

**Workshop for Maghreb countries to promote the
development and implementation of Conformity Assessment
programmes
Tunis-Tunisia, 9-11 December 2014**

Basic Steps to Establish ISO/IEC 17025 Compliant Testing Laboratories

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PRESENTATION OVERVIEW

- Requirements
 - Testing scope
 - ISO/IEC 17025 requirements
- Components of a ISO/IEC 17025 compliant testing laboratory
- Criteria for selecting countries for establishing Regional Test Centres



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Requirements

- Testing scope
 - Need to determine the testing scope, e.g. telecom equipment, IT equipment
 - It could be derived from the business plan
- ISO/IEC 17025 requirements include:
 - Management requirements
 - Technical requirements



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Legal status/ Legal entity

- The laboratory has to be established as an entity that can be held legally responsible



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Financial policy

- Secure medium and long term funding
- It is difficult in some countries to cover cost from earned income
- Government has to commit to provide long term financial support

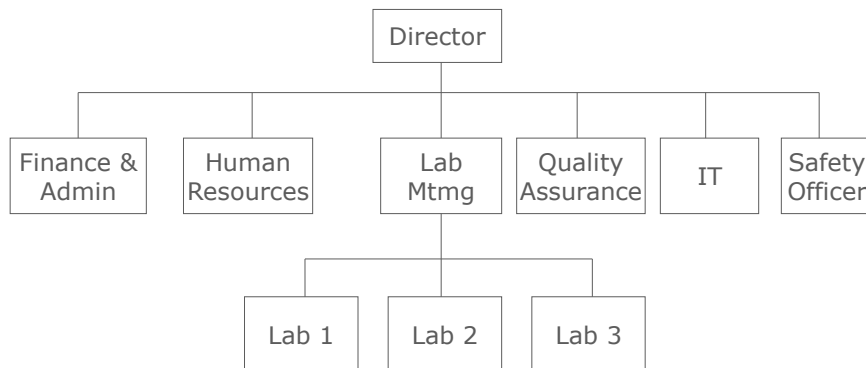


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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Management structure



A typical Management structure



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Personnel

- Recruit staff who have both theoretical training and adequate practical experience
- Deploy staff for an extended period of time in a working laboratory



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Premises

- Effective separation between neighbouring areas when the activities are incompatible e.g. wireline and wireless test stations
- Access to test and calibration areas limited to authorized personnel e.g. by ID cards



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Premises (cont'd)

- Separation of laboratory and office spaces
- Proper orientation of windows to avoid direct sunlight to protect sensitive test equipment
- Appropriate long term environmental control



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Environmental control

- For testing of telecom equipment, temperature between 15–30 degrees C
- Relative humidity < 70%
- Continuity of electricity supply



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Environmental control (cont'd)

- Uninterrupted Power Supply deployed if necessary
- Voltage stabilizer required if variance is $> +$ or $- 5\%$



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Purchase equipment which confirm to specifications relevant to the tests
- Availability of maintenance and technical support is an important issue
- Better to buy a slightly a more expensive equipment for which maintenance is available than a less expensive option for which there is no technical support, in the country or in neighbouring countries



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Selecting a vendor, criteria include:
 - Vendor's equipment meets the required specifications
 - Vendor has leading position in the market place
 - Equipment design, development, and manufacturing take place in a quality system environment such as ISO 9001



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Selecting a vendor, criteria include:
 - Vendor provides installation, familiarization and training services
 - Vendor provides phone and onsite support in local language



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Installation and Documentation, steps include:
 - Verify the location meets the environmental specifications as defined by the vendor
 - Install equipment hardware according to vendor specification



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Installation and Documentation, steps include:
 - Install software and start-up according to vendor specifications
 - Create documentation of hardware and software such as vendor, model number, serial number and location



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Initial testing for calibration and performance verification, steps include:
 - Develop test procedures and test protocols
 - Define acceptance criteria based on documented specifications
 - Make sure test engineers have appropriate qualifications



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Equipment

- Initial testing for calibration and performance verification, steps include:
 - Perform tests and document test results
 - Label equipment with status, dates of last and next calibration
 - Maintain records of calibration and checks



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Training system

- Develop training program to train new staff and to upgrade staff



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Steps towards ISO/IEC 17025 accreditation

- Selection of accreditation body, criteria include:
 - Language
 - Proximity to the country if in country accreditation body is not available
 - Accreditation cost
 - Accreditation body is a signatory to ILAC MRA



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Steps towards ISO/IEC 17025 accreditation

■ Investigation

- Create team with a team leader
- Define scope of accreditation
- Learn ISO/IEC 17025 requirements



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Steps towards ISO/IEC 17025 accreditation

■ Investigation (cont'd)

- Conduct gap analysis and prepare task list
- Estimate costs
- Management decision



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Steps towards ISO/IEC 17025 accreditation

- Implementation
 - Create implementation team
 - Select accreditation body
 - Develop document
 - Training



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Components of a ISO/IEC 17025 compliant testing laboratory

❖ Steps towards ISO/IEC 17025 accreditation

- Implementation (cont'd)
 - Internal audit and corrections
 - Pre-assessment and corrections
 - Accreditation audit



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Components of a ISO/IEC 17025 compliant testing laboratory

- ❖ Steps towards ISO/IEC 17025 accreditation
 - Accreditation support
 - Ensure that there is long term financial and managerial support to maintain accreditation



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Criteria for selecting countries for establishing Regional Test Centres

- Countries belonging to a geographic region
- Countries sharing technical and/or economic interests
- Countries which have established Accreditation Bodies which are signatories to ILAC MRA



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Criteria for selecting countries for establishing Regional Test Centres (cont'd)

- Countries which have metrology institutes to provide calibration services
- Synergism between the stakeholders - equipment vendors/standards development organizations/network operators/test centres
- Funding support from both public and private sectors



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Basic Steps to Establish ISO/IEC 17025 Compliant Testing Laboratories

Thank you

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