCs obsolete  
180 Millionen PCs sold

# Elements Used in Electronics

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
	1A	2A	3B	4B	5B	6B	7B	8B	8B	8B	1B	2B	3A	4A	5A	6A	7A	8A
1	1 <b>H</b> 1.008																	2 <b>He</b> 4.003
2	3 <b>Li</b> 6.941	4 <b>Be</b> 9.012											5 <b>B</b> 10.81	6 <b>C</b> 12.01	7 <b>N</b> 14.01	8 <b>O</b> 16.00	9 <b>F</b> 18.99	10 <b>Ne</b> 20.18
3	11 <b>Na</b> 22.99	12 <b>Mg</b> 24.30											13 <b>Al</b> 26.98	14 <b>Si</b> 28.09	15 <b>P</b> 30.97	16 <b>S</b> 32.07	17 <b>Cl</b> 35.45	18 <b>Ar</b> 39.95
4	19 <b>K</b> 39.1	20 <b>Ca</b> 40.08	21 <b>Sc</b> 44.96	22 <b>Ti</b> 47.87	23 <b>V</b> 50.94	24 <b>Cr</b> 52.00	25 <b>Mn</b> 54.94	26 <b>Fe</b> 55.84	27 <b>Co</b> 58.93	28 <b>Ni</b> 58.71	29 <b>Cu</b> 63.55	30 <b>Zn</b> 65.39	31 <b>Ga</b> 69.72	32 <b>Ge</b> 72.61	33 <b>As</b> 74.92	34 <b>Se</b> 78.96	35 <b>Br</b> 79.90	36 <b>Kr</b> 83.8
5	37 <b>Rb</b> 85.47	38 <b>Sr</b> 87.62	39 <b>Y</b> 88.91	40 <b>Zr</b> 91.22	41 <b>Nb</b> 92.91	42 <b>Mo</b> 95.94	43 <b>Tc</b> 99	44 <b>Ru</b> 101.1	45 <b>Rh</b> 102.9	46 <b>Pd</b> 106.4	47 <b>Ag</b> 107.9	48 <b>Cd</b> 112.4	49 <b>In</b> 114.8	50 <b>Sn</b> 118.7	51 <b>Sb</b> 121.8	52 <b>Te</b> 127.6	53 <b>I</b> 126.9	54 <b>Xe</b> 131.3
6	55 <b>Cs</b> 132.9	56 <b>Ba</b> 137.3	57 <b>La</b> 138.9	72 <b>Hf</b> 138.9	73 <b>Ta</b> 181.0	74 <b>W</b> 183.8	75 <b>Re</b> 186.2	76 <b>Os</b> 190.2	77 <b>Ir</b> 192.2	78 <b>Pt</b> 195.1	79 <b>Au</b> 197.0	80 <b>Hg</b> 200.6	81 <b>Tl</b> 204.4	82 <b>Pb</b> 207.2	83 <b>Bi</b> 209.0	84 <b>Po</b> 209	85 <b>At</b> 210	86 <b>Rn</b> 222
7	87 <b>Fr</b> 223	88 <b>Ra</b> 226	89 <b>Ac</b> 227	104 <b>Rf</b> 261	105 <b>Db</b> 262	106 <b>Sg</b> 263	107 <b>Bh</b> 262	108 <b>Hs</b> 265	109 <b>Mt</b> 266	110	111	112						
			6	58 <b>Ce</b> 140	59 <b>Pr</b> 141	60 <b>Nd</b> 144	61 <b>Pm</b> 145	62 <b>Sm</b> 150	63 <b>Eu</b> 152.0	64 <b>Gd</b> 157	65 <b>Tb</b> 159	66 <b>Dy</b> 163	67 <b>Ho</b> 165	68 <b>Er</b> 167	69 <b>Tm</b> 169	70 <b>Yb</b> 173.0	71 <b>Lu</b> 175.0	
		7	90 <b>Th</b> 232	91 <b>Pa</b> 231.0	92 <b>U</b> 238.0	93 <b>Np</b> 237	94 <b>Pu</b> 244	95 <b>Am</b> 243	96 <b>Cm</b> 247	97 <b>Bk</b> 247	98 <b>Cf</b> 251	99 <b>Es</b> 252	100 <b>Fm</b> 257	101 <b>Md</b> 258	102 <b>No</b> 259	103 <b>Lr</b> 262		

Source: Behrendt et al. (2007)

57 elements

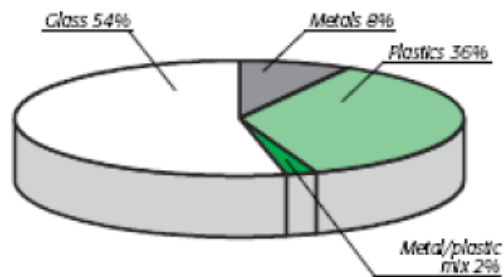
## Composition of e-Waste (WEEE)

■ Ferrous Metals	39.1 %
■ Non-Fe Metals (Aluminium, Copper, Silver, Gold...)	21.0 %
■ Plastics	14.2 %
■ CRT Glass	13.4 %
■ Mixed Materials with Plastics	5.8 %
■ Cables	2.2 %
■ Printed Circuit Boards	1.9 %
■ Others	1.6 %
■ Hazardous Fractions	0.8 %

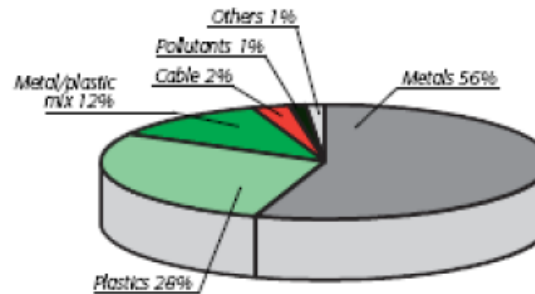
Source: Empa

## Composition of e-Waste (WEEE)

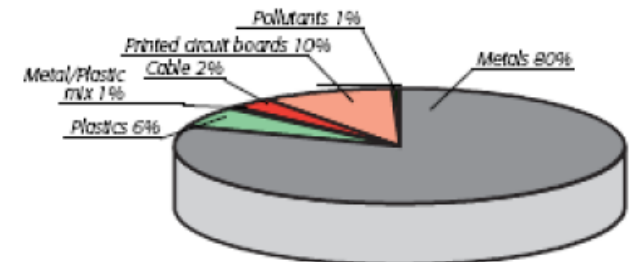
**CRT television sets**



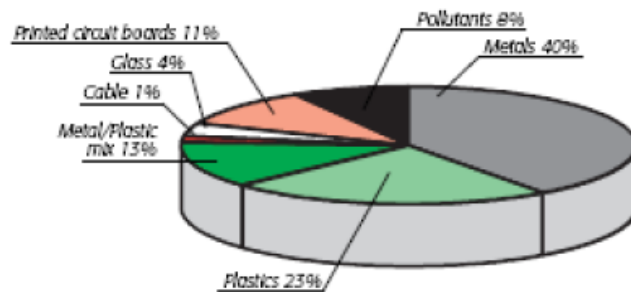
**Consumer Electronics, mixed (without TVs)**



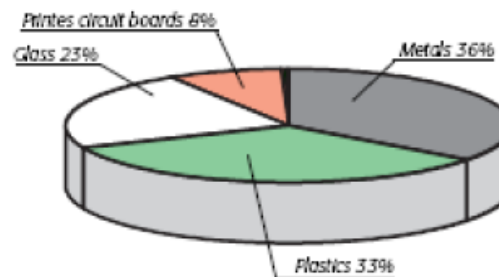
**PC / Servers**



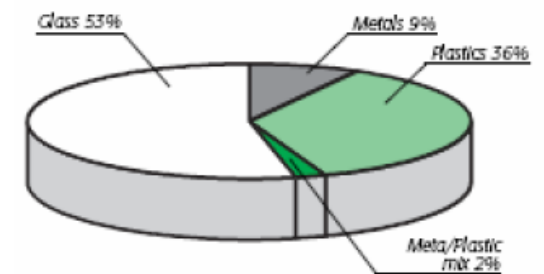
**Laptops**



**LCD Monitors**



**CRT Monitors**



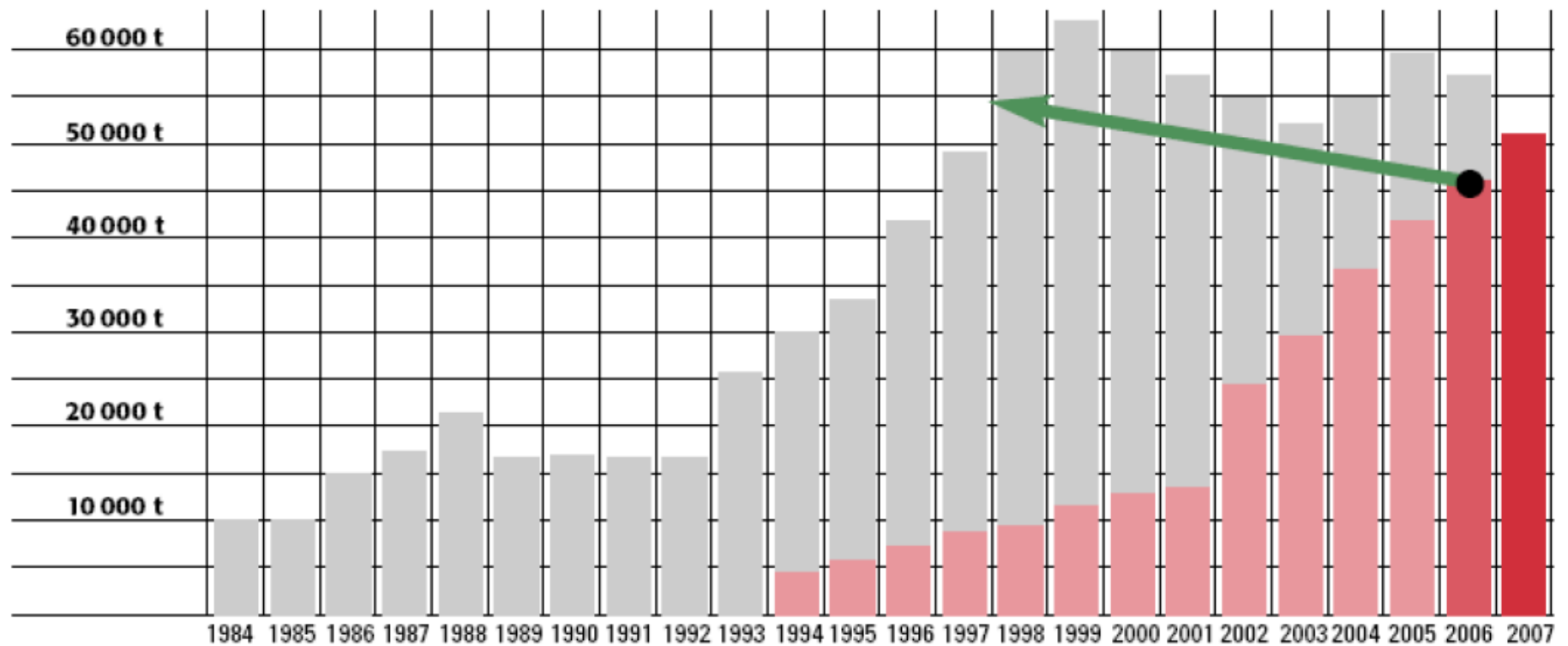
Source: Empa

## e-Waste in Switzerland (Electronics)

	Quantity	Average weight in kg	Metals in t	Plastics in t	Metal-plastic mix in t	Cable in t	Glass in t	Printed circuit boards in t	Pollutants in t	Others in t	Total in t	%
CRT television sets	247 000	29,86	592	2 690	161	8	3 925		7		7 383	16,0
CE, other equipment	798 000	4,34	1 909	989	408	80		17	42	23	3 468	7,5
CRT Monitors	581 000	15,87	726	3 292	194	10	4 804		8		9 034	19,6
LCD Monitors	79 000	5,72	160	151			102	38	2		453	1,0
PC / servers	419 000	13,39	4 517	325	29	179		530	31		5 611	12,2
Laptops	54 000	3,51	77	44	24	3	7	21	15		191	0,4
Printers	615 000	11,70	4 355	2 078	380	49	86	230	15	5	7 198	15,7
Large-scale copiers	23 700	90,96	1 888	154		35	19	51		9	2 156	4,7
Other equipments			5 785	3 007	1 232	241	6	54	127	54	10 506	22,9
<b>Total</b>			<b>20 009</b>	<b>12 730</b>	<b>2 428</b>	<b>605</b>	<b>8 949</b>	<b>941</b>	<b>247</b>	<b>91</b>	<b>46 000</b>	
<b>Total in %</b>			<b>43,5</b>	<b>27,7</b>	<b>5,5</b>	<b>1,3</b>	<b>19,4</b>	<b>2,0</b>	<b>0,6</b>	<b>0,2</b>		

Source: Swico (2007)

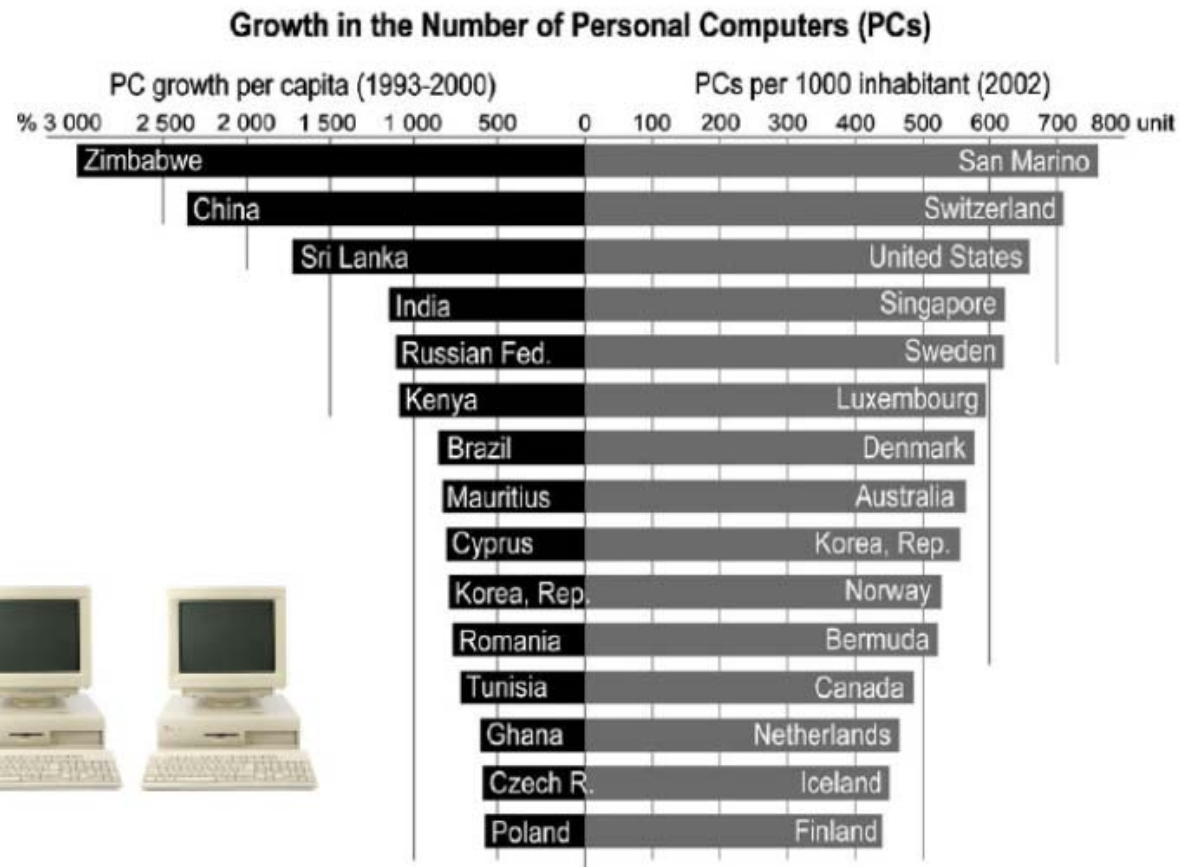
## Imports and e-Waste Generation in Switzerland



Source: Swico (2007)

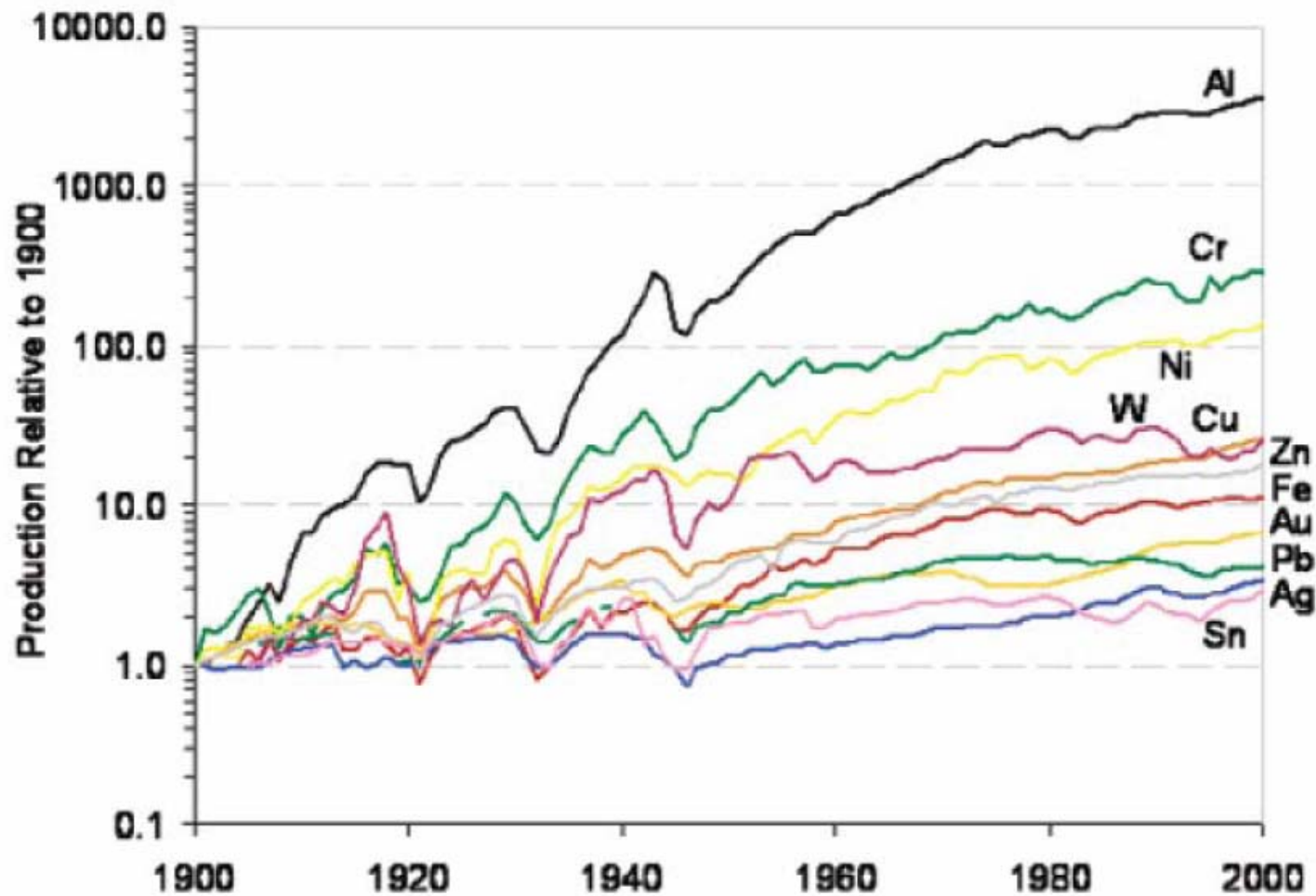


## Growth and Saturation



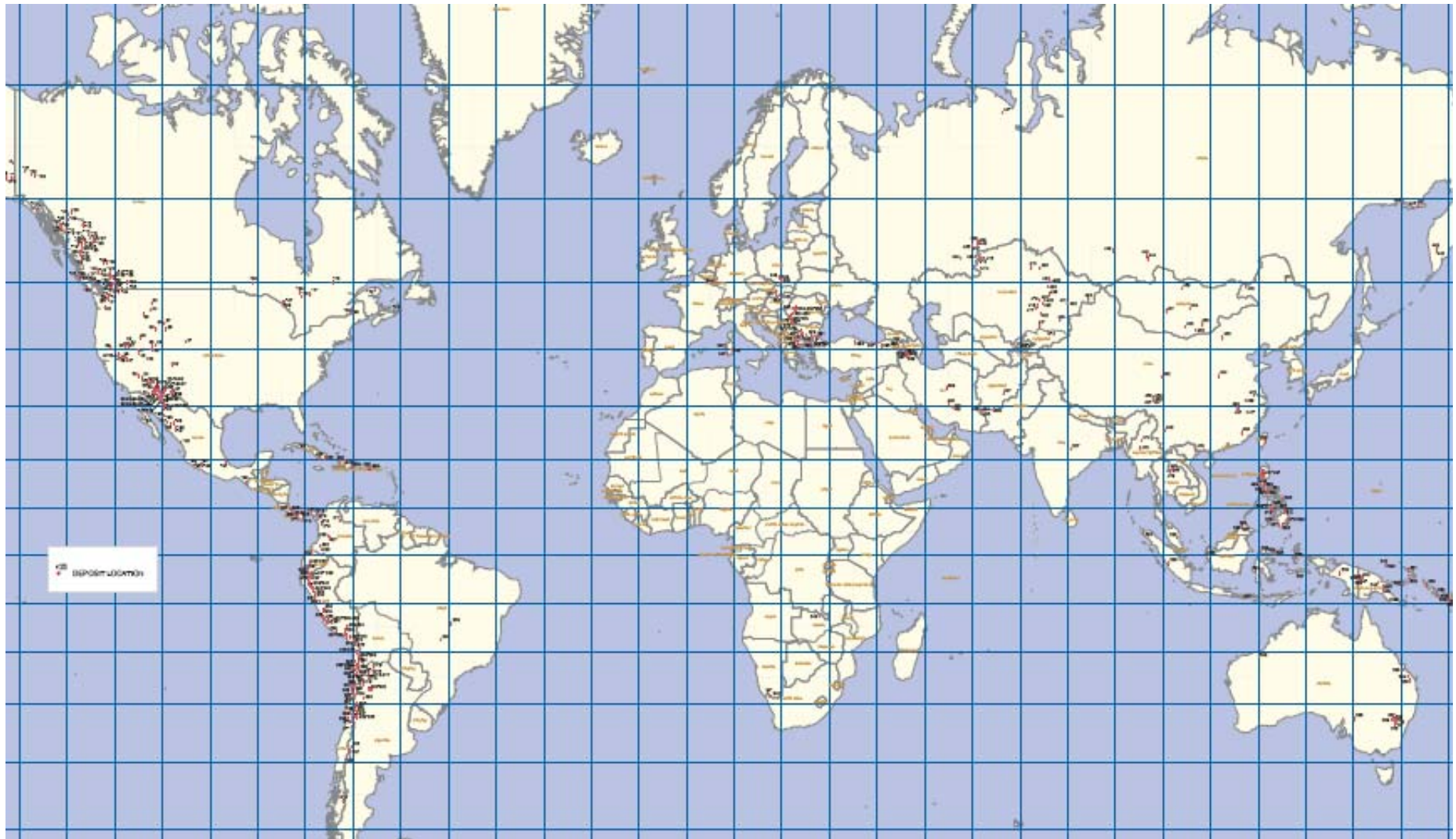
Source: World Bank (2004)

## Metals Production since 1900

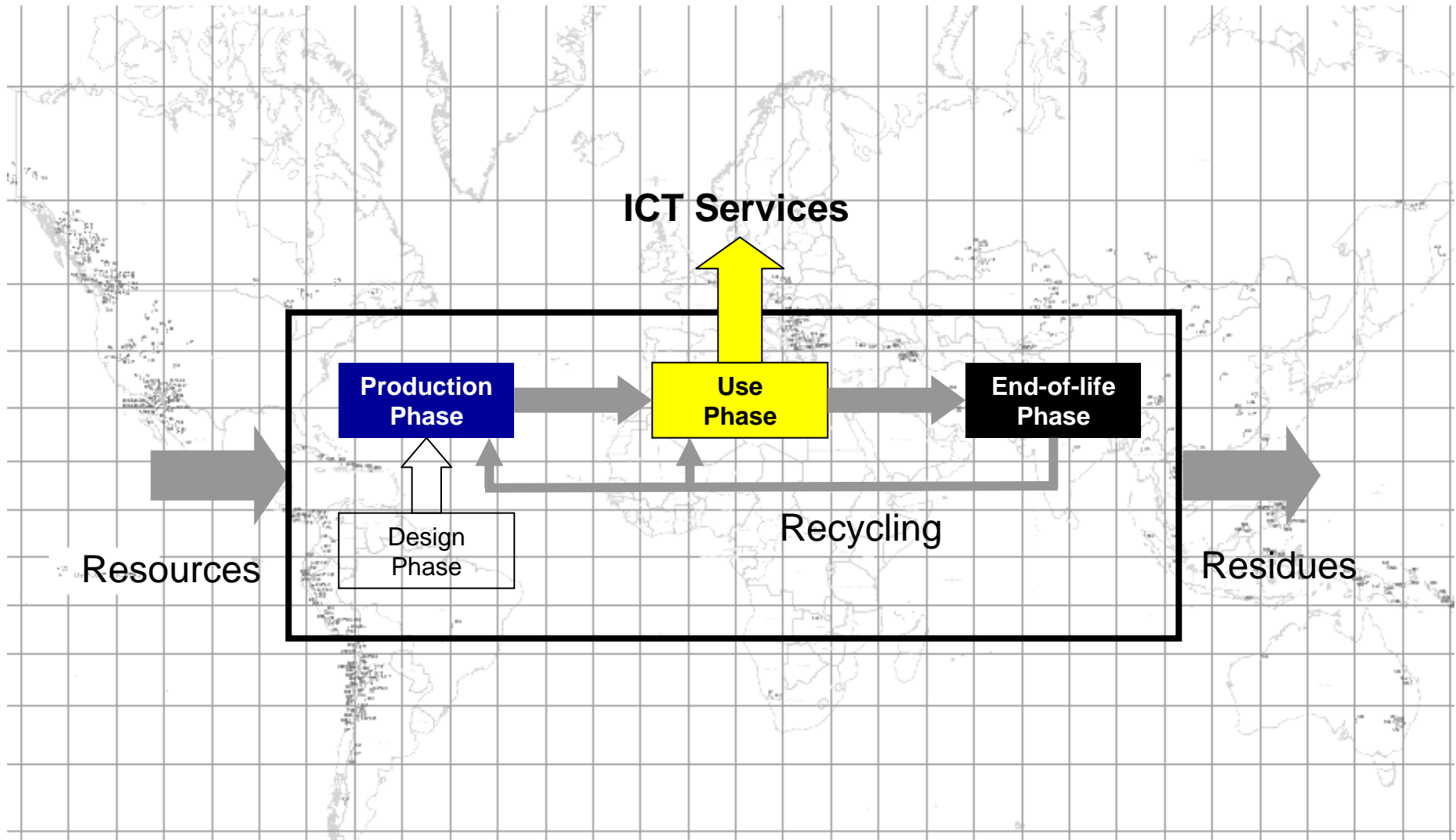


Source: Johnson et al. (2007)

## World's Copper Deposits



Source: Singer et al. (2002)



## e-Waste Recycling

e-Waste is valuable ...



Component reuse in China



Iron

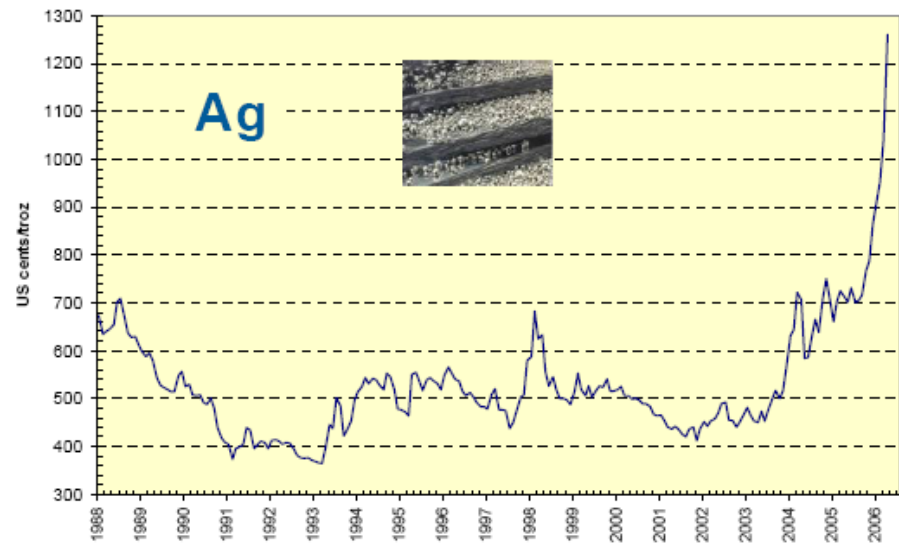
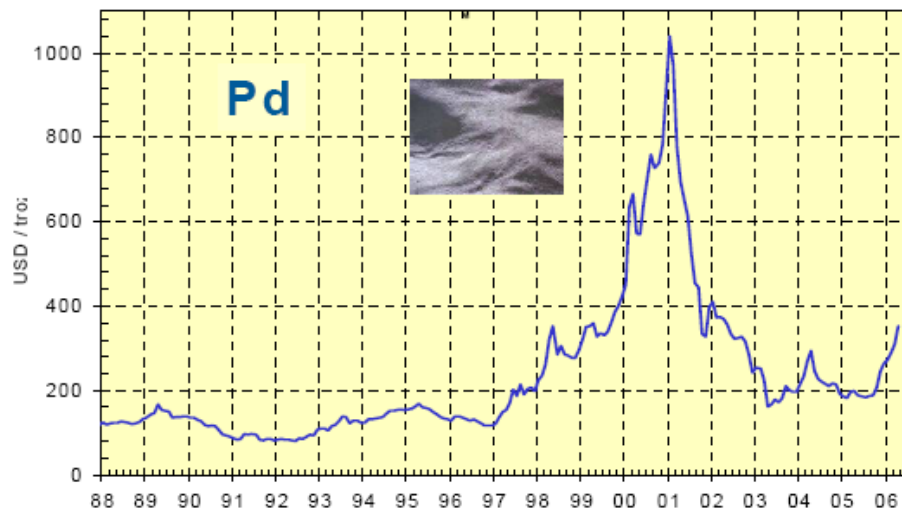
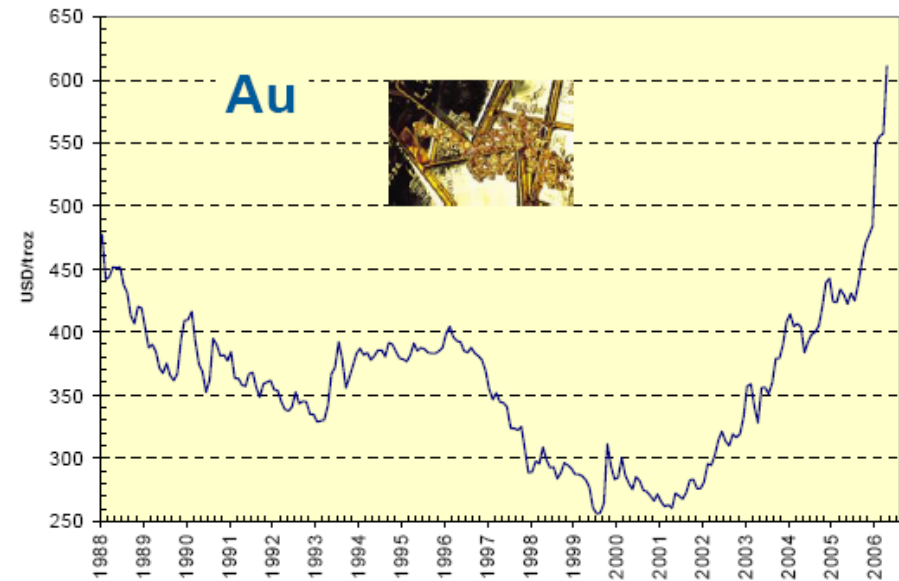
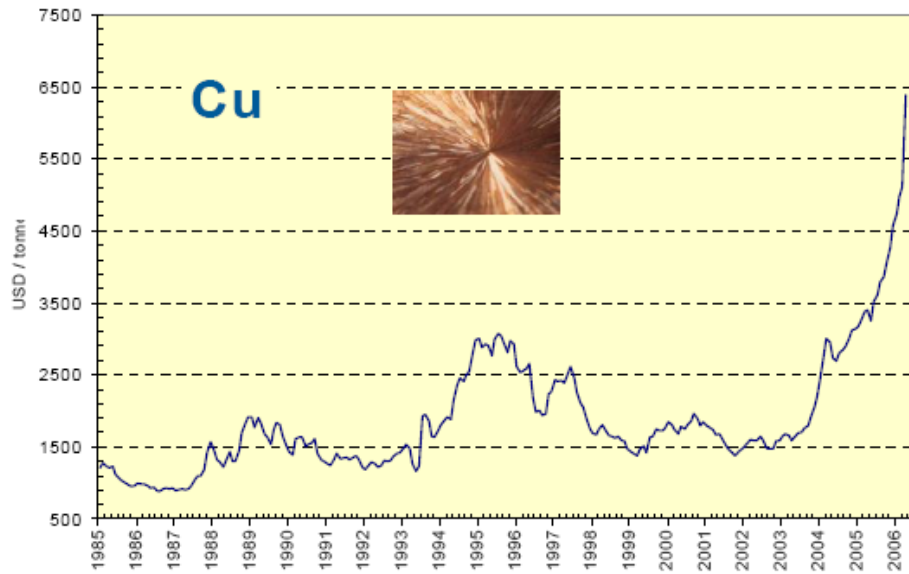
e-Waste is valuable ...



Copper sludge



Precious Metals



... creates employment ...



Plastic sorting

Disassembling of devices /  
components





... can be dangerous ...



Sorting of valuable fractions  
from burning residues

De-soldering of components from  
printed circuit boards

... and is polluting.

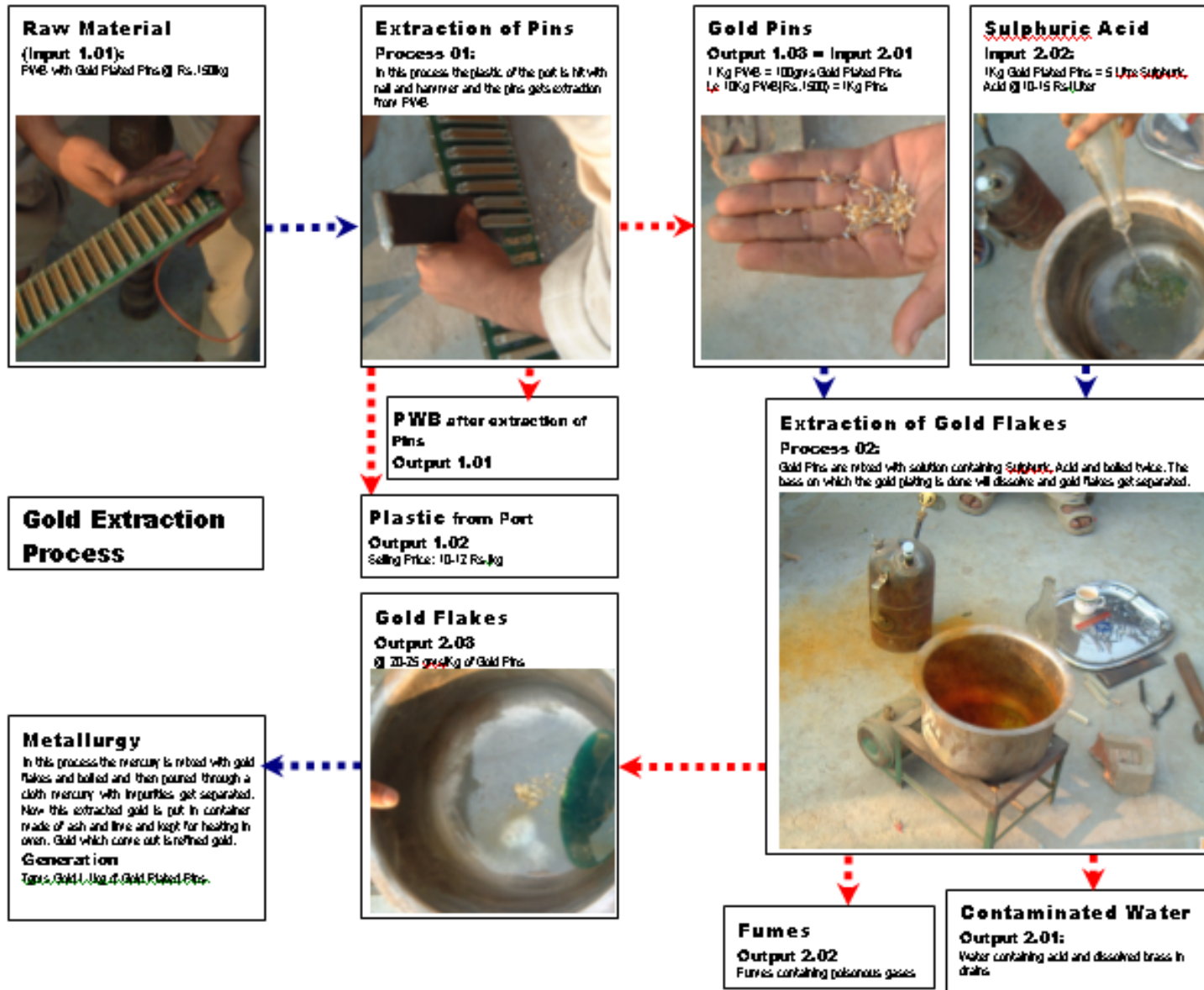


Water pollution



Emission to air

# Informal e-Waste Recycling: Gold Extraction Process



A Conceptual Framework  
LCA of Desktop PC Systems  
e-Waste – the Key Problem

# Findings and Conclusions

## Findings

- ‘Desktop PC Production’ to ‘1 year of use’ is ~ 3:1 for energy and ~ 6:1 for aggregated environmental impacts.
- Recycling of e-waste clearly pays off in environmental terms due to the metals recovered, saving energy otherwise used for their primary production.
- There are substantial concerns regarding health and safety risks in informal recycling and recovery processes.
- The ICT life cycle problems are global, but developing and emerging economies are particularly affected since
  - e-waste volumes are growing on rapid pace,
  - often large e-waste quantities are imported,
  - there are generally many low skilled and cheap labor forces and,
  - rules and regulations are not clear or poorly implemented.

## Conclusions

- Energy efficiency in the production and use phase should be improved in order to reduce the overall ecological footprint of electronics. Nevertheless, the type of energy used is also crucial and may be more relevant with regard to the overall environmental impacts.
- Recycling the metals contained in electronic waste can contribute to the reduction of the overall environmental impacts because the primary production of these metals is avoided. But uncontrolled, critical processes should be phased out.
- The dissipation of scarce metals contained in electronic products will become a much greater problem in the long run than the energy consumed over the whole life cycle.

## Conclusions

- As a consequence, the antroposhere will become a more and more important source of material resources. Cities will be the mines in the future.
- However, globally, the collected e-waste quantities are still on a low level and there are large efficiency losses.
- For avoiding unsound e-waste treatment practices, the e-waste flows must be monitored and the processes controlled.
- Reducing the ICTs environmental impacts requires a global multi-stakeholder problem solving process including the producers, importers, consumers / NGOs, recyclers and the government.

**Thank you!**

**Martin Eugster**

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